

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 828 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. Skoda Works, Ltd. of Pilsen C. S. R. for the Vessel No. 410, being built by Messrs. P. Smit Jr of Rotterdam ^{3/8 "Cotica"} have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

1 Cast Steel Stern frame (in 2 parts)

Report on Forgings or Castings.

Lloyd's
No. 319
CRH 28.1.24

Prague 1st February 1924
C. R. Hughes.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	S. M. C. M. Steel		
made	Cast (2 parts)		
annealed	Yes		
Dimensions	Various		
Progress on Inspection	Finished machined		
Inspected when	28. 1. 1924		
CASTINGS.			
Tests on Standard Test Pieces.	Upper part	Lower part	
Tensile Test—	52.5 - 52.8	51.3	
Tons per square inch	21.1 - 23.7	30.3	
Extension per cent.	120° 120°	120°	
Bending Test—	7 feet	7 feet	
Angle before fracture	Yes, satisfactory	Yes.	
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

RUDDER FRAME
LLOYD'S
CRH 329
10-3-24

Fee (if any chargeable) £
To be paid at

Prague.



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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.