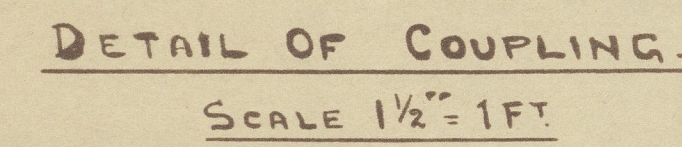


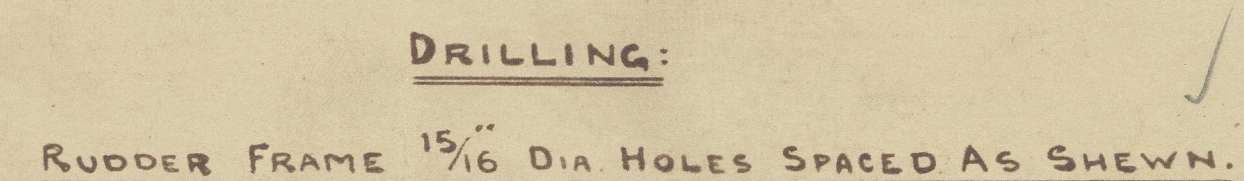
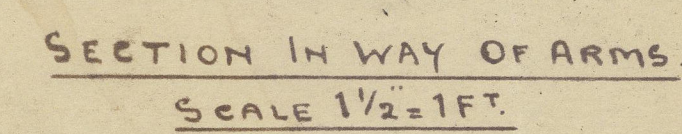
SCALES $\frac{3}{4}" = 1 \text{ FOOT}$ & $3" \& 1\frac{1}{2}" = 1 \text{ FOOT FOR DETAILS.}$

A x D NOT EXCEEDING 236-5.

SPEED	"	"	12 KNOTS.
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COUPLING:
6 STEEL FITTED BOLTS $2\frac{3}{8}$ " DIA.
CHECK PINS FITTED TO ALL BOLTS
FAYING SURFACE OF COUPLING TO BE
MACHINED.

