

61211

SUNDERLAND SHIPBUILDING CO. LTD.
DRAWING OFFICE
No. 15414 28 NOV. 1911
SUNDERLAND.

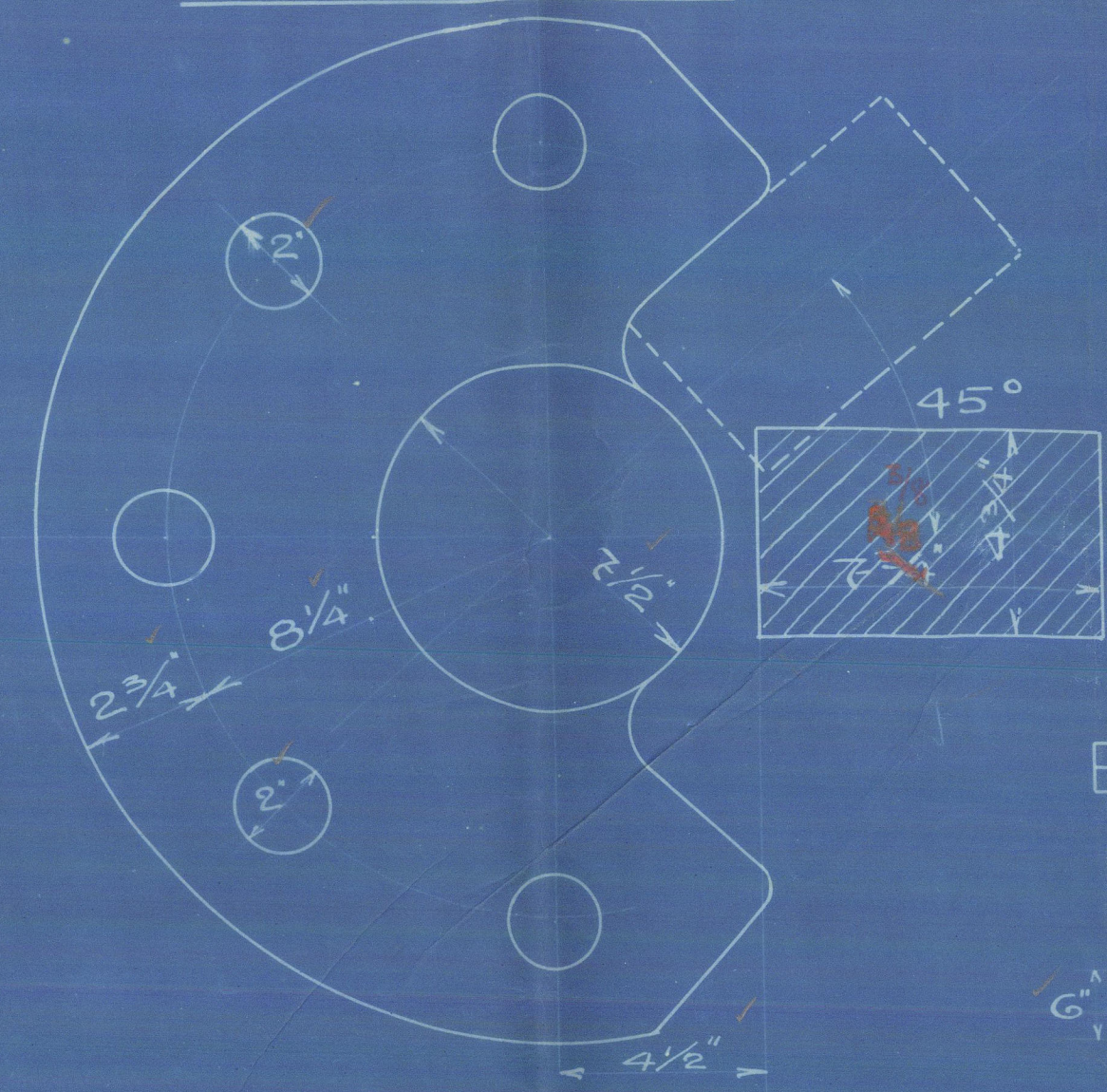
S.S. "EASTON"

No 270 ⁵/₁₆ STERN FRAME

& BALANCED RUDDER.

