

COPY

GEARINGS LIMITED,

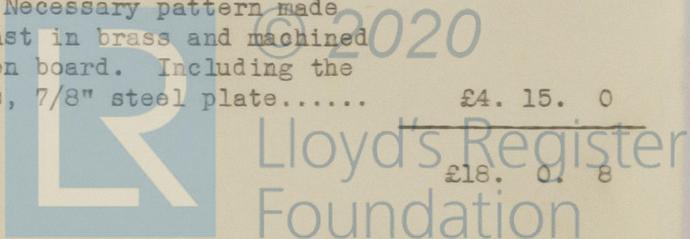
Atlas Works,
Cape Town.

Sold to The Master & Owners,

s.s. EMPIRE LIGHT.

19th November, 1940.

- 62/3540: Steering engine: Crank bearing taken to works and defective metal removed. Bearing shell cleaned, tinned, set up and re-metalled with Parsons No. 2 special metal. Bearing bored out to size and necessary brass liners made and fitted. Bearing returned to vessel. Including overtime work as instructed and the supply of necessary Parsons metal, 1/32", 1/16", 1/8" 42g, 38g and 36g sheet brass £5. 12. 0
- 3541: Surface heater drain copper pipe taken to works and defective end cut off and removed. New end made in 1½" copper tubing, sleeved, fitted and brazed to pipe and existing flange, bored out, fitted and brazed to new end of pipe. Pipe annealed, tested, returned to vessel and connected up, and jointed in position. Including overtime work as instructed and the supply of necessary 1½" copper tubing, brazing rods, oxy-acetylene gas, "Pilot" H.P. joining material..... £3. 18. 6
- 3542: Sanitary pump sea suction W.I. pipe taken to works and flange removed, refitted and welded in place. Pipe tested, returned to vessel and connected up and rejointed in position. Including overtime work as instructed and the supply of necessary oxy-acetylene gas, welding rods, jointing material, etc. £2. 18. 6
- 3543: One oil pressure gauge taken to works, tested and condemned. One new 2¼" x 30 lb. pressure gauge supplied and delivered on board £-. 16. 8
- 3544: Hose connection taken to works and new flange cut in steel plate and machined. Necessary pattern made and one new hose connection cast in brass and machined complete. Details delivered on board. Including the supply of necessary cast brass, 7/8" steel plate..... £4. 15. 0



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