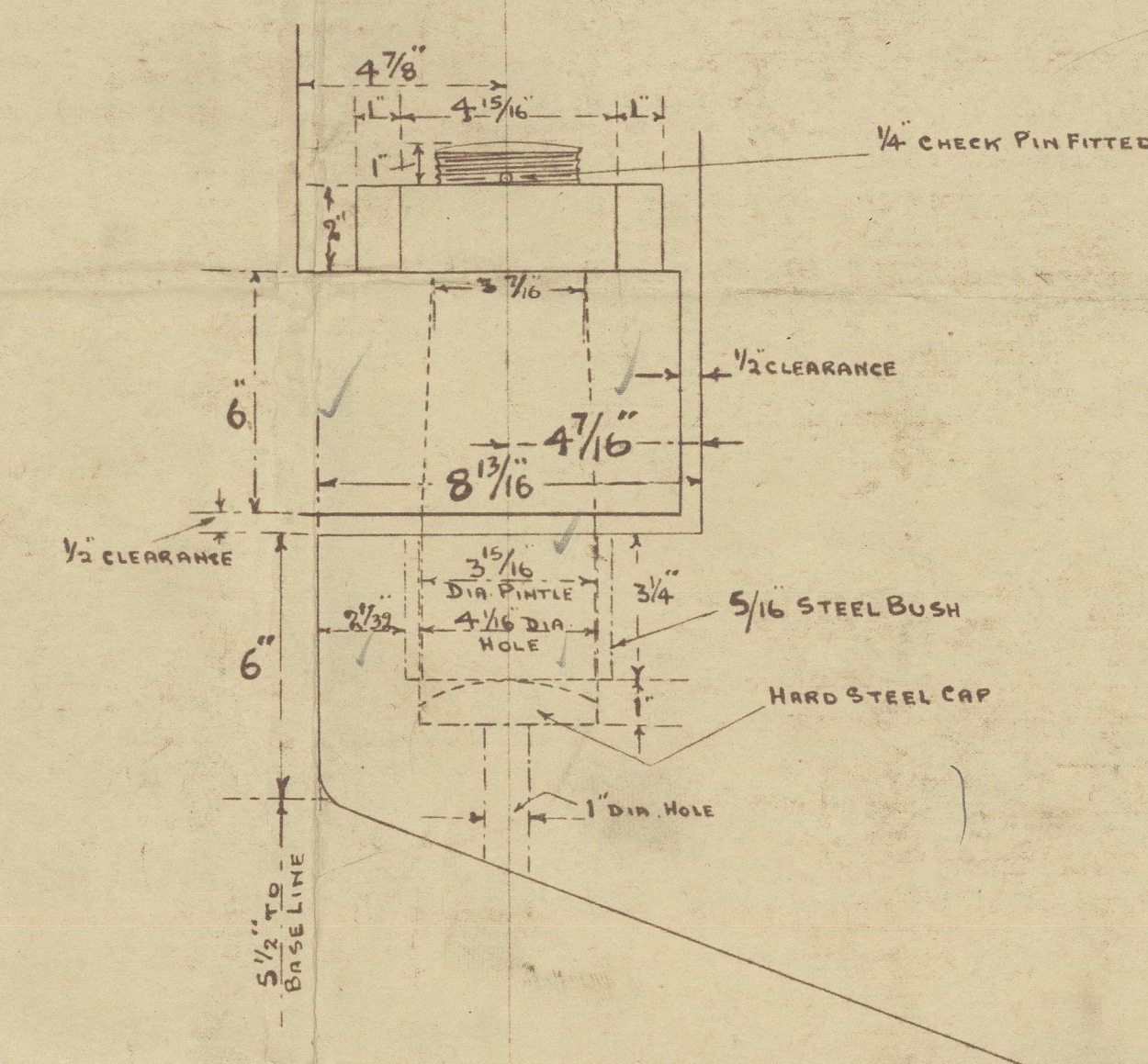
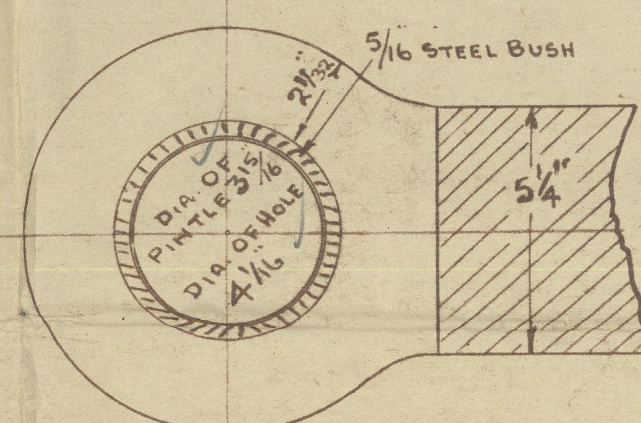
