

SHIP Nos. 736-8.  
STERN FRAME

DIMENSIONS: 400'-0" B.P. x 56'-0" MLD. x 30'-1" D. MLD.

TO PASS LLOYDS SURVEY AND TESTS

STERN FRAME TO BE OF CAST STEEL.

SERVICE SPEED 11 KNOTS.

AREA ABAFT CRLINE OF PINTLES 99.6 SQ FT  
FORD - - - 43.1 - -

SPACING OF RIVET HOLES NOT TO EXCEED THAT SHOWN ON PLAN.  
RIVET HOLES TO BE DRILLED  $\frac{1}{32}$ " LARGER THAN DIAMETER OF RIVETS.

FORM OF CASTING TO BE CAREFULLY CHECKED BEFORE LEAVING THE MAKERS WORKS.  
FULL SIZE SECTIONS OF STERN FRAME WHERE SHAPED TO BE SUPPLIED LATER.

ALL DRILLING AND MACHINING TO BE DONE BY MAKERS, AND THE STERN BOSS FRAME  
TO BE BORED TO THE ROUGH BORE DIAMETER

DIMENSIONS ON PLAN SHOULD BE CAREFULLY WORKED TO, AS WE ONLY PAY ON WEIGHTS CALCULATED TO THESE DIMENSIONS.

RUDDER POST TO BE SQUARE TO BASELINE

BOTH PORTIONS OF STERN FRAME & RUDDER BACK POST TO BE ASSEMBLED AND FITTED TOGETHER AT MAKERS WORKS BEFORE BEING DISPATCHED.



*Lloyds*

WM DOXFORD & SONS LTD.

YARD NOS 136 & 8

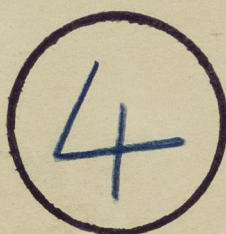
STERN FRAME.

SUNDERLAND RPT. NO. 34502

*British Commerce.*

SUNDERLAND RPT. NO. 34589

*British Enterprise*



SUNDERLAND RPT. NO. 35044

*"British Fortune"*

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