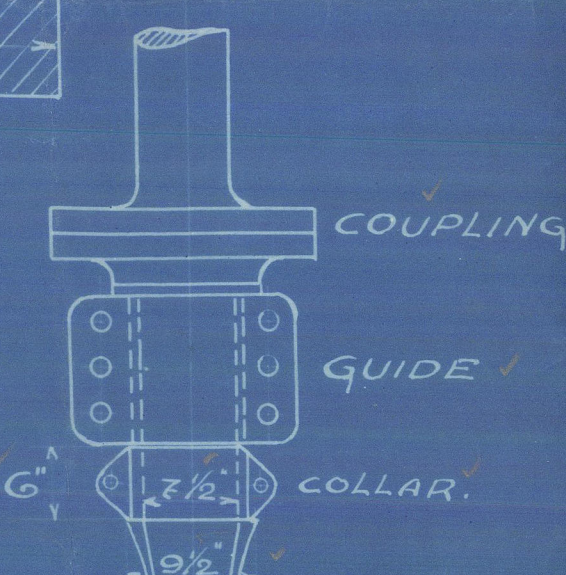
SCALES ³/₄" = 1 FOOT. DETAILS 3" = 1 FOOT.
TO PASS BRITISH CORPORATION SURVEY

RUDDER COUPLING AS STOPPER.
SCALE 3" = 1 FOOT.

