

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 960 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. Skoda Works, Ltd. of Pilsen C. S. Re. for the Vessel No. 9540/3495, being built by Messrs. P. Smil-Jr. of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.
1 Cast-Steel Stern frame piece (Middle part)

Mark on Forgings or Castings.

Lloyd's
No. 342
CRH 3.6.27

Prague 11th June 1927
C. V. Hughes.

	STERN FRAME. <i>middle part</i>	RUDDER FRAME.	STEM.
Material*	<i>S. M. C. H. Steel</i>		
How made	<i>cast</i>		
If annealed	<i>Yes</i>		
Dimensions	<i>Various</i>		
Progress on Inspection	<i>Finish machined</i>		
Date when Inspected	<i>3rd June 1927</i>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test— <i>kg. Tons per square inch</i>	<i>50.7 - 51.6</i>		
Extension per cent.	<i>28.3 - 29.0</i>		
Cold Bending Test— Angle before fracture	<i>120° - 120°</i>		
Drop Test— Height from ground	<i>7 feet</i>		
Hammering Test— If made according to Rules and found satisfactory	<i>Yes, satisfactory</i>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

Prague

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

