

TRANSFERRED TO  
L. R. SYSTEM

No. 1646

THE BRITISH CORPORATION FOR THE SURVEY  
AND  
REGISTRY OF SHIPPING.

**RETAIN**

Report No. 1476 No. in Register Book 2561

SS. "FAIRWATER" EX  
S.S. SCOTTISH AMERICAN

Makers of Engines Geo Clark & Co Sunderland

Works No. 1056

Makers of Main Boilers Geo Clark & Co Sunderland

Works No. 1056

Makers of Donkey Boiler NONE FITTED

Works No. L

MACHINERY.



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No.

THE BRITISH CORPORATION FOR THE SURVEY  
AND  
REGISTRY OF SHIPPING.

Report No. *1426* No. in Register Book *2561*

Received at Head Office *2nd June 1921*

Surveyor's Report on the **Neto Engines, Boilers, and Auxiliary Machinery of the** Single Triple **Scrub**  
Twin Quadruple

Official No. *144695* Port of Registry **LONDON.**

Registered Owners **TANKERS. LP.**

Engines Built by *Geo Clarks Ltd*  
at *Sunderland*

Main Boilers Built by *Geo Clarks*  
at *Sunderland*

Donkey " "

Date of Completion *25th August 1920*

First Visit

Last Visit *25th August 1920* Total Visits

## RECIPROCATING ENGINES.

Works No. 1056 No. of Sets 1 Description Triple Expansion

Surface Condensing

No. of Cylinders each Engine 3 No. of Cranks 3  
Diars. of Cylinders 27" 45" 74" Stroke 54"

Cubic feet in each L.P. Cylinder 128.13

Are Spring-loaded Relief Valves fitted to Top and Bottom of each Cyl.? H.P. Cylinder tops only.

" " " each Receiver? yes.

Type of H.P. Valves, Piston valve  
" 1st L.P. " Slide

" 2nd L.P. " ✓

" L.P. " Slide

" Valve Gear Stephenson's

" Condenser Weir Vniflux Cooling Surface 2,400 sq. ft.

Diameter of Piston Rods (plain part) 7" Screwed part (bottom of thread) 5"

Material " Forged Steel

Diar. of Connecting Rods (smallest part) 7" Material Forged Steel

" Crosshead Gudgeons 7 3/4" Length of Bearing 13" Material Forged Steel

No. of Crosshead Bolts (each) 2 Diar. over Thrd. 4 Thrds. per inch 4 Material " "

" Crank Pin " " 2 " 4 " 4 " " "

" Main Bearings 6 Lengths 1'-2"

" Bolts in each 2 Diar. over Thread 3 3/8" Threads per inch 4 Material mild steel

" Holding Down Bolts, each Engine 80 Diar. 1 1/2" No. of Metal Chocks none fitted

Are the Engines bolted to the Tank Top or to a Built Seat? Tank top

Are the Bolts tapped through the Tank Top and fitted with Nuts Inside? yes where possible

If not, how are they fitted?

Connecting Rods, Forged by George Clark Ltd Sunderland

Piston " " " " " " " "

Crossheads, " " " " " " " "

Connecting Rods, Finished by " " " " " " " "

Piston " " " " " " " "

Crossheads, " " " " " " " "

Date of Harbour Trial 6th August 1920

" Trial Trip 25th August 1920

Trials run at Sea off the River Tyne

Were the Engines tested to full power under Sea-going conditions? yes

If so, what was the I.H.P.? 2977 Revols. per min. 70

Pressure in 1st L.P. Receiver, 55 lbs., 2nd L.P., lbs., L.P., 6 lbs., Vacuum, 27 ins.

Speed on Trial 11.1

If the Conditions on Trial were such that full power records were not obtained give the following estimated

data:—

Builders' estimated I.H.P. Revols. per min.

Estimated Speed



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## TURBINE ENGINES.

Works No.	Type of Turbines		
	No. of H.P. Turbines	No. of I.P.	No. of L.P.

Are the Propeller Shafts driven direct by the Turbines or through Gearing?

Is Single or Double Reduction Gear employed?

Revol. per min. of H.P. Turbines at Full Power

..	..	I.P.	..	..
..	..	L.P.	..	..
..	..	1st Reduction Shaft		
..	..	2nd ..		
..	..	Propeller Shaft		

Total Shaft Horse Power

Date of Harbour Trial

.. Trial Trip

Trials run at

Speed on Trial

Turbine Spindles forged by

.. Wheels forged or cast by

Reduction Gear Shafts forged by

.. Wheels forged or cast by

DESCRIPTION OF INSTALLATION



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TURBINE ENGINE

No. of Turbine  
Type of Turbine  
No. of I.P.  
No. of A.P.

Are the propeller shafts driven direct by the turbine or through gears?

Is the turbine a double reduction gear engine?

Is the turbine a direct drive engine?