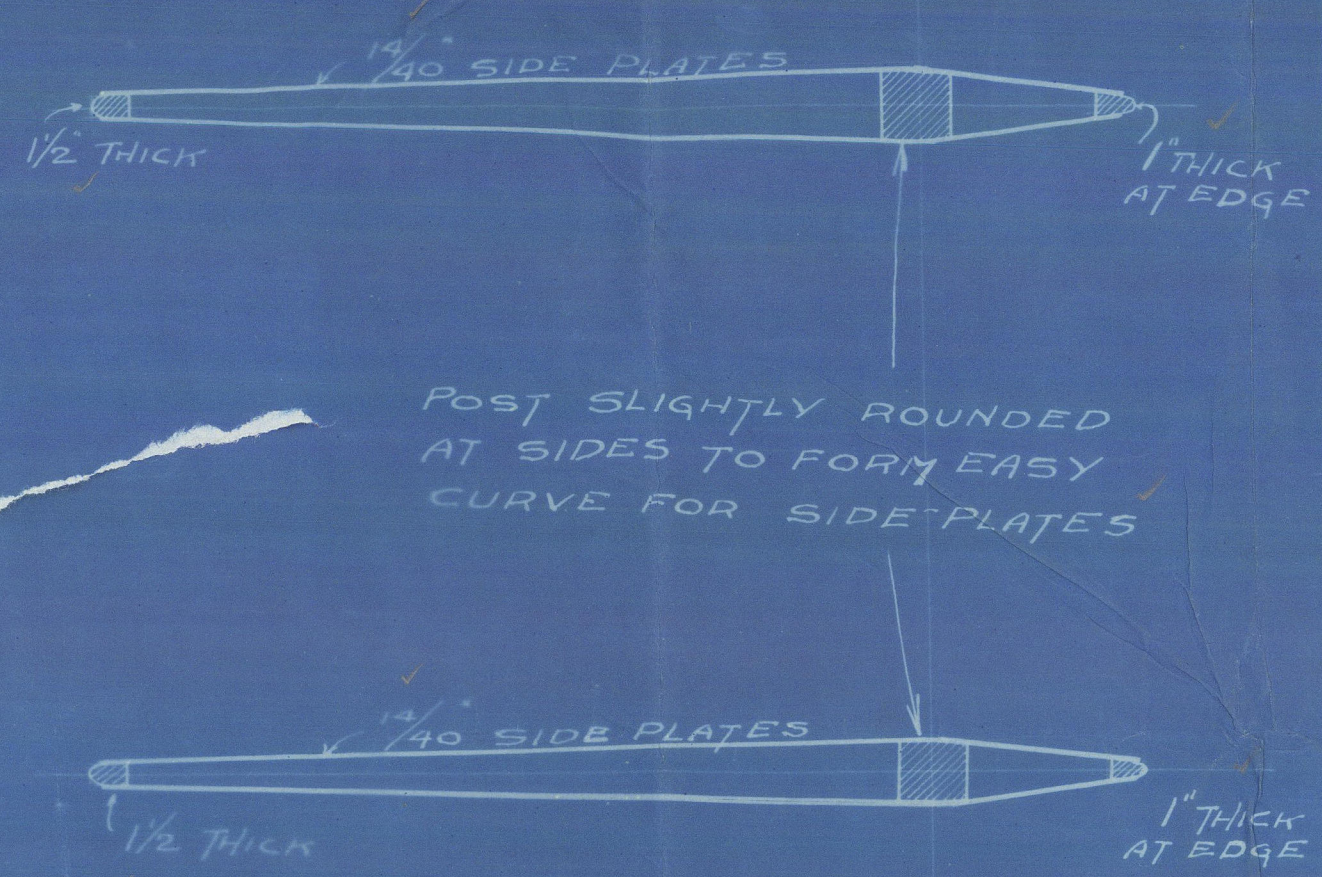


FORGINGS.

NOTE: FIGURED DIMENSIONS ONLY TO BE TAKEN.

