

Lloyd's Register of Shipping.

Order: 3628.

(Report on Machinery, No. 1341

Port

HUMEN

No. 32232.

ENGINE FORGINGS ~~OR CASTINGS~~

I have to report that the Forgings ~~and castings~~, as herein described, manufactured by Messrs. Dortmunder Union of Dortmund for the Engines No. being constructed by of for the Ship No. 173, being built by Messrs. Nordseewerke of Emden have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Emden.

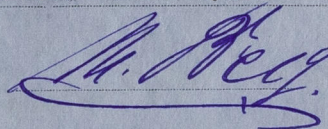
Mark on Forgings or Castings.

Düsseldorf 1st December 1930.

Lloyd's

No. 9254.

M.B. 29.11.30.



	THRUST SHAFT	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
	1 interm. shaft			SCREW SHAFT.
Material* ...	Annealed Siem. Mart. Ingot Steel			
How made ...	forged			
Annealed ...	Yes			
Dimensions, Forgings				
Weight, Castings				
Progress on Inspection }	rough turned & finished			
Tests on Standard Test Pieces.	.798 3"			
Tensile Test—	30,4			
Tons per square inch	34,1			
Extension per cent	180 degr. good			
Cold Bending Test—	29.11.30.			
Angle before fracture				
Dates when Inspected				

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

10m, 1, 30.

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