

S. S. N^os 550-1.
RUDDER.

AREA OF RUDDER = 76.9 SQ FEET

$$\therefore AD = 76.9 \times 2.48$$

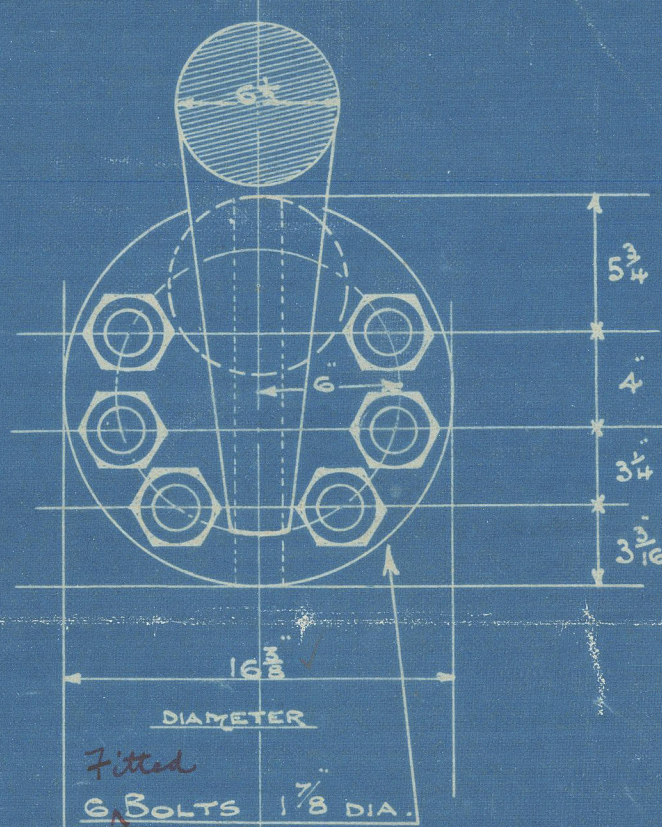
190.7 ~~194.48~~
Not exceeding 10 knots
SPEED: 9.5 KNOTS.

6 BOLTS $1\frac{7}{8}$ DIA IN COUPLINGS
NUTS ON UNDERSIDE.

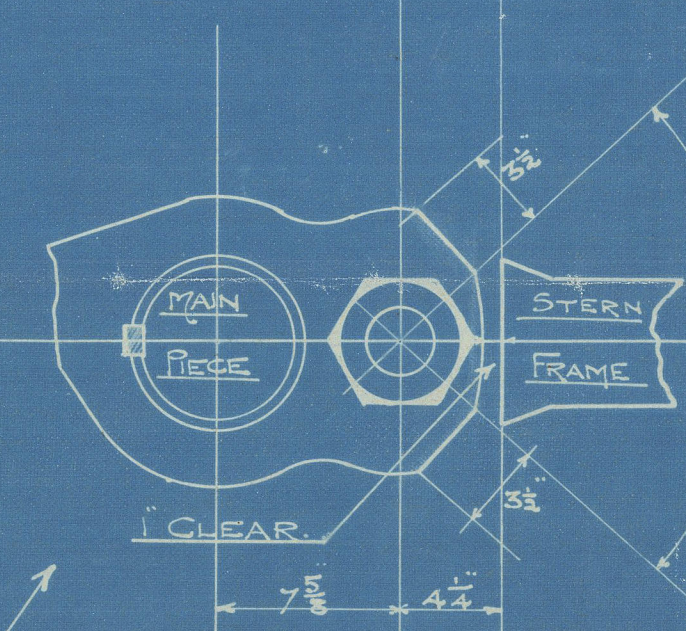
MAIN PIECE
INCREASED
IN WAY OF
ARMS

92 90 THICK.

PLAN OF COUPLING.



NOTE: MAIN PIECE INCREASED
10% IN WAY OF ARMS TO
ALLOW OF KEYWAY TO BE
CUT CLEAR OF MAIN POST.



SECTION IN WAY
OF STOPPER

SUNDERLAND

(4)

RUDDER PLAN

MESSRS J. L. THOMPSON & SONS

S/S Nos 550 & 551

S/S "BYRNESS" N^o 550
SUNDERLAND RPT. NO. 29371

S/S "RAMSHOPE" N^o 551
SUNDERLAND RPT. NO. 29372.

NN INVER



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