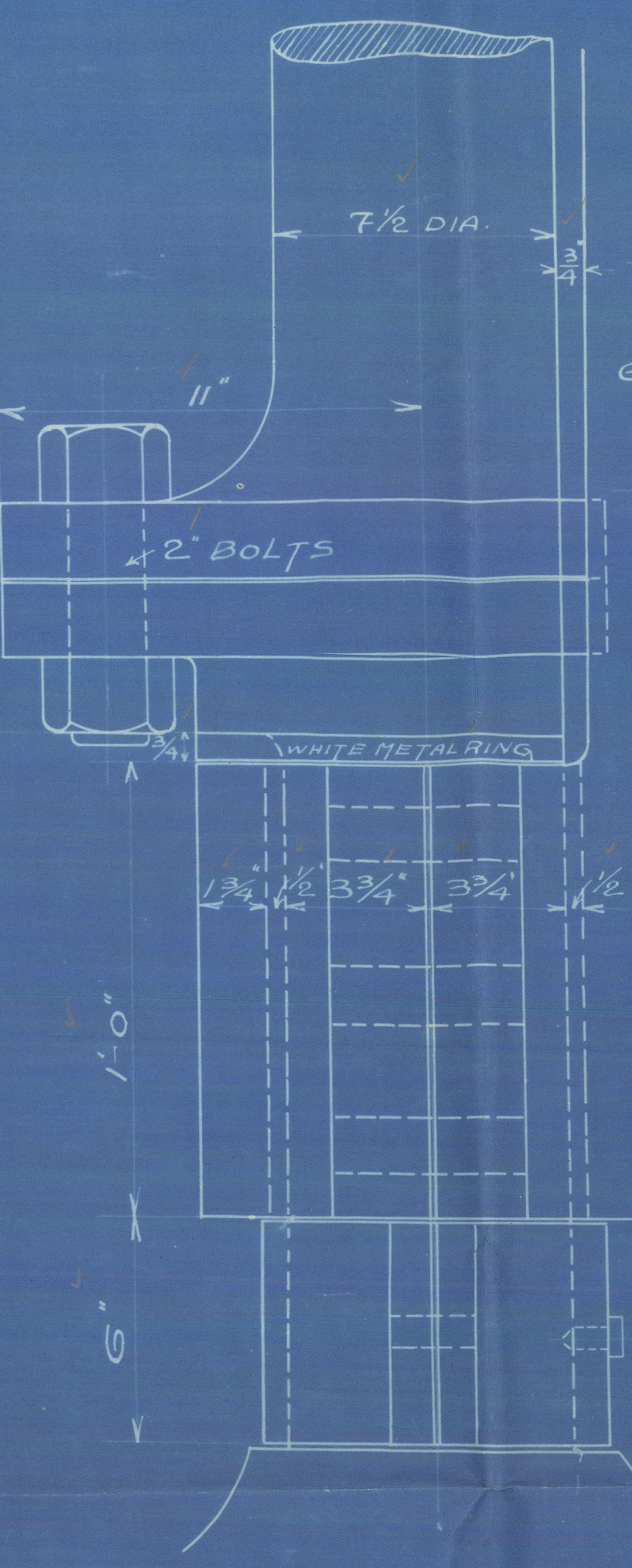
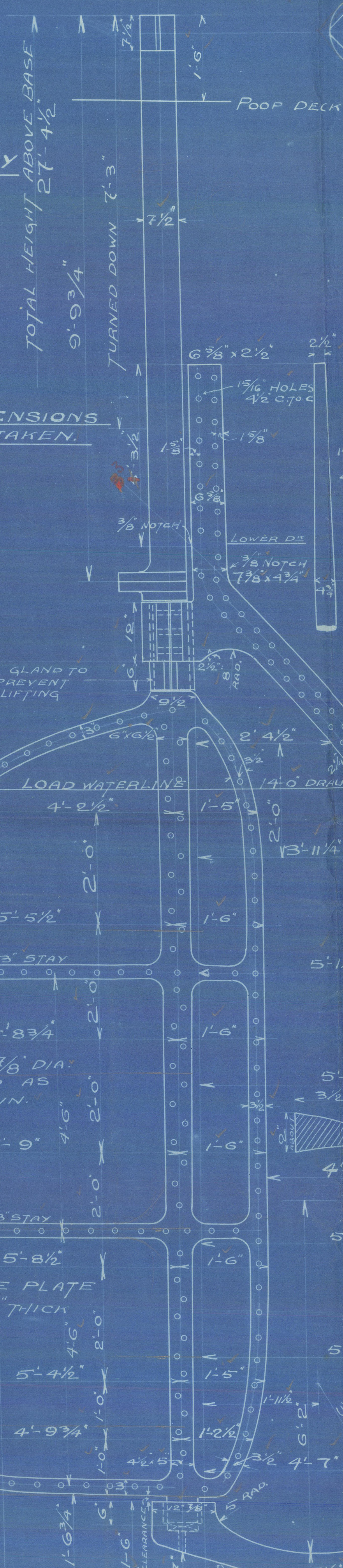
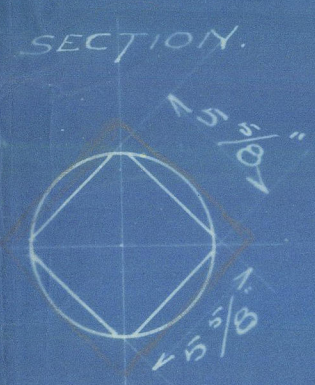


VIEW LOOKING ON BACK OF RUDDER.