DESCRIPTION OF INSTALLATION

TURBO-ELECTRIC PROPELLING MACHINERY

No. of Turbo-Generator sets

Capacity of each

Type of Turbine engine

Description of installation

Is the turbine a direct drive engine?

Are the propeller shafts driven direct by the turbine or through gears?

Is the turbine a double reduction gear engine?

Description of turbine

Revolutions per min. of Generator or Turbine

Motor

Propeller

Total shaft horse power

Date of installation



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## TURBO-ELECTRIC PROPELLING MACHINERY.

No. of Turbo-Generating Sets Capacity of each

Type of Turbines employed

Description of Generators

No. of Motors driving Propeller Shafting

Are the Propeller Shafts driven direct by the Motors or through Gearing?

Is Single or Double Reduction Gear employed?

Description of Motors

Revs. per min. of Generators at Full Power

" " Motors "

" " Propellers "

Total Shaft Horse Power "

Date of Harbour Trial

" Trial Trip

Trials run at

Makers of Turbines

" Generators

" Motors

" Reduction Gear

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by



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## SHAFTING.

Are the Crank Shafts Built or Solid? *Built*

No. of Lengths in each *3* Angle of Cranks *120°*

Diar. by Rule *B. 14.63* Actual *14 3/4* In Way of Webs *15 1/2*

" of Crank Pins *14 3/4* Length between Webs *1-4 1/8*

Greatest Width of Crank Webs *2-6* Thickness *10"*

Least " " *1-11 1/2* " *10"*

↑ SCREWED  
Diar. of Keys in Crank Webs *1 1/4* Length *5"*

" Dowels in Crank Pins — Length — Screwed or Plain —

No. of Bolts each Coupling *6* Diar. at Mid Length *3 1/4* Diar. of Pitch Circle *1-9 1/4*

Greatest Distance from Edge of Main Bearing to Crank Web *1/4*

Type of Thrust Blocks *Ordinary horse shoe*

No. " Rings *9*

Diar. of Thrust Shafts at bottom of Collars *1-2 7/8* No. of Collars *9*

" " Forward Coupling *1-2 3/4* At Aft Coupling *1-2 3/4*

Diar. of Intermediate Shafting by Rule — Actual — No. of Lengths *none*

No. of Bolts, each Coupling — Diar. at Mid Length — Diar. of Pitch Circle —

Diar. of Propeller Shafts by Rule *B 15.5* Actual *1-3 5/8* At Couplings *1-2 3/4*

Are Propeller Shafts fitted with Continuous Brass Liners? *yes*

Diar. over Liners *1-5 1/8* Length of After Bearings *5-2 1/2*

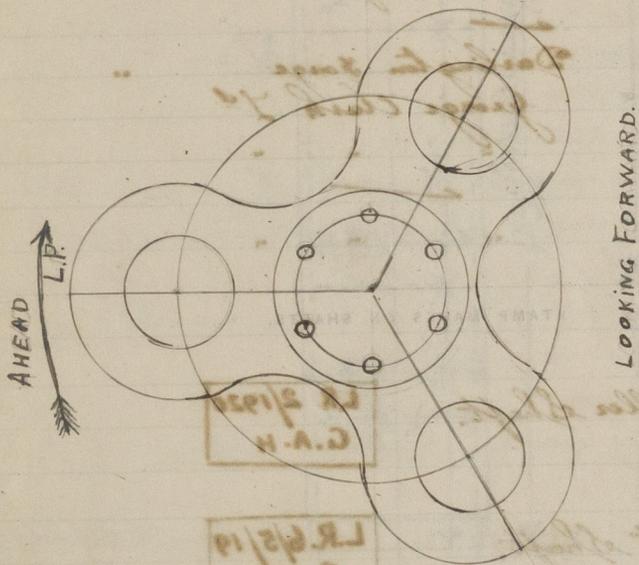
Of what Material are the After Bearings composed? *Lignum Vitae*

Are Means provided for Lubricating the After Bearings with Oil? *yes*

" " to prevent Sea Water entering the Stern Tubes? *yes*

If so, what Type is adopted? *Vickers Patent stern Tube Gland*

## SKETCH OF CRANK SHAFT.

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No. of Blades each Propeller *4* Fitted or Solid? *Solid*  
 Material of Blades *Cast iron* Boss *Cast Iron*  
 Diam. of Propellers *18'-9"* Pitch *17'-0"* Surface (each) *108* S. ft.  
 Coefficient of Displacement of Vessel at  $\frac{3}{4}$  Moulded Depth

Crank Shafts Forged by *Darlington Forge* Material *Steel*  
 " Pins " " " "  
 " Webs " *Spencers Newburn* " "  
 Thrust Shafts " *Darlington Forge* " "  
 Intermed. " " " "  
 Propeller " " *Darlington Forge* " "  
 Crank " Finished by *George Clark & Co*  
 Thrust " " " " "  
 Intermed. " " " " "  
 Propeller " " " " "

## STAMP MARKS ON SHAFTS.

Propeller Shaft.

