

N^os 734-5-7

19 DEC 1944

STERN FRAME

DIMENSIONS : 463'-5 1/2" P.P. x 61'-9" B.M.L.D. x 34'-0 1/2" D.M.L.D.

TO PASS LLOYDS SURVEY & TESTS.

STERN FRAME OF CAST STEEL.

AREA ABAFT CR. LINE OF PINTLES. = 123.4 SQ.FT.

" FORW. " " " = 53.2 SQ.FT.

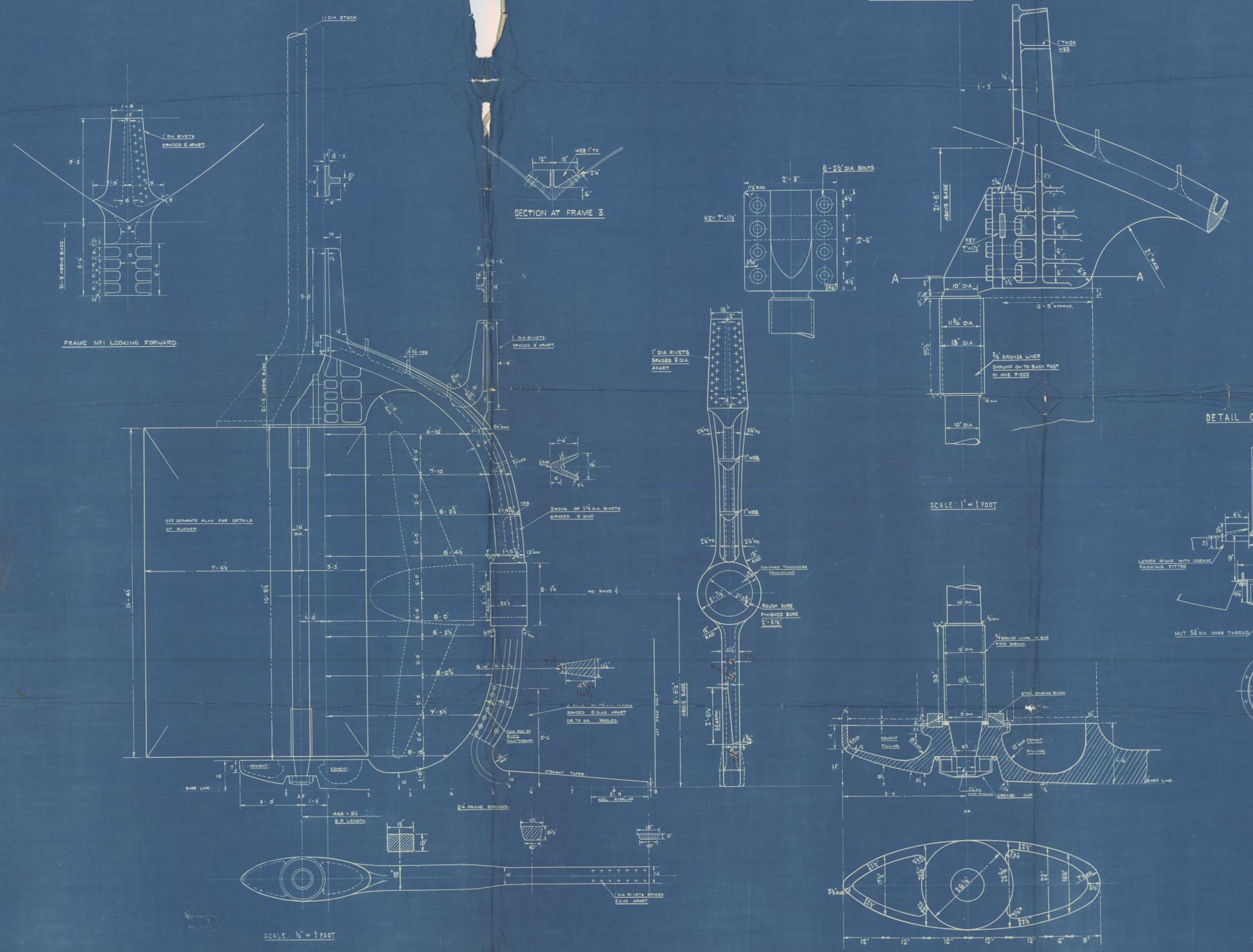
SERVICE SPEED 11 1/2 KNOTS.

SPACING OF RIVET HOLES NOT TO EXCEED THAT SHOWN ON PLAN. RIVET HOLES TO BE DRILLED 1/8" LARGER THAN DIAMETER OF RIVETS. FORM OF CASTING TO BE CAREFULLY CHECKED BEFORE LEAVING THE MAKERS WORKS. FULL SIZE SECTIONS OF STERN FRAME WHERE SHAPED TO BE SUPPLIED LATER. ALL DRILLING & MACHINING TO BE DONE BY MAKERS, AND THE STERN BOSS FRAME TO BE BORED TO THE ROUGH BORE DIAMETER. COUPLING BOLTS TO HAVE STANDARD WHITBETH THREAD.

DIMENSIONS ON PLAN SHOULD BE CAREFULLY WORKED TO AS WE ONLY PAY ON WEIGHTS CALCULATED TO THESE DIMENSIONS.

RUDDER POST TO BE SQUARE TO THE BASE LINE.

BOTH PORTIONS OF STERN FRAME & RUDDER BACK POST TO BE ASSEMBLED AND FITTED TOGETHER AT MAKERS WORKS BEFORE BEING DISPATCHED.



DEC 6 - 1944

Act 18.12.44

55 734-5-7 6/2/44

W^m DOXFORD & SONS LTD.

YARD NOS 734-5 AND 7

STERN FRAME

BUNDERLAND RPT. NO. 34436 "BRITISH MAJOR" ★

BUNDERLAND RPT. NO. 34542 British Marshal.

"BRITISH MARQUIS" - YD. No. 735

15



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