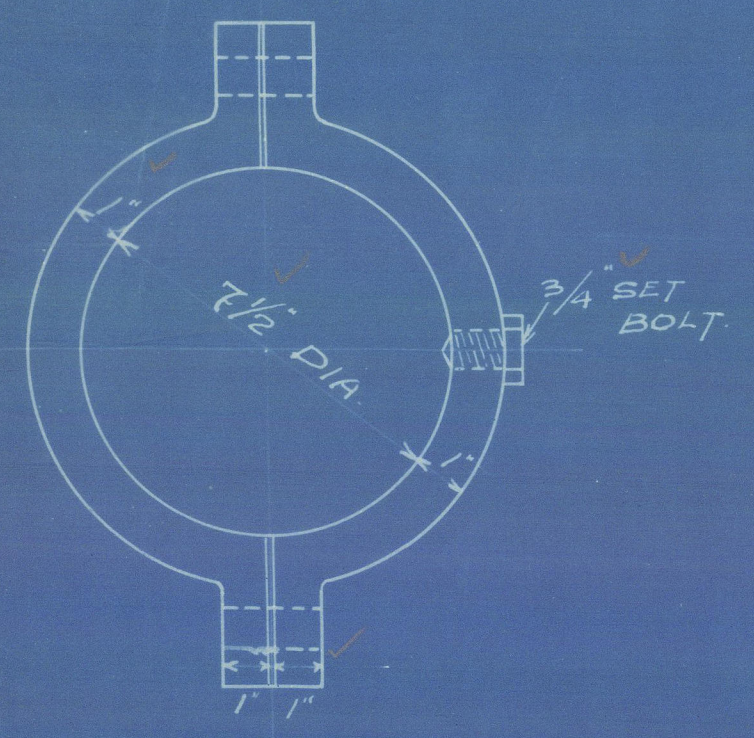
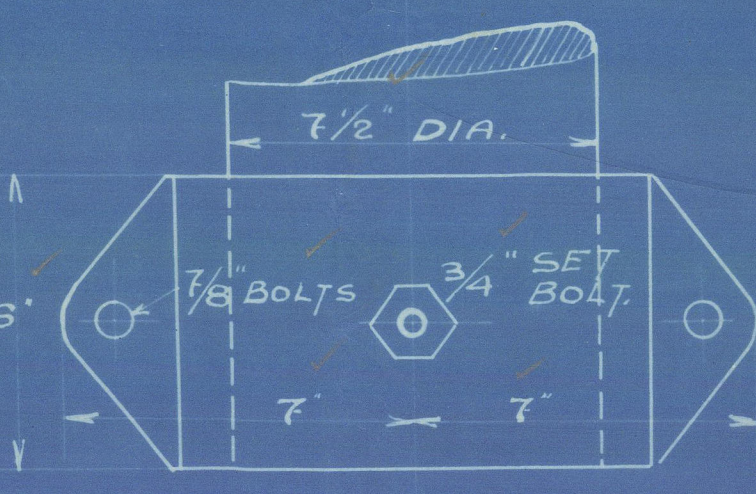


BASE LINE

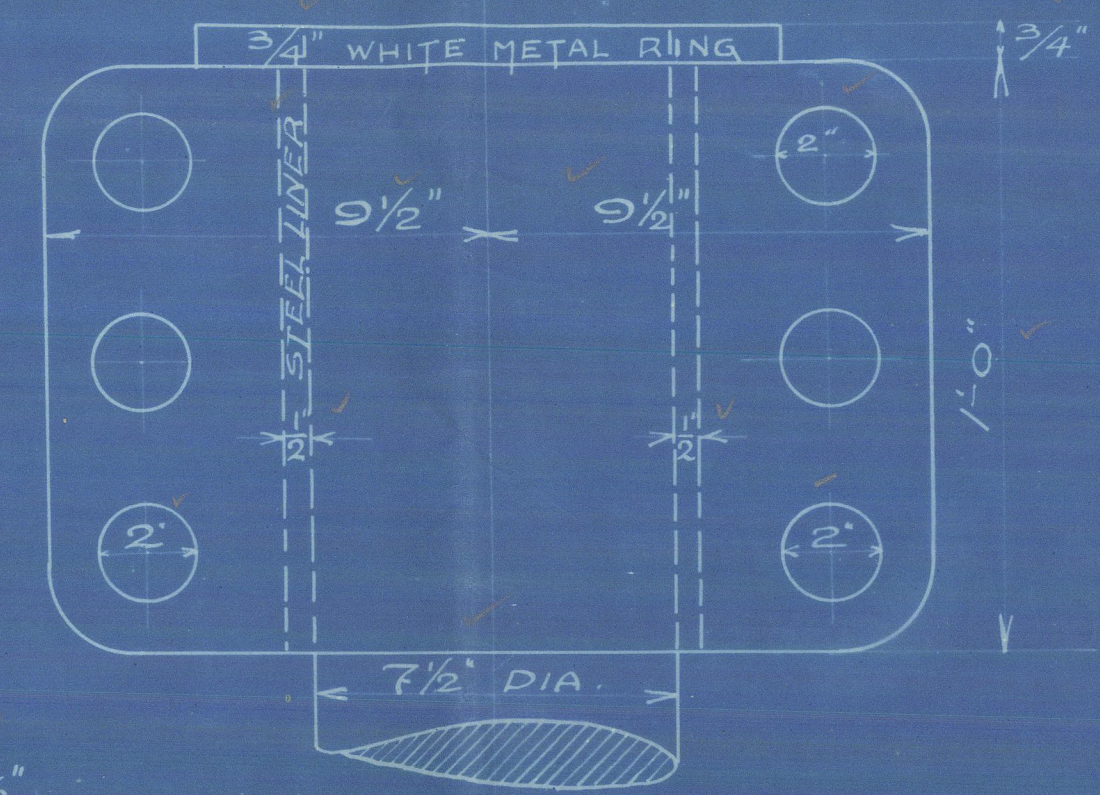
RUDDER HEAD TO BE SQUARE TO TAKE TILLER. *as shown*



