

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 828

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings~~ or Castings, manufactured by Messrs. Skoda Works, Ltd. of Pilsen C. S. R. for the Vessel No. 410, being built by Messrs. P. Smit Jr. of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

1 Cast Steel Stern frame (in 2 parts)

Report on Forgings or Castings.

Lloyd's

No. 319

CRH 28.1.24

 Prague 1st February 1924
 C. R. Hughes.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>S. M. & M. Steel</u>		
made ...	<u>Cast (2 parts)</u>		
annealed ...	<u>Yes</u>		
ensions ...	<u>Various</u>		
gress on Inspection ...	<u>Finished machined</u>		
ce when Inspected ...	<u>28. 1. 1924</u>		
CASTINGS.			
ests on Standard Test Pieces.	<u>Upper part</u>	<u>Lower part</u>	
nsile Test—	<u>52.5 - 52.8</u>	<u>51.3</u>	
Tons per square inch <u>mp</u> ...	<u>21.1 - 23.7</u>	<u>30.3</u>	
Extension per cent. ...	<u>120° 120°</u>	<u>120°</u>	
d Bending Test—			
Angle before fracture ...	<u>7 feet</u>	<u>7 feet</u>	
pp Test—			
Height from ground ...	<u>Yes, satisfactory</u>	<u>Yes.</u>	
mmering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

RUDDER FRAME

 LLOYD'S
 CRH 329
 10-3-24

Fee (if any chargeable) £

To be paid at

Prague.

© 2020

 Lloyd's Register
 Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.