

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Rotterdam)

No. 213 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Maatschappij Fijenoord of Rotterdam for the Vessel No. 410, being built by Messrs P. Smit Jr of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen. sound and good & free from defects

Work on Forgings or Castings.

Lloyd's
No 213
27. JAN. 1927

C. Miller
27th January 1927

	STERN FRAME.	RUDDER FRAME HEAD	STEM.
Material*		S.M. Steel	
How made		Forged	
annealed		Yes	
Dimensions		9 7/8" dia	
Progress on Inspection		Roughly Machined	
Date when Inspected		24/1/27 27/1/27.	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		32.0	
Tons per square inch		29%	
Extension per cent. ...		180° good	
Old Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

rudder frame
Lloyds
C R H 329
18-3-27

Correct
see 11-4-27

Fee (if any chargeable) £ ✓

To be paid at ✓

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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