



RIVETING OF SHEAR-PLATE

BUTT 190xØ.

PLATE S.

Pc	LENGTH	BREADTH	SIZE	MARKS	DR. N°	REMARKS.
2	5000	1800	5	B/D / A1	19	
2	5000	1800	5	5772 R	19	
2	5000	1800	5	" A3	29	
1	5000	1800	5	" A2	29	
2	5350	1500	5	Kombr B	25	
2	5500	1100	5	B/D R	29	
2	5350	1100	5	" C3	29	
2	6000	1200	5	Kombr F2	12	
2	5100	1500	5	" D1	25	
2	5000	1500	5	B/D	19	
2	4000	1500	5	Kombr D2	25	
2	3500	1200	5	B/D Q2	19	
2	5000	1200	5	" Q3	29	
2	5300	1200	5	" C1	29	
2	5000	1200	5	" C4	29	
1/2	6350	2000	8	B/D C3	21	
1	6350	900	8.5	B/D D2	24	
1	6350	900	8.5	" A3	24	
1	6350	900	8.5	" B2	24	
1	5000	1900	5	" C1	19	
2	3000	1600	5	" G2	19	
1	7100	1200	8	B/D / F1	19	
1/2	6750	1200	8	5772 F1	19	
1	6000	1600	8	" F1	19	
1/2	6000	1600	8	" E4	19	
1	6000	900	8.5	" S1	24	
1	5700	1500	5	Kombr C1	25	
2	5500	1500	4.5	" D3	13	
				5772		

[illegible]

PROFILES.					
PROFILE	MARK	CR. NO.	Pc.	LENGTH	REMARKS.
F 130 X 15 X 15	5/112 1	DR	12	13.750	
F 130 X 15 X 15	" 2	DR	10	14.000	
F 150 X 10 X 10	5/112 1	R	2	12.000	
F 150 X 10 X 10	5/112 2	R	2	12.000	
F 150 X 10 X 15	" D1	AR	5	10.000	
F 60 X 60 X 8	" B.D.2	AR	5	10.000	
F 75 X 75 X 8	" B.D.1	W	2	12.500	
F 75 X 75 X 8	" B.D.1	AR	3	12.500	
F 115 X 115 X 10	" B.D.3	AR	1	11.000	
F 90 X 75 X 9	" B.D.5	AR	2	14.000	
F 100 X 15 X 10	5/117 15	R	1	10.000	
F 120 X 12 X 10.5	5/117 3	R	2	12.550	
F 150 X 15 X 10	5/117 19	10	1	15.000	
F 160 X 10 X 10	5/117 20.5	10	6	12.000	

RIVETING.

STRINGERS: D.R. SPACING 4x8 DIA. 16 M.M.
DECK PLATING BUTTS & SEAMS: S.R. SPACING
8x8 DIA. 16 M.M.
STRINGER- AND WATERWAY-ANGLE: S.R. SPACING
4x8 DIA. 16 M.M.
DECK BEAMS WITH PLATING: S.R. SPACING
8x8 DIA. 16 M.M.
SHEAR PLATES (FOR RIVETING: SEE SKETCH.)
SPACING DIA. 16 M.M.

COMBINATIE PLETTERIJ - NEDERHORST . N.V.
CURACAO N.W.I.

BOAT DECK SHIP 578.

M. S. BONAIRE

SCALE 1:50	DATE
SCALE 1:10	
QUAL. BY:	
SEEN BY:	

DRAWING
NO 43775

002522-002528-0002