L.R. 2/1920
G.A.H.

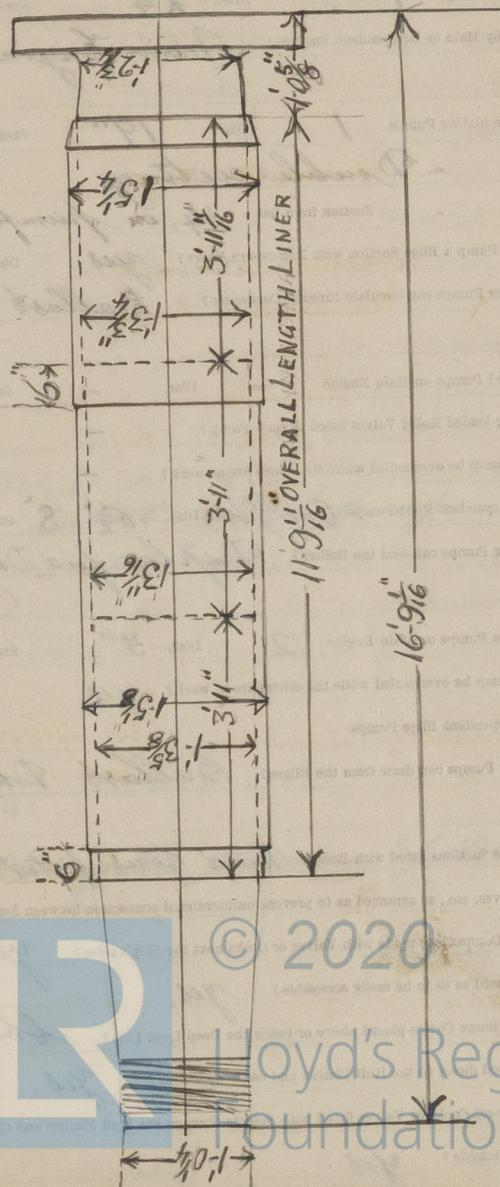
Thrust Shaft.

L.R. 6/5/19
G.A.H.

Crank Shaft.

L.R. 28/6/20
G.A.H.

## SKETCH OF PROPELLER SHAFT.



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## PUMPS, ETC.

No. of Air Pumps 1      Diar. 24"      Stroke 30"

Worked by Main or Independent Engines? *Main Engines*

No. of Circulating Pumps 1      Diar. 19"      Stroke 30"

Type of " *Double acting*Diar. of "      Suction from Sea *14 on pump*Has each Pump a Bilge Suction with Non-return Valve? *yes*      Diar. 8"What other Pumps can circulate through Condenser? *Ballast Donkey.*

No. of Feed Pumps on Main Engine —      Diar. —      Stroke —

Are Spring-loaded Relief Valves fitted to each Pump? —

Can one Pump be overhauled while the others are at work? —

No. of Independent Feed Pumps *One Pair* Diar. *10 1/2*" 8" Stroke 21What other Pumps can feed the Boilers? *Duplex feed Dry 9 x 5 1/4 x 10*

No. of Bilge Pumps on Main Engine 2      Diar. 5"      Stroke 30"

Can one Pump be overhauled while the others are at work? *yes*

No. of Independent Bilge Pumps

What other Pumps can draw from the Bilges? *Ballast Dky.*Are all Bilge Suctions fitted with Roses? *Mud Boxes fitted in Stakehold, on the Bilge direct & injection Strums are fitted*Are the Valves, etc., so arranged as to prevent unintentional connection between Sea and Bilges? *yes*Are all Sea Connections made with Valves or Cocks next the Ship's sides? *yes Valves*Are they placed so as to be easily accessible? *yes*Are the Discharge Chests placed above or below the Deep Load Line? *Above*Are they fitted direct to the Hull Plating and easily accessible? *yes.*

Are all Blow-off Cocks or Valves fitted with Spigots through the Hull Plating and Covering Plates or Flanges

on the Outside? *yes.*

## BOILERS



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## BOILERS.

