

# STERN FRAME.

SCALE:  $\frac{1}{2}$  = 1 FOOT.

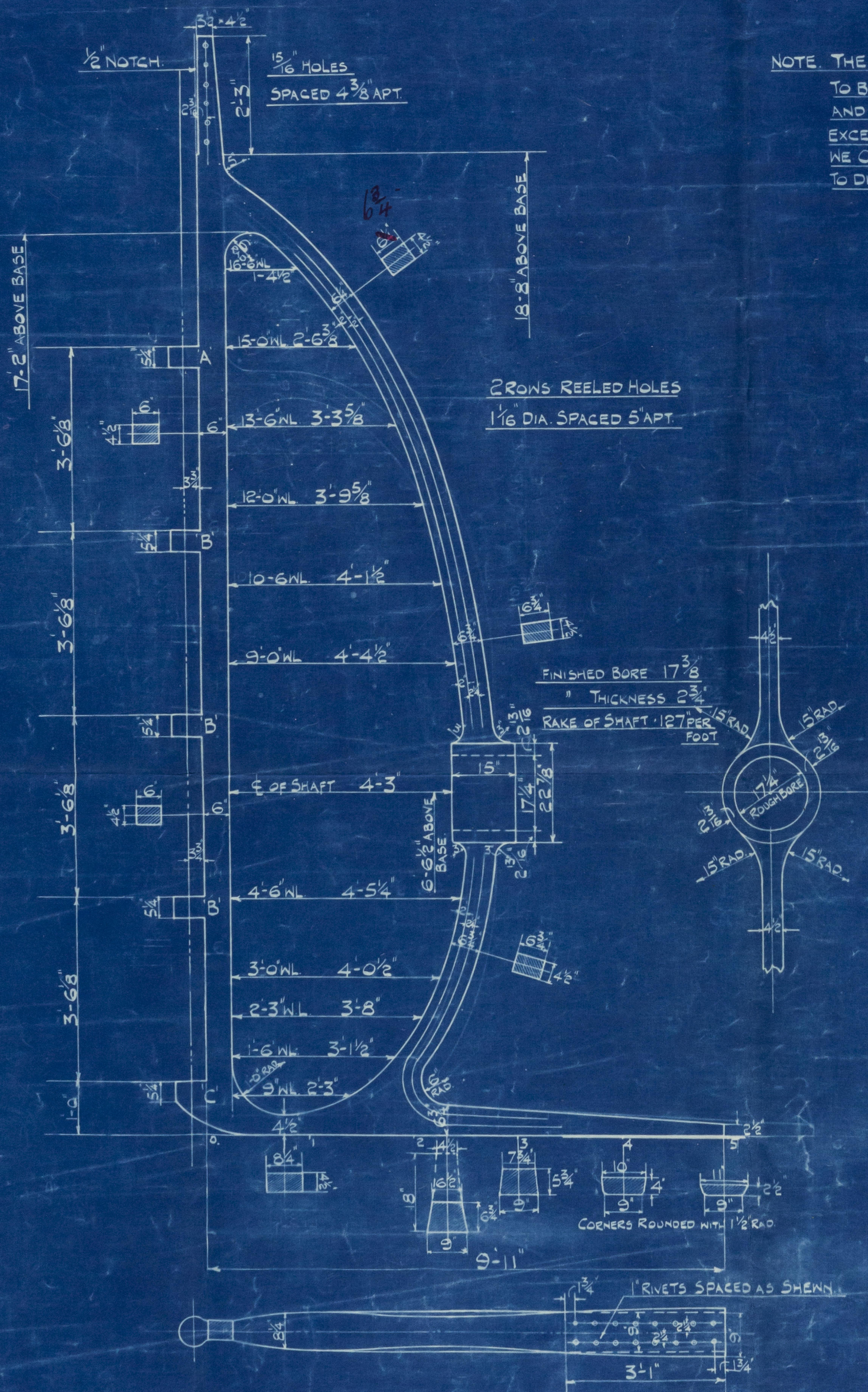
OF FORGED IRON TO PASS LLOYD'S TESTS

& CLASS 100A.1.

