

## Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No. 886 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. Skoda Works, Ltd. of Pilsen C. S. R. for the Vessel No. 410, being built by Messrs. P. Smit Jr. of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects  
1 Cast Steel Rudder frame.

Mark on Forgings or Castings.

Lloyd's

No. 329

CRH 18.3.27

Prague, 22<sup>nd</sup> March 1927.

C. R. Hughes.

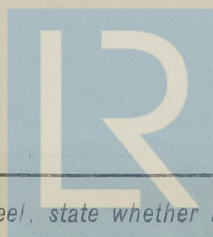
	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	S. M. & H. Steel		
How made ...	Cast		
If annealed ...	Yes		
Dimensions ...	Various		
Progress on Inspection ...	Finished machined		
Date when Inspected ...	18 <sup>th</sup> March 1927		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
kg. Tens per square inch ...	50.4 - 51.3		
Extensn per cent. ...	30.3 - 27.6		
Cold Bending Test—			
Angle before fracture ...	120° - 120°		
Drop Test—			
Height from ground ...	7 feet		
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes, satisfactory.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

Prague.



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\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.