Works No. 1056

No. of Boilers *four* Type *Multitubular Marine Cylindrical*

Single or Double-ended *Single*

No. of Furnaces in each *3*

Type of Furnaces *Morrison's*

Date when Plan approved *27/5/19*

Approved Working Pressure *180 lbs per sq"*

Hydraulic Test Pressure *360*

Date of Hydraulic Test *R test see correspondence*

„ when Safety Valves set *6th August 1920*

Pressure at which Valves were set *180 lbs sq"*

Date of Accumulation Test *6th August 1920*

Maximum Pressure under Accumulation Test *188 lbs sq"*

System of Draught *Howdons Forced Draught (Oil fuel)*

Can Boilers be worked separately? *yes*

Makers of Plates *Spencers & Sons Newburn-on-Tyne*

„ Stay Bars

„ Rivets *Rivet Nut & Bolt Co Ltd*

„ Furnaces

Greatest Internal Diam. of Boilers *13'-6 <sup>27</sup>/<sub>32</sub>*

„ „ Length „ *11'-7 <sup>1</sup>/<sub>8</sub>*

Square Feet of Heating Surface each Boiler *2093*

„ „ Grate „ „ *49*

No. of Safety Valves each Boiler *Two* Diam. *2 <sup>3</sup>/<sub>8</sub>*

Are the Safety Valves fitted with Easing Gear? *yes*

No. of Pressure Gauges, each Boiler *1* No. of Water Gauges *1*

„ Test Cocks „ *3* „ Salinometer Cocks *1*



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Are the Water Gauges fitted direct to the Boiler Shells or mounted on Pillars? *on Pillars*

Are the Water Gauge Pillars fitted direct to the Boiler Shells or connected by Pipes *Direct to shell on*

Are these Pipes connected to Boilers by Cocks or Valves? *yes (Valves)*

Are Blow-off Cocks or Valves fitted on Boiler Shells? *yes (Valves)*

No. of Strakes of Shell Plating in each Boiler *one*

Plates in each Strake *two*

Thickness of Shell Plates Approved *1 5/64*

in Boilers *"*

Are the Rivets Iron or Steel? *steel*

Are the Longitudinal Seams Butt or Lap Joints? *Butt*

Are the Butt Straps Single or Double? *Double*

Are the Double Butt Straps of equal width? *yes*

Thickness of outside Butt Straps *29/32"*

inside *1"*

Are Longitudinal Seams Hand or Machine Riveted? *Machine*

Are they Single, Double, or Treble Riveted? *Treble Rivetted*

No. of Rivets in a Pitch *5.*

Diar. of Rivet Holes *1/8* Pitch *7 3/4"*

No. of Rows of Rivets in Centre Circumferential Seams *—*

Are these Seams Hand or Machine Riveted? *—*

Diar. of Rivet Holes *—* Pitch *—*

No. of Rows of Rivets in Front End Circumferential Seams *two*

Are these Seams Hand or Machine riveted? *Hand*

Diar. of Rivet Holes *1/8* Pitch *3 5/16"*

No. of Rows of Rivets in Back End Circumferential Seams *two*

Are these Seams Hand or Machine Riveted? *Machine*

Diar. of Rivet Holes *1/8* Pitch *3 5/16"*

Size of Manholes in Shell *12" x 16"*

Dimensions of Compensating Rings *2 8 x 2 4 x 1/8"*

*After Boilers, Connected by pipes on forward Boilers.*



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Thickness of End Plates in Steam Space Approved

 $17/32$ 

" " " " " in Boilers

Pitch of Steam Space Stays

 $20\frac{3}{4} + 18"$ 

Diar. " " " " Approved

 $2\frac{7}{8}$ 

Threads per Inch = 6

 $+ 2\frac{3}{4}$  ditto

" " " " " in Boilers

Material of " " "

Steel

How are Stays Secured?

Double nuts &amp; Washers

Diar. and Thickness of Loose Washers on End Plates

 $7" \times \frac{3}{16}"$ 

" " Riveted " " "

Width " " Doubling Strips " "

Thickness of Middle Back End Plates Approved

" " " " " in Boilers

Thickness of Doublings in Wide Spaces between Fireboxes

Pitch of Stays at

Diar. of Stays Approved

Threads per Inch

" " in Boilers

Material "

Are Stays fitted with Nuts outside?

Thickness of Back End Plates at Bottom Approved

 $15/16$ 

" " " " " in Boilers

Pitch of Stays at Wide Spaces between Fireboxes

 $14\frac{3}{4}$ 

Thickness of Doublings in " "

Thickness of Front End Plates at Bottom Approved

 $15/16$ 

" " " " " in Boilers

No. of Longitudinal Stays in Spaces between Furnaces

1



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Diar. of Stays Approved  $2\frac{1}{2}$  Threads per Inch 6  
 " " in Boilers " "  
 Material " *Steel*

Thickness of Front Tube Plates Approved  $15\frac{1}{16}$   
 " " " " in Boilers " "  
 Pitch of Stay Tubes at Spaces between Stacks of Tubes  $13\frac{1}{2}$   
 Thickness of Doublings in " " " ✓  
 " Stay Tubes at " " "  $3\frac{3}{8} \times 5\frac{1}{16}$   
 Are Stay Tubes fitted with Nuts at Front End? *yes.*

Thickness of Back Tube Plates Approved  $3\frac{1}{4}$   
 " " " " in Boilers " "  
 Pitch of Stay Tubes in Back Tube Plates  $11\frac{1}{4}$   $7\frac{1}{4}$   
 " Plain "  $3\frac{3}{4}$   $3\frac{5}{8}$   
 Thickness of Stay Tubes  $3\frac{3}{8}$   $5\frac{1}{16}$   $1\frac{1}{4}$   
 " Plain " *no 8 SWG*