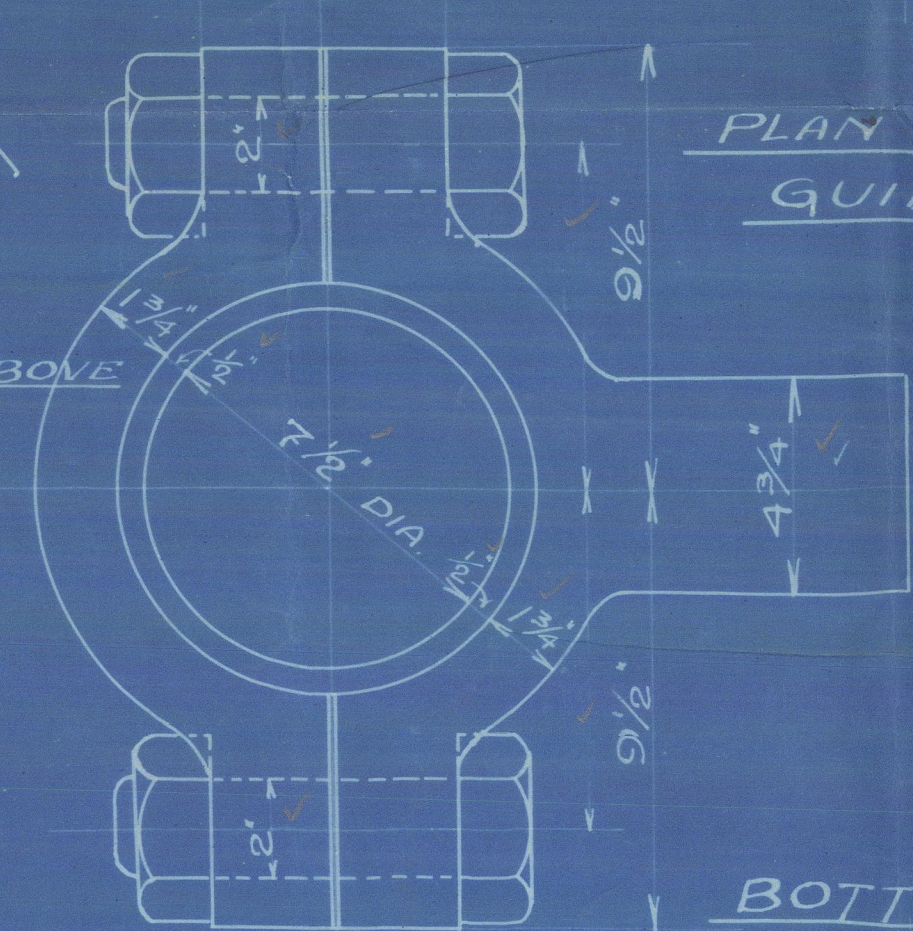
GLAND TO PREVENT LIFTING.



