

REPORT ON WATER TUBE BOILERS.

No. 100775

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Writing Report

19

When handed in at Local Office

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Port of Newcastle-upon-Tyne

Survey held at Newcastle-upon-Tyne Date, First Survey 12. 11. 41 Last Survey 24. 9. 1942

on the M.V. "EMPIRE WORDSWORTH" (Number of Visits 18) Tons { Gross _____ Net _____

at Sunderland By whom built Sir Jas Laing & Sons Ltd When built 1942

made at Newcastle By whom made R.W. Hawthorn Leslie & Co Ltd When made 1942

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al Horse Power _____ Owners Ministry of War Transport Port belonging to Sunderland

TER TUBE BOILERS MAIN, AUXILIARY, OR DONKEY. - Manufacturers of Steel Colvilles Ltd.

of Approval of plan 9/10/41 Number and Description or Type _____

ers One - Three drum type Working Pressure 180 lb/sq in Tested by Hydraulic Pressure to 320 lb/sq in Date of Test 14/5/42

Certificate 971. Can each boiler be worked separately Total Heating Surface of Boilers 3,300 sq ft

ced draught fitted yes. Area of fire grate (coal) in each Boiler

nd type of burners (oil) in each boiler Three. 6. Clyde type. No. and description of safety valves on _____

oiler Two, 3/4" Spring loaded H.L. Type Area of each set of valve 22.1 sq in Pressure to which they are adjusted 185 lbs

ey fitted with easing gear yes In case of donkey boilers state whether steam from main boilers can enter the donkey boiler

st distance between boilers or uptakes and bunkers or woodwork Height of boiler 11'-1" Width and Length 14'-0" x 11'-8"

Drums: - Number in each boiler One Inside diameter 44" Thickness of plates Tube plate 1/2", wrapper 5/8"

of Tensile Strength 28/32 tons/sq in Are drum shell plates welded or flanged no Description of riveting: - _____

seams D.R. Lap. long. seams D.R.D.B.S. Diameter of rivet holes in long. seams 29/32 Pitch of rivets 3.55"

f plate or width of butt straps 9 5/8", 9 1/8" Thickness of straps 1/2" Percentage strength of long. joint: - Plate 74.5 Rivet 88.8

ter of tube holes in drum 1 1/2", 1 1/8" (+ 10/1000) Pitch of tube holes 2 1/4", 1 1/16" Percentage strength of shell in way of tubes 33.3

ng pressure by rules 310 lb/sq in Steam Drum Heads or Ends: - Range of tensile strength 26/30 tons/sq in Thickness of plates 1"

s or how stayed 44" Size of manhole or handhole 16" x 12" Working pressure by rules 239 lb/sq in Water Drums: - Number _____

h boiler Two Inside Diameter 27" Thickness of plates 1 1/2", 9/16" Range of tensile strength 28/32 tons/sq in Are drum shell plates _____

l or flanged no Description of riveting: - Cir. seams S.R. Lap. long. seam D.R. V.B.S. Diameter of rivet holes in _____

seams 27/32 Pitch of rivets 3 5/16" Lap of plates or width of butt straps 9 1/4", 8 5/8" Thickness of straps 1/2"

ntage strength of long. joint: - Plate 74.5 Rivet 92.6 Diameter of tube holes in drum 1 1/2", 1 1/8" (+ 10/1000) Pitch of tube holes 2 1/4", 1 1/16"

ntage strength of drum shell in way of tubes 33.3 Working pressure by rules 450 lb/sq in Water Drum Heads or Ends: - Range of _____

e strength 26/30 tons/sq in Thickness of plates 7/8", 13/16" Radius or how stayed 27"

f manhole or handhole 16" x 12" Working pressure by rules 332 lb/sq in Headers or Sections: - Number _____

al Thickness Tested by Hydraulic Pressure to Tubes: - Diameter 1 1/2", 1 1/8"

ness 128", 116" Number 178, 1498. Steam Dome or Collector: - Description of Joint to Shell _____

diameter _____ Thickness of shell plates _____ Range of tensile strength _____

ription of longitudinal joint _____ Diameter of rivet holes _____ Pitch of rivets _____ Lap of plate or width of _____

aps _____ Thickness of straps _____ Percentage strength of long. joint _____ Plate _____ Rivet _____

ng Pressure of shell by rules _____ Crown or End Plates: - Range of tensile strength _____

ness _____ Radius or how stayed _____ Working pressure by rules _____

PERHEATER. Drums or Headers: - Number in each boiler _____ Inside Diameter _____

ness _____ Material _____ Range of tensile strength _____ Are drum shell plates welded _____

aged _____ Description of riveting: - Cir. seams _____ long. seams _____ Diameter of rivet holes in _____

seams _____ Pitch of rivets _____ Lap of plates or width of butt straps _____ Thickness of straps _____

ntage strength of long. joint: - Plate _____ Rivet _____ Diameter of tube holes in drum _____ Pitch of tube holes _____

ntage strength of drum shell in way of tubes _____ Working pressure by rules _____ Drum Heads or Ends: - _____

ness _____ Range of tensile strength _____ Radius or how stayed _____ Size of manhole or handhole _____

ng pressure by rules _____ Number, diameter, and thickness of tubes _____ Tested by Hydraulic Pressure to _____

of Test _____ Is a safety valve fitted to each section of the superheater which can be shut off from the boiler _____

nd description of Safety Valves _____ Area of each set of valves _____

ure to which they are adjusted _____ Is easing gear fitted _____

re Gear. Has the spare gear required by the rules been supplied yes.

The foregoing is a correct description, R.B. Johnson Manufacturer.

es } During progress of work in shops - - - Jan. 29. Feb. 16. 19. 24. Mar. 2. 16. 24. 27. 30. Apr. 17. 27. Is the approved plan of boiler forwarded herewith no.

e } During erection on board vessel - - - See machinery Report. Total No. of visits 18

boiler a duplicate of a previous case no If so, state vessel's name and report No. _____

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been fitted

board in accordance with the Requirements of the Rules & found

satisfactory under working conditions. The boiler has been built under

al survey in accordance with Approved Plans, the workmanship & materials are good & the

boiler was found tight & sound under

hydraulic pressure

Survey Fee 20/- Specifications 27. 10. 0 When applied for, See Machinery Report

of Shipping Travelling Expenses (if any) £ When received, 19

Committee's Minute _____

igned See Old No. 33498

FRL 16 OCT 1942