External Diar. of Tubes  $2\frac{1}{2}$   
 Material " *Iron Lapwelded*

Thickness of Furnace Plates Approved  $\frac{1}{2}$  *Morison*  
 " " " " in Boilers " "  
 Smallest outside Diar. of Furnaces  $3'-2\frac{1}{4}$   
 Length between Tube Plates  $7'-8\frac{5}{16}$

Width of Combustion Chambers (Front to Back)  $3'-0"$   
 Thickness of " " Tops Approved  $2\frac{5}{32}$   
 " " " " in Boilers " "  
 Pitch of Screwed Stays in C.C. Tops  $11 \times 10\frac{1}{2}$

*[Faint mirrored text from the reverse side of the page, including "Diar. of Stays Approved", "Thickness of Front Tube Plates Approved", etc.]*



Diar. of Screwed Stays Approved  $1\frac{7}{8}$  Threads per Inch 9  
 " " " in Boilers " "  
 Material " " *Steel*

Thickness of Combustion Chamber Sides Approved  $\frac{13}{16}$   
 " " " " in Boilers " "  
 Pitch of Screwed Stays in O.C. Sides  $10\frac{1}{4}$   $10\frac{3}{4}$   
 Diar. " " Approved  $1\frac{7}{8}$  Threads per Inch 9  
 " " " in Boilers " "  
 Material " " *Steel*

Thickness of Combustion Chamber Backs Approved  $\frac{3}{4}$   
 " " " in Boilers " "  
 Pitch of Screwed Stays in O.C. Backs  $10\frac{1}{2} \times 10$   
 Diar. " " Approved  $1\frac{7}{8}$  Threads per Inch 9  
 " " " in Boilers " "  
 Material " " *Steel*

Are all Screwed Stays fitted with Nuts inside O.C.? *yes*

Thickness of Combustion Chamber Bottoms  $\frac{13}{16}$

No. of Girders over each Wing Chamber 3

" " " Centre " 2

Depth and Thickness of Girders  $7\frac{5}{8} \times 13\frac{1}{4}$

Material of Girders *Steel*

No. of Stays in each 2

No. of Tubes, each Boiler 338

Size of Lower Manholes  $15' \times 12'$

## VERTICAL DONKEY BOILERS

No. of Boilers  
 Type  
 Girders per Boiler  
 Height of Boiler above Fly Line  
 Are Boiler Covers flat or ribbed?  
 Internal Radius of Boiler Sides  
 Description of Rivets in Boiler Covers  
 Size of Rivet Heads  
 Height of Rivet Heads above Fly Line  
 Are Rivet Covers flat or ribbed?  
 External Radius of Boiler Covers  
 No. of Crown Stays  
 External Dia. of Rivets at Top  
 Thickness of Rivets  
 No. of Water Tubes  
 External Dia. of Water Tubes  
 Method of Water Tubes  
 Size of Manholes in Deck  
 Unusual Construction  
 Heating Surface, each Boiler  
 Gross Surface

## SUPERHEATERS



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## VERTICAL DONKEY BOILERS.

No. of Boilers	Type		
Greatest Int. Diar.		Height	
Height of Boiler Crown above Fire Grate			
Are Boiler Crowns Flat or Dished?			
Internal Radius of Dished Ends		Thickness of Plates	
Description of Seams in Boiler Crowns			
Diar. of Rivet Holes	Pitch	Width of Overlap	
Height of Firebox Crowns above Fire Grate			
Are Firebox Crowns Flat or Dished?			
External Radius of Dished Crowns		Thickness of Plates	
No. of Crown Stays	Diar.	Material	
External Diar. of Firebox at Top		Bottom	Thickness of Plates
No. of Water Tubes	Ext. Diar.	Thickness	
Material of Water Tubes			
Size of Manhole in Shell			
Dimensions of Compensating Ring			
Heating Surface, each Boiler		Grate Surface	

## SUPERHEATERS.

Description of Superheaters

Where situated?

Which Boilers are connected to Superheaters?

Can Superheaters be shut off while Boilers are working?

No. of Safety Valves on each Superheater

Diar.

Are " " fitted with Easing Gear?

Date of Hydraulic Test

Test Pressure

Date when Safety Valves set

Pressure on Valves

## MAIN STEAM PIPES

		No. of Lengths
		Material
		Diament, Welded or Seamed
		Internal Diar.
		Thickness
		How are Joints secured?
		Date of Hydraulic Test
		Test Pressure
		No. of Lengths
		Material
		Diament, Welded or Seamed
		Internal Diar.
		Thickness
		How are Joints secured?
		Date of Hydraulic Test
		Test Pressure
		No. of Lengths
		Material
		Diament, Welded or Seamed
		Internal Diar.
		Thickness
		How are Joints secured?
		Date of Hydraulic Test
		Test Pressure



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## MAIN STEAM PIPES.

