

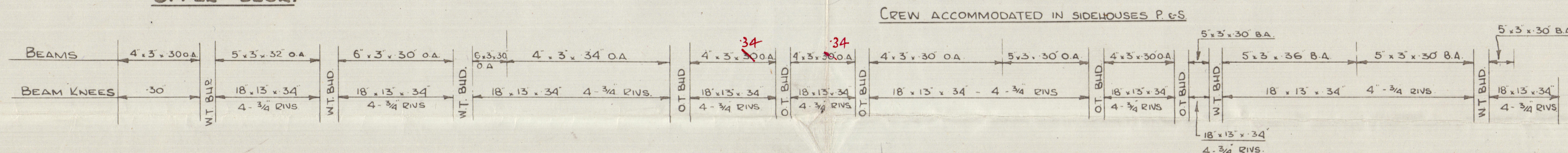
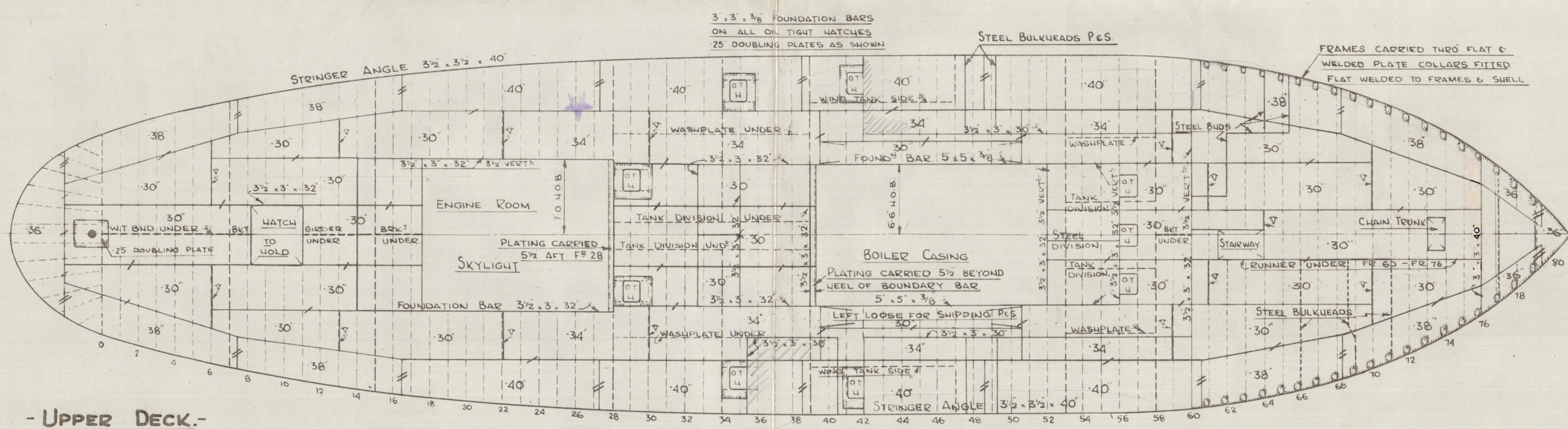
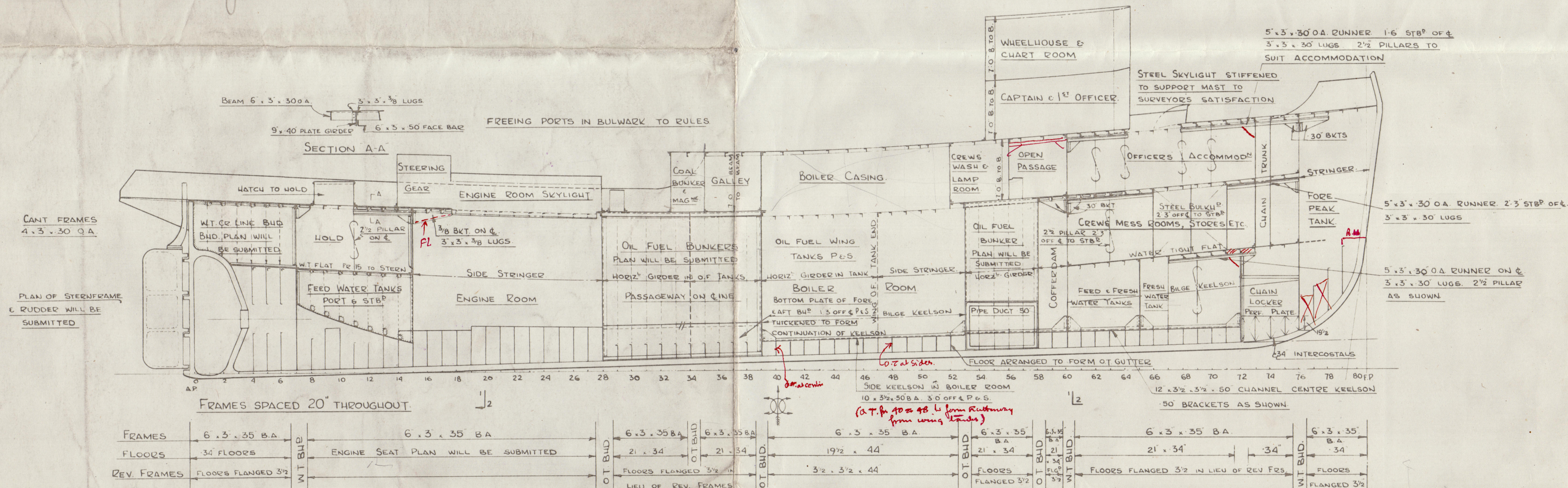
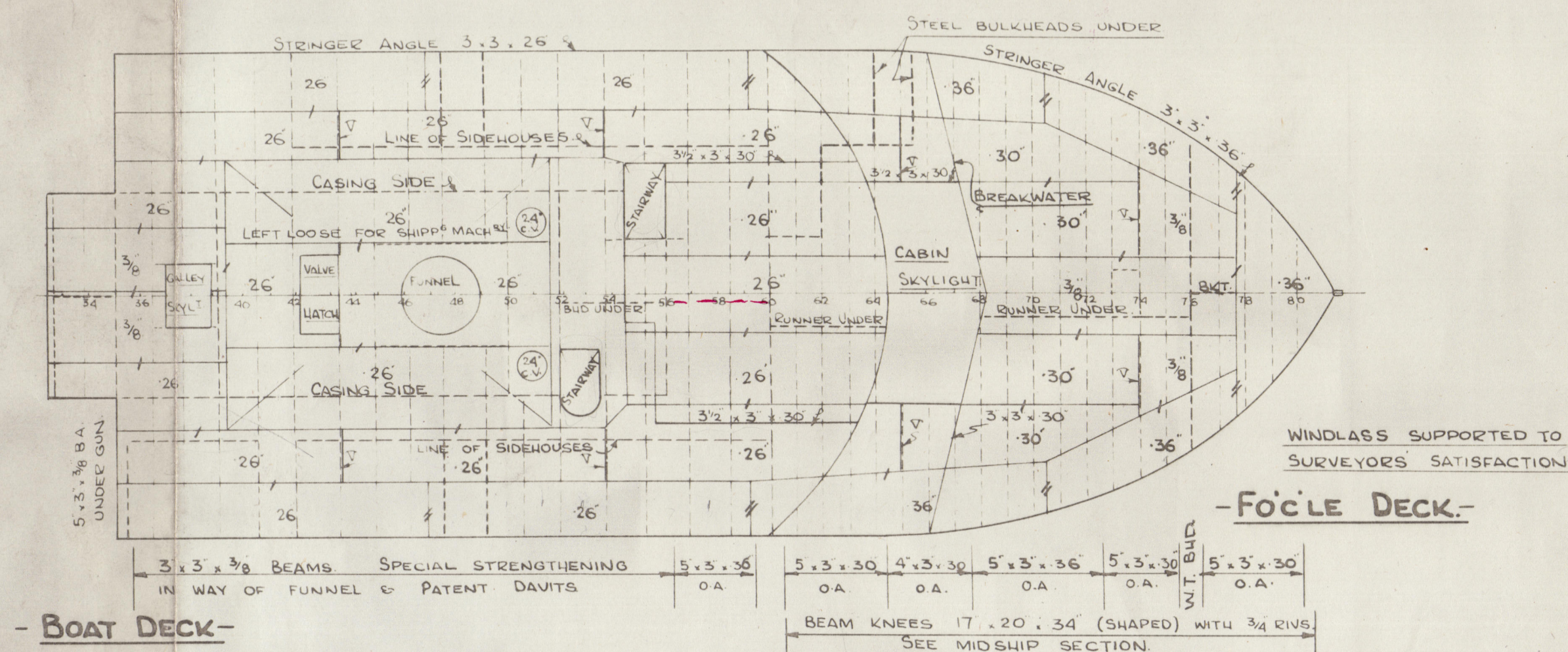
SHIPS No. 70 & 71. ^{10 MAY 1943} & 72 & 73.
PROFILE & DECKS

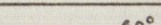
DIMS:- 135'-0" B.P. x 33'-0" MLD. x 16'-0" MLD.

TO CLASS LLOYDS 100 A1