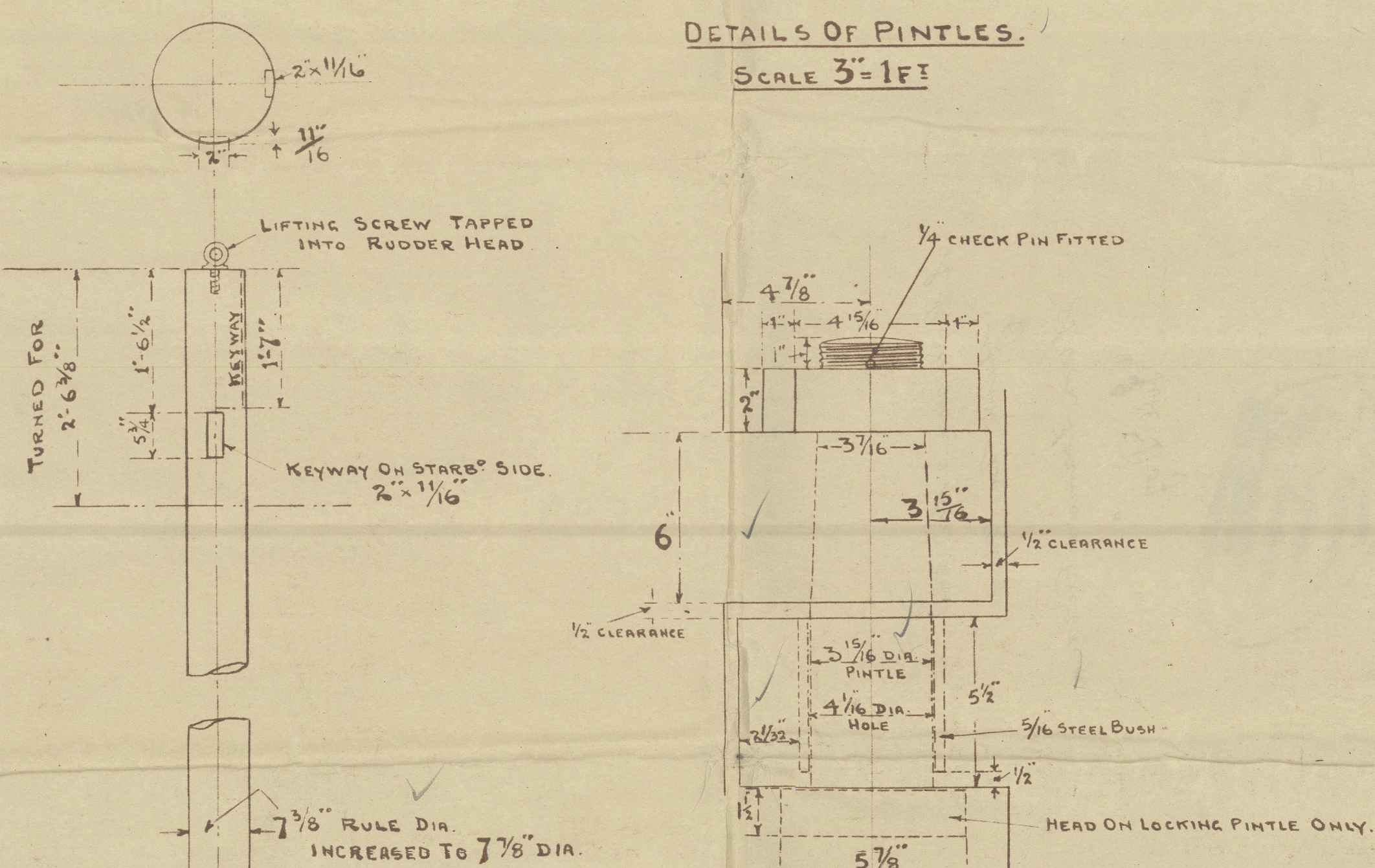