No. of Lengths	6
Material	Wrot iron
Brazed, Welded or Seamless	Welded
Internal Diam.	5"
Thickness	$\frac{5}{16}$ "
How are Flanges secured?	Vanishing thread screwed on
Date of Hydraulic Test	8/7/20
Test Pressure	360 lbs <sup>sq</sup>

Between Boilers Port & Starb<sup>d</sup>

No. of Lengths	1
Material	Wrot iron
Brazed, Welded or Seamless	Welded
Internal Diam.	$6\frac{3}{4}$ "
Thickness	$\frac{3}{8}$ "
How are Flanges secured?	Screwed on Vanishing thread
Date of Hydraulic Test	7/20
Test Pressure	360 lbs <sup>sq</sup>

## Steam to Engines

No. of Lengths	1
Material	Wrot iron
Brazed, Welded or Seamless	Welded
Internal Diam.	$9\frac{1}{4}$ "
Thickness	$\frac{3}{8}$ "
How are Flanges secured?	Screwed on Vanishing thread
Date of Hydraulic Test	7/20
Test Pressure	360 lbs <sup>sq</sup>



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## EVAPORATORS.

No. *One* Type *Geo Clarke Ltd Make* Tons per Day *40*  
 Makers *Geo Clark Ltd Sunderland*  
 Working Pressure *5 lbs* Test Pressure *50 lbs* Date of Test *5/8/20*  
 Date of Test of Safety Valves under Steam *23/8/20*

## FEED WATER HEATERS.

No. *One* Type *Direct Contact*  
 Makers *Clarke Chapman Gateshead*  
 Working Pressure Test Pressure Date of Test

## FEED WATER FILTERS.

No. *One* Type *Davie Suction* Size *4" inlet*  
 Makers *Davie & Hornum Ltd*  
 Working Pressure Test Pressure Date of Test

## LIST OF DONKEY PUMPS.

No.	Type	Capacity	Pressure	Date of Test
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				



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## LIST OF SPARE GEAR

No. of Top End Bolts.	2	No. of Bot. End Bolts.	2	No. of Cylinder Cover Studs	6
" Coupling Bolts	6	" Main Bearing Bolt	2	" Valve Chest "	4
" Junk Ring Bolts	6	" Feed Pump Valves	2 sets	" Bilge Pump Valves	2 sets
" H.P. Piston Rings		" I.P. Piston Rings		" L.P. Piston Rings	
" " Springs		" " Springs		" " Springs	10
" Safety Valve "	2	" Fire Bars (Oil fuel)		" Feed Check Valves	2
" Piston Rods		" Connecting Rods		" Valve Spindles	1
" Air Pump Rods		" Air Pump Buckets		" Air Pump Valves	1 set
" Cir. "		" Cir. "		" Cir. "	1 set
" Crank Shafts		" Crank Pin Bushes	1	" Crosshead Bushes	1
" Propeller Shafts	1	" Propellers	1	" Propeller Blades	✓
" Boiler Tubes	12	" Condenser Tubes	24	" Condenser Ferrules	100

OTHER ARTICLES OF SPARE GEAR:—

## REFRIGERATORS



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## REFRIGERATORS.

No. of Machines

Capacity of each

Makers

Description

G &amp; C Hall Ltd

No 7 size SVM TYPE C.O.2.

No. of Steam Cylinders, each Machine

No. of Compressors

No. of Cranks

Particulars of Pumps in connection with Refrigerating Plant and whether worked by Refrigerating Machines

or Independently

System of Refrigeration

Co2

" Insulation

Brine

Are Brine and other Regulating Valves placed so as to be accessible without entering the Insulated

Spaces?

Are all Pipes, Air Trunks, &amp;c., well secured and protected from risk of damage?

Are all Bilge, Sounding, and Air Pipes in Insulated Spaces properly insulated?

Are Thermometer Tubes so arranged that Water cannot enter and freeze in them?

