

Lloyd's Register of Shipping.

Order: 370957.

(Report on Vessel No. 20622 Port Seo, Hamburg)

No. 3908

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~ForgingsXXXX~~ Castings, manufactured by Messrs. Fried. Krupp A.G. of Essen for the Vessel No. 517, being built by Messrs. Germaniawerft A.G. of Kiel-Gaarden have been inspected by me as set forth below and found to be, so far as can be seen, 1 upper rudder part, 1 lower rudder part, 2 bearing halves and 2 bearing covers sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's		Düsseldorf 13th April 1932.			
No. 360/361/362/363.		360	361	362	363
J.L.12.4.32.		1 upper rudder part	1 lower rudder part	2 bearing halves	2 bearing covers
Material*	...	XXXXXX Annealed	XXXXXX Siemens-Martin Cast	Steel	
How made	...	cast	cast	cast	
Of annealed	...	Yes	Yes	Yes	
Dimensions	...				
Progress on Inspection	...	unmachined	unmachined	unmachined	
Date when Inspected	...	12.4.32.	12.4.32.	12.4.32.	
CASTINGS.		.798 3"	.798 3"	.798 3"	
Tests on Standard Test Pieces.					
Tensile Test—					
Tons per square inch	...	32,3	31,1	29,2	30,4
Extension per cent.	...	32,8	34,1	32,8	32,8
Cold Bending Test—					
Angle before fracture	...	120 degr. good	120 degr. good	120 degr. good	
Drop Test—					
Height from ground	...	10 feet	10 feet	10 feet	
Hammering Test—					
If made according to Rules and found satisfactory	...	satisfactory.	satisfactory.	satisfactory.	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