S. P. AUSTIN & SON, LTD.
SHIPBUILDERS & REPAIRERS,
WEAR DOCK YARD,
SUNDERLAND.
Date..... 8th January 1942
Reference No. 12304.

NOTE! FIGURED DIMENSIONS ONLY TO BE WORKED TO.

ALL HOLES MARKED TO BE DRILLED BY CONTRACTOR

SCALE 3" = 1 FT



SCALES $\frac{3}{4}" = 1 \text{ FOOT}$ & $3" = 1 \text{ FOOT}$.

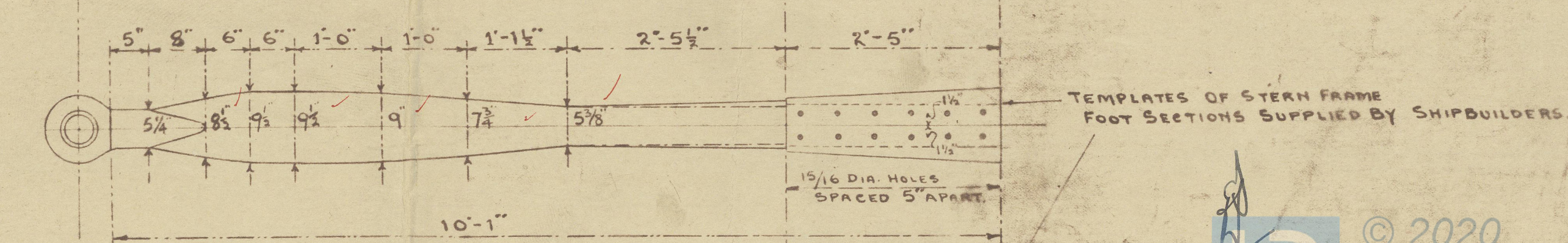
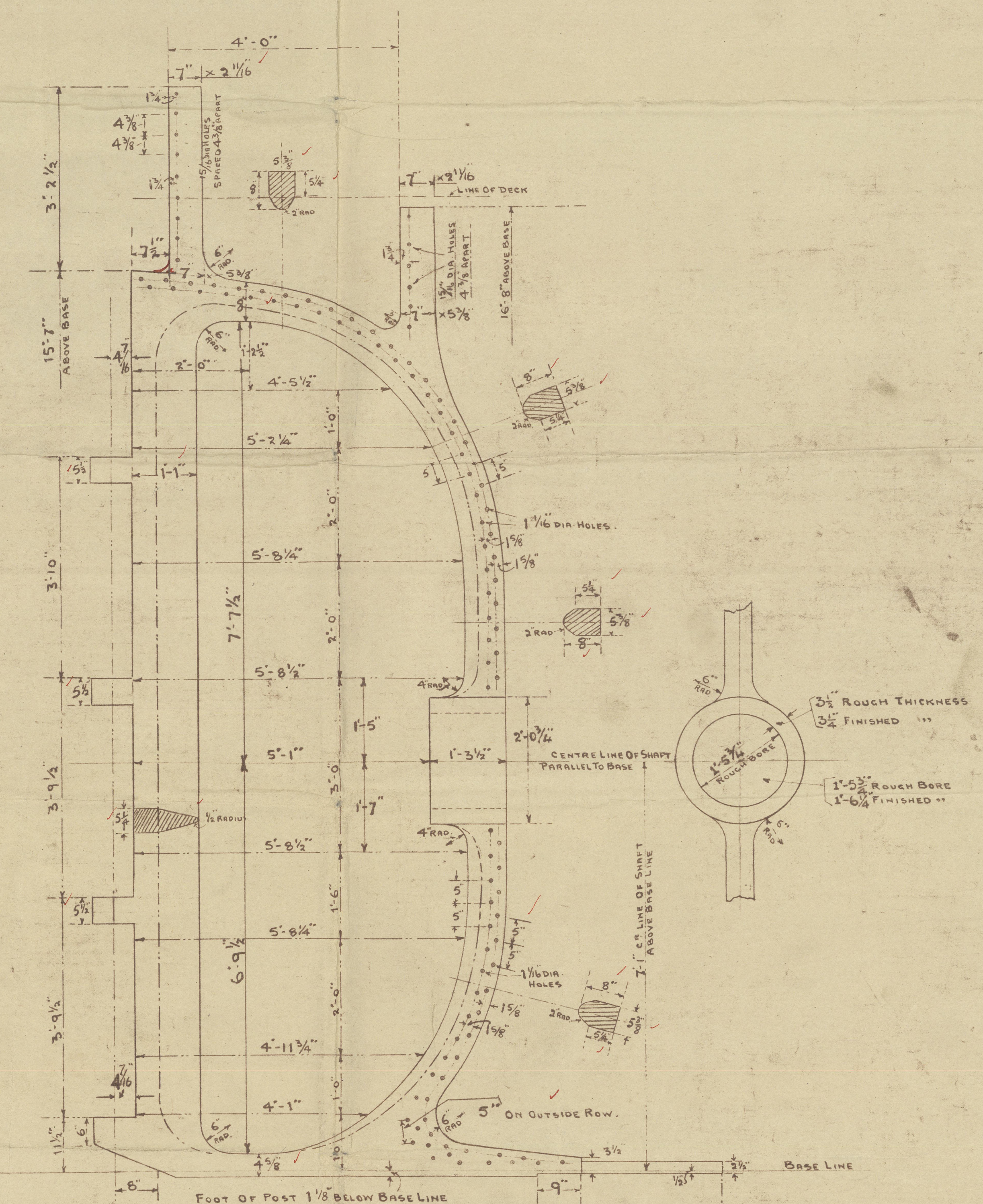
STERN FRAME TO BE OF FORGED IRON OR STEEL.

$$L \times D = 4491.$$

DRILLING:

STERN FRAME $1\frac{1}{16}$ " DIA. & $1\frac{5}{16}$ " DIA. HOLES SPACED AS SHOWN.

NOTE! CENTRE LINE OF PINTLES TO BE PERPENDICULAR TO BASE & PARALLEL TO AFTER SIDE OF RUDDER POST OF STERN FRAME AS SHOWN. ALL PINTLES TO BE OF STEEL, STEEL BUSHED TO BE MADE & EFFICIENTLY FITTED AS PER DRAWING.



S. P. Austin & Son, Ltd.

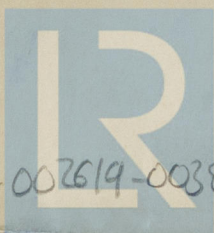
Yard no. 364.

Stern Frame & Rudder.

"Fire Dog"



77
0/2
219



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Lloyd's Register
Foundation

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