Date of Test under Working Conditions

## RESULTS OF TRIALS.

COMPARTMENT.	Temp. at beginning of Trial.	Temp. at end of Trial.	Time required to obtain this Result.	Rise of Temp. after hours.
Double engine room	16.5	17.5	1.10	1.00
Engine room	17.5	18.5	1.20	1.00
Forward	18.5	19.5	1.30	1.00
Midships	19.5	20.5	1.40	1.00
Aft	20.5	21.5	1.50	1.00
Deck	21.5	22.5	2.00	1.00
Superior Deck	22.5	23.5	2.10	1.00
Deck	23.5	24.5	2.20	1.00
Deck	24.5	25.5	2.30	1.00
Deck	25.5	26.5	2.40	1.00
Deck	26.5	27.5	2.50	1.00
Deck	27.5	28.5	3.00	1.00
Deck	28.5	29.5	3.10	1.00
Deck	29.5	30.5	3.20	1.00
Deck	30.5	31.5	3.30	1.00
Deck	31.5	32.5	3.40	1.00
Deck	32.5	33.5	3.50	1.00
Deck	33.5	34.5	4.00	1.00
Deck	34.5	35.5	4.10	1.00
Deck	35.5	36.5	4.20	1.00
Deck	36.5	37.5	4.30	1.00
Deck	37.5	38.5	4.40	1.00
Deck	38.5	39.5	4.50	1.00
Deck	39.5	40.5	5.00	1.00
Deck	40.5	41.5	5.10	1.00
Deck	41.5	42.5	5.20	1.00
Deck	42.5	43.5	5.30	1.00
Deck	43.5	44.5	5.40	1.00
Deck	44.5	45.5	5.50	1.00
Deck	45.5	46.5	6.00	1.00
Deck	46.5	47.5	6.10	1.00
Deck	47.5	48.5	6.20	1.00
Deck	48.5	49.5	6.30	1.00
Deck	49.5	50.5	6.40	1.00
Deck	50.5	51.5	6.50	1.00
Deck	51.5	52.5	7.00	1.00
Deck	52.5	53.5	7.10	1.00
Deck	53.5	54.5	7.20	1.00
Deck	54.5	55.5	7.30	1.00
Deck	55.5	56.5	7.40	1.00
Deck	56.5	57.5	7.50	1.00
Deck	57.5	58.5	8.00	1.00
Deck	58.5	59.5	8.10	1.00
Deck	59.5	60.5	8.20	1.00
Deck	60.5	61.5	8.30	1.00
Deck	61.5	62.5	8.40	1.00
Deck	62.5	63.5	8.50	1.00
Deck	63.5	64.5	9.00	1.00
Deck	64.5	65.5	9.10	1.00
Deck	65.5	66.5	9.20	1.00
Deck	66.5	67.5	9.30	1.00
Deck	67.5	68.5	9.40	1.00
Deck	68.5	69.5	9.50	1.00
Deck	69.5	70.5	10.00	1.00
Deck	70.5	71.5	10.10	1.00
Deck	71.5	72.5	10.20	1.00
Deck	72.5	73.5	10.30	1.00
Deck	73.5	74.5	10.40	1.00
Deck	74.5	75.5	10.50	1.00
Deck	75.5	76.5	11.00	1.00
Deck	76.5	77.5	11.10	1.00
Deck	77.5	78.5	11.20	1.00
Deck	78.5	79.5	11.30	1.00
Deck	79.5	80.5	11.40	1.00
Deck	80.5	81.5	11.50	1.00
Deck	81.5	82.5	12.00	1.00
Deck	82.5	83.5	12.10	1.00
Deck	83.5	84.5	12.20	1.00
Deck	84.5	85.5	12.30	1.00
Deck	85.5	86.5	12.40	1.00
Deck	86.5	87.5	12.50	1.00
Deck	87.5	88.5	13.00	1.00
Deck	88.5	89.5	13.10	1.00
Deck	89.5	90.5	13.20	1.00
Deck	90.5	91.5	13.30	1.00
Deck	91.5	92.5	13.40	1.00
Deck	92.5	93.5	13.50	1.00
Deck	93.5	94.5	14.00	1.00
Deck	94.5	95.5	14.10	1.00
Deck	95.5	96.5	14.20	1.00
Deck	96.5	97.5	14.30	1.00
Deck	97.5	98.5	14.40	1.00
Deck	98.5	99.5	14.50	1.00
Deck	99.5	100.5	15.00	1.00

Articles of Spare Gear for Refrigerating Plant carried on board:—



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## ELECTRIC LIGHTING.

Installation Fitted by *Sunderland Forge & Eng<sup>y</sup> Co<sup>l</sup>d Sunderland*  
 No. and Description of Dynamoes *Open type Engines coupled to Compound multipole*  
*Dynamo*  
 Makers of Dynamoes *Sunderland Forge & Eng<sup>y</sup> Co<sup>l</sup>d Sunderland*  
 Capacity *10.5 KW-105 Amperes, at 100 Volts, 320 Revols. per Min.*  
 Current Alternating or Continuous *Continuous*  
 Single or Double Wire System *Double wire system*  
 Position of Dynamoes *Engine room hatter platform starb<sup>d</sup> side*  
 „ Main Switch Board *close to Dynamo*  
 No. of Circuits to which Switches are provided on Main Switch Board *six*

