

STERN & RUDDER FRAMES.

TESTS & SURVEY - LLOYDS.

NOTE! FIGURED DIMENSIONS ONLY TO BE WORKED TO.

SCALE $\frac{3}{4}$ " = ONE FOOT.

MATERIAL

STERN FRAME	FORGED IRON OR STEEL
RUDDER	" " " "
" STOCK	" " " "

A * D NOT EXCEEDING 192. (SPEED NOT EXCEEDS 10 KNOTS)

DRAFT MLD = 16'-6"

COUPLING.

6 STEEL FITTED BOLTS $1\frac{1}{8}$ " DIA.
CHECK PINS FITTED TO ALL BOLTS.
LAYING SURFACE OF COUPLING
TO BE MACHINED.

$\frac{5}{8}$ " DIA. STEEL SCREW
STUD TO SECURE KEY

2 * $\frac{3}{4}$ " KEY
Fitted by Miller

LIFTING SCREW TAPPED INTO HEAD

ALL HOLES MARKED TO BE DRILLED
BY CONTRACTORS.

TO BE INCREASED TO 7" DIA.
PER OWNERS REQTS

BEVEL LINE TO BE KEPT AS
HIGH AS PRACTICABLE TO
ENSURE SHARP FORWARD EDGE
FOR FULL LENGTH.

MAIN BEVEL
ON SHARP SIDE

MAIN BEVEL
ON STAB SIDE

MAIN BEVEL
ON PORT SIDE

MAIN BEVEL
ON PORT SIDE

MAIN BEVEL
ON PORT SIDE

BEVEL LINE TO BE KEPT AS
LOW AS PRACTICABLE TO
ENSURE SHARP FORWARD EDGE
FOR FULL LENGTH.

DETAIL OF LOCKING PINTLE

SCALE $\frac{1}{4}$ " = 1 INCH

DETAIL OF PINTLES & GUDGEONS

SCALE $\frac{1}{4}$ " = 1 INCH

NOTE! CENTRE LINE OF PINTLES TO BE
PERPENDICULAR TO BASE & PARALLEL
TO AFTER SIDE OF RUDDER POST OF
STERN FRAME AS SHOWN. ALL PINTLES
TO BE OF STEEL, BRASS BUSHED. TO BE
MADE AND EFFICIENTLY FITTED
AS PER DRAWING.

ROUGH THICKNESS $3\frac{1}{16}$ "
FINISHED THICKNESS
NOT TO BE LESS THAN $3\frac{1}{16}$ "

BOTTOM GUDGEON

APPROVED

LLOYD'S REGISTER OF SHIPPING

3/5/72

FULL SIZE TEMPLATES OF SECTIONS

FOR STERN FRAME FOOT SUPPLIED

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002659-002666-0068

BURNTISLAND S.B. CR
Nos 193-4-5

Stern & Rudder Frame

✻ s.s. "Fulham" (No. 193)

Lth. Rpt. No. 19016.

"Fulham II" (No. 194)

Lth. Rpt. No. 19141

"Fulham III" (No. 195)

Lth. Rpt. No. 19317



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