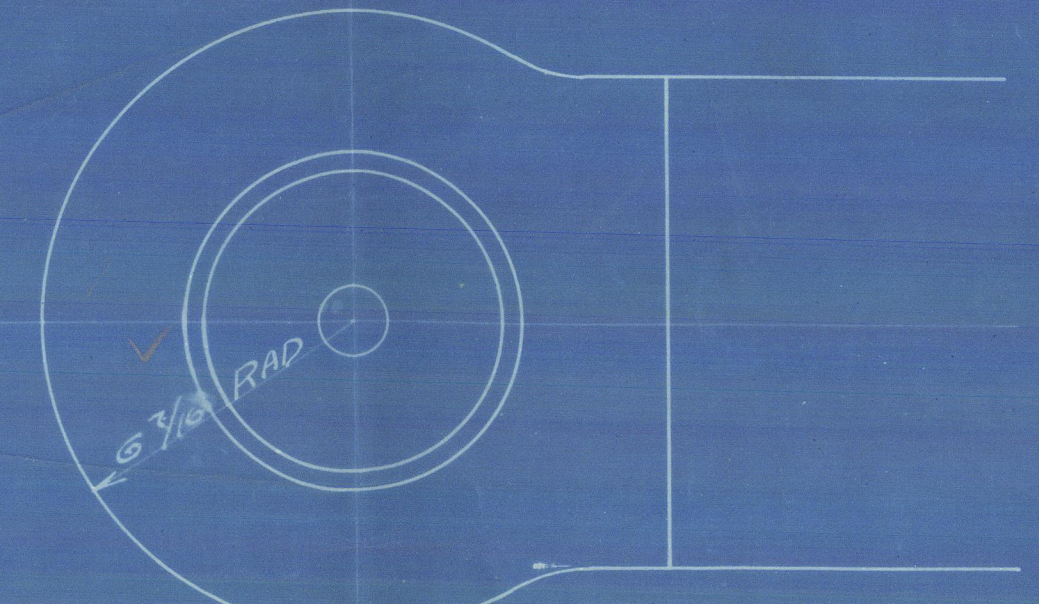
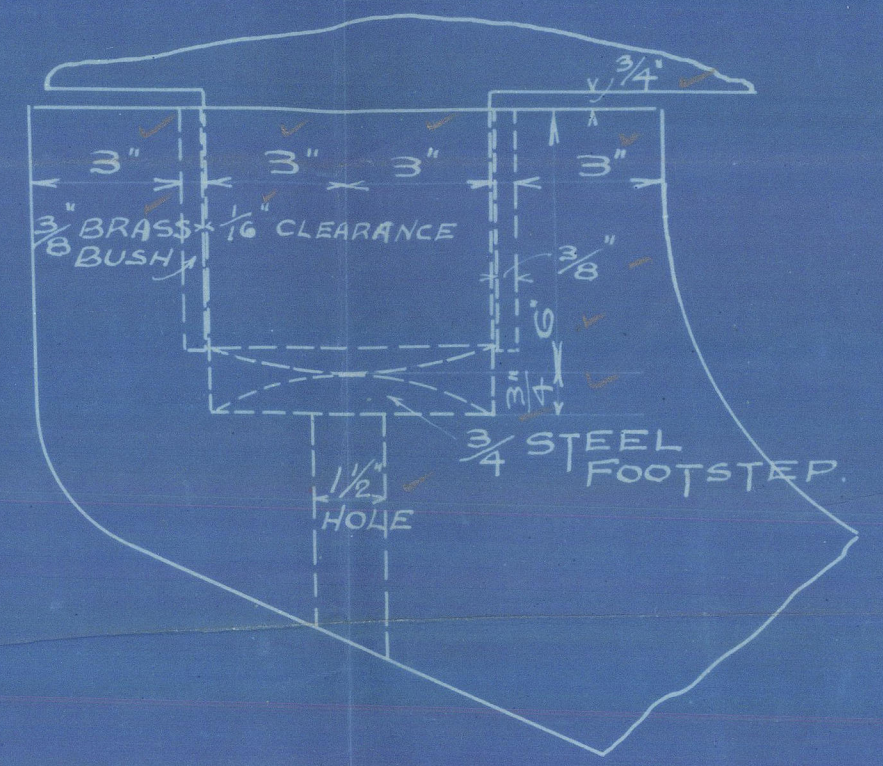
GUIDE.



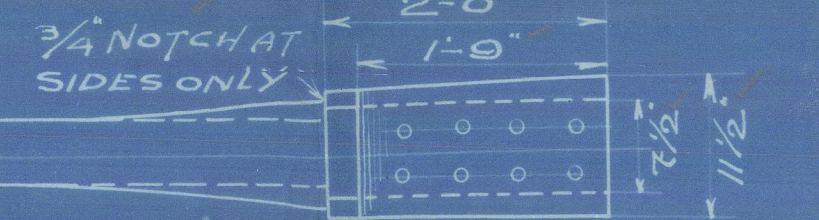
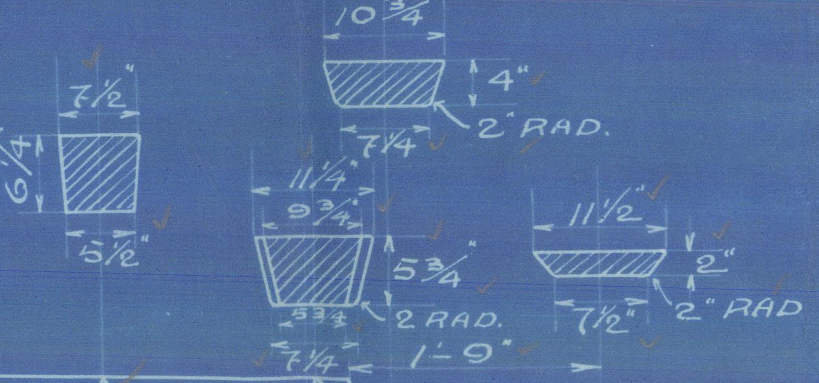
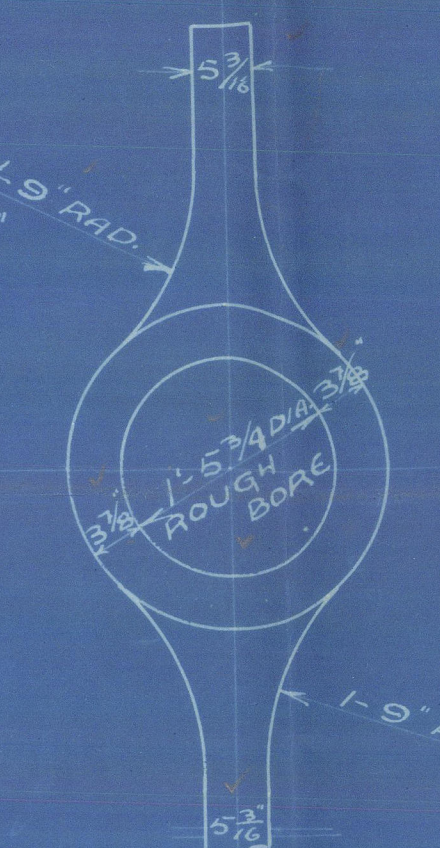
PLAN OF GUIDE.



BOTTOM PINTLE.



HOLES IN STERNFRAME 1/16 DIA SPACED 4 1/2" APART ABOVE BOSS 4" APART BELOW BOSS CENTRE TO CENTRE.



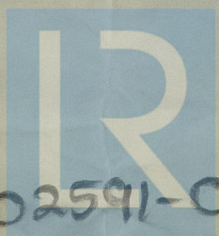
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Lloyd's Register Foundation

Sunderland's No 270

Sternframe & Rudder.

S.S. Easton.



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