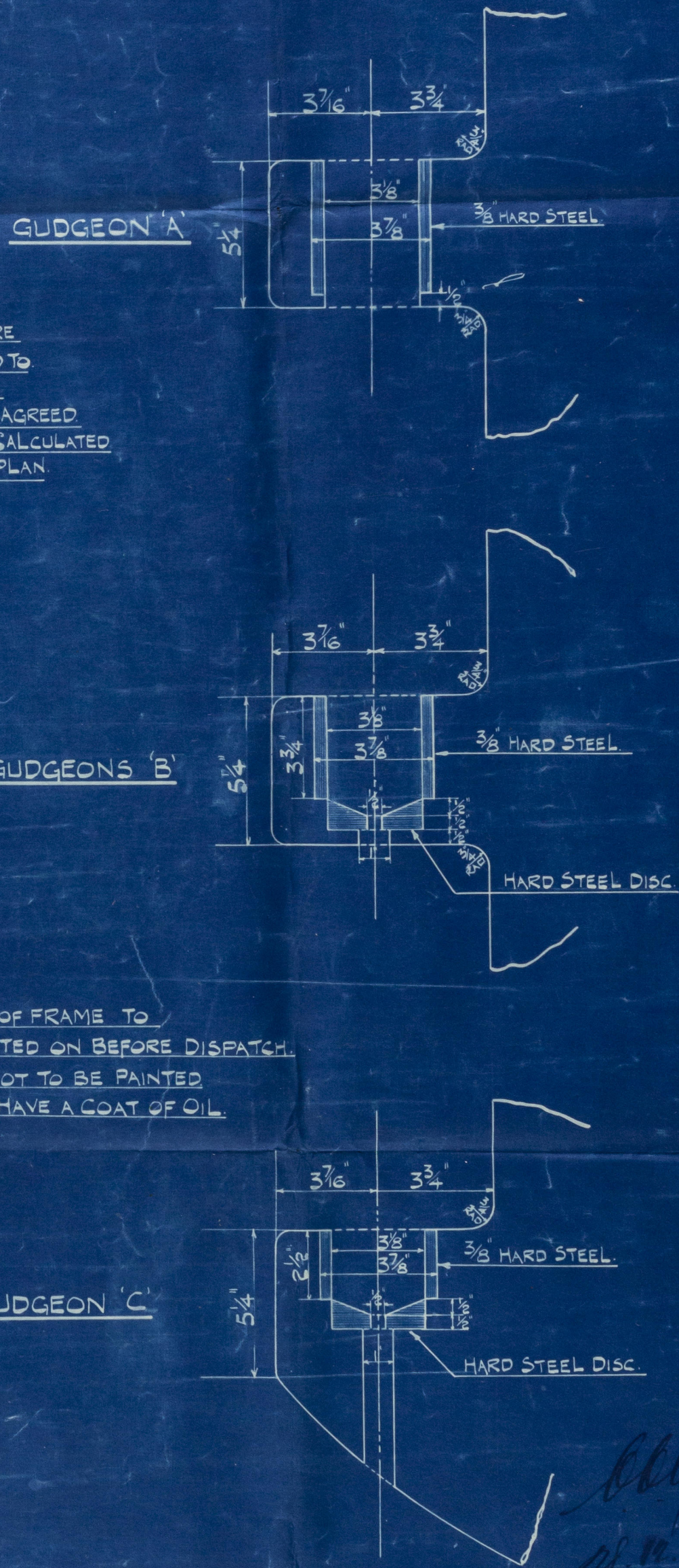
NOTE:- CENTRE LINE THROUGH GUDGEONS TO BE PERFECTLY STRAIGHT.

### DETAIL OF GUDGEONS.

SCALE 3" = 1 FOOT.



NOTE. THE DIMENSIONS GIVEN ARE  
TO BE CAREFULLY WORKED TO.  
AND NOT TO BE EXCEEDED.  
EXCEPT WHERE OTHERWISE AGREED.  
WE ONLY PAY ON WEIGHTS CALCULATED  
TO DIMENSIONS SHOWN ON PLAN.



NOTE. WEIGHT OF FRAME TO  
BE PAINTED ON BEFORE DISPATCH.  
FRAME NOT TO BE PAINTED  
BUT TO HAVE A COAT OF OIL.



Sunderland

Swain Hunter Wigham Richardson

Nº 1243

Stern frame

"<sup>N/A</sup> BELVINA  
S.S. JAMES DUNFORD"

SUNDERLAND RPT. NO. 28890

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