Particulars of these Circuits:—

Circuit.	Number of Lights.	Candle Power.	Current Required. Amps.	Size of Conductor.	Current Density.	Conductivity of Conductor.	Insulation Resistance per Mile.
<i>Navigation &amp; Compass</i>	<i>21</i>	<i>16<sup>c</sup>p</i>	<i>11.8</i>	<i>7/16</i>	<i>531</i>	<i>100%</i>	<i>2,500</i>
<i>Saloon Pump room</i>	<i>49</i>	<i>"</i>	<i>27.5</i>	<i>7/16</i>	<i>1230</i>	<i>"</i>	<i>"</i>
<i>Forward.</i>	<i>17</i>	<i>"</i>	<i>9.5</i>	<i>7/16</i>	<i>427</i>	<i>"</i>	<i>"</i>
<i>Upper Accommodation</i>	<i>23</i>	<i>"</i>	<i>13</i>	<i>7/20</i>	<i>1860</i>	<i>"</i>	<i>"</i>
<i>Engine &amp; Boiler Rooms</i>	<i>24</i>	<i>"</i>	<i>13.5</i>	<i>7/20</i>	<i>1940</i>	<i>"</i>	<i>"</i>
<i>Wireless</i>	<i>—</i>	<i>—</i>	<i>15/25</i>	<i>7/16</i>	<i>1125</i>	<i>"</i>	<i>"</i>

Total No. of Lights *136 @ 16<sup>c</sup>p* No. of Motors driving Fans, &c. *22* No. of Heaters *none fitted*  
 Current required for Motors and Heaters *12.3 amperes*



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Positions of Auxiliary Switch Boards, with No. of Switches on each *in Chart Room*  
*with switches controlling Compasses, Telegraphs,*  
*& Morse Lamp and a navigation light indicator*  
*with switches controlling Foremast*  
*Mainmast, Port & Starboard lights*

Are Cut-outs fitted as follows?—

On Main Switch Board, to Cables of Main Circuits

On Aux. " " each Auxiliary Circuit

Wherever a Cable is reduced in size

To each Lamp Circuit

To both Flow and Return Wires of all Circuits when the Double-Wire System is adopted

Are the Fuses of Standard Sizes?

Are all Switches and Cut-outs constructed of Non-inflammable Material?

Are they placed so as to be always and easily accessible?

Smallest Single Wire used, No. *3/22* S.W.G., Largest, No. *19/4* S.W.G.

How are Conductors in Engine and Boiler Spaces protected? *Lead covered & Armoured*

" Saloons, State Rooms, &c., " ? *Lead covered*

What special protection is provided in the following cases? *Lead covered & Armoured*

- (1) Conductors exposed to Heat or Damp *Lead covered & armoured & Lead covered*  
*& braided in iron pipe*
- (2) " " passing through Bunkers or Cargo Spaces
- (3) " " Deck Beams or Bulkheads *holys bushed with fibre*  
*x or watertight glands.*

Are all Joints in Cables properly soldered and thoroughly Insulated so that the efficiency of the Cables

is unimpaired? *none made*

Are all Joints in accessible positions, none being made in Bunkers or Cargo Spaces? —

Are all Hull Connections for Single-Wire Systems made with Screws of large Surface? —

Are the Dynamos, Motors, Main and Branch Cables, so placed that the Compasses are not injuriously affected by them? *yes*

Have Tests been made to prove that this condition has been satisfactorily fulfilled? *yes*

Has the Insulation Resistance over the whole system been tested? *yes*

What does the Resistance amount to? *8 megohms* Ohms.

Is the Installation supplied with a Voltmeter? *yes on main switch board*

" " " an Ampere Meter? *yes*

Date of Trial of complete Installation *18th August 1920* Duration of Trial *nine hours*



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## GENERAL CONSTRUCTION.

Have the Machinery and Boilers been constructed in accordance with the requirements of the Rules and the

Approved Plans? *yes.*

If not, give details of the points of difference, and state when these were sanctioned by the Chief Surveyor.

Are the Materials used in the Construction of Engines and Boilers, so far as could be seen sound and trustworthy? *yes*

Is the Workmanship throughout thoroughly satisfactory? *yes.*

The above correctly describes the Machinery of the S.S. *SCOTTISH AMERICAN*

as ascertained by  me from personal examination

*In order*  
*LB*  
*James Matthew Scott*

Engineer Surveyor to the British Corporation for the Survey and Registry of Shipping.

## Fees—

MAIN BOILERS.		£	s.	d.
H.S.	Sq. ft.	:	:	
G.S.	"	:	:	
DONKEY BOILERS.				
H.S.	Sq. ft.	:	:	
G.S.	"	:	:	
		£	:	:
ENGINES.				
L.P.C.	Cub. ft.	:	:	
		£	:	:
Testing, &c. ...		:	:	
		£	:	:
Expenses ...		:	:	
Total ...	£	:	:	

It is submitted that this Report be approved,

*John King*  
Chief Surveyor.

Approved by the Committee for the Class of M.B.S.\* on the

*5<sup>th</sup> June 1921*

Fees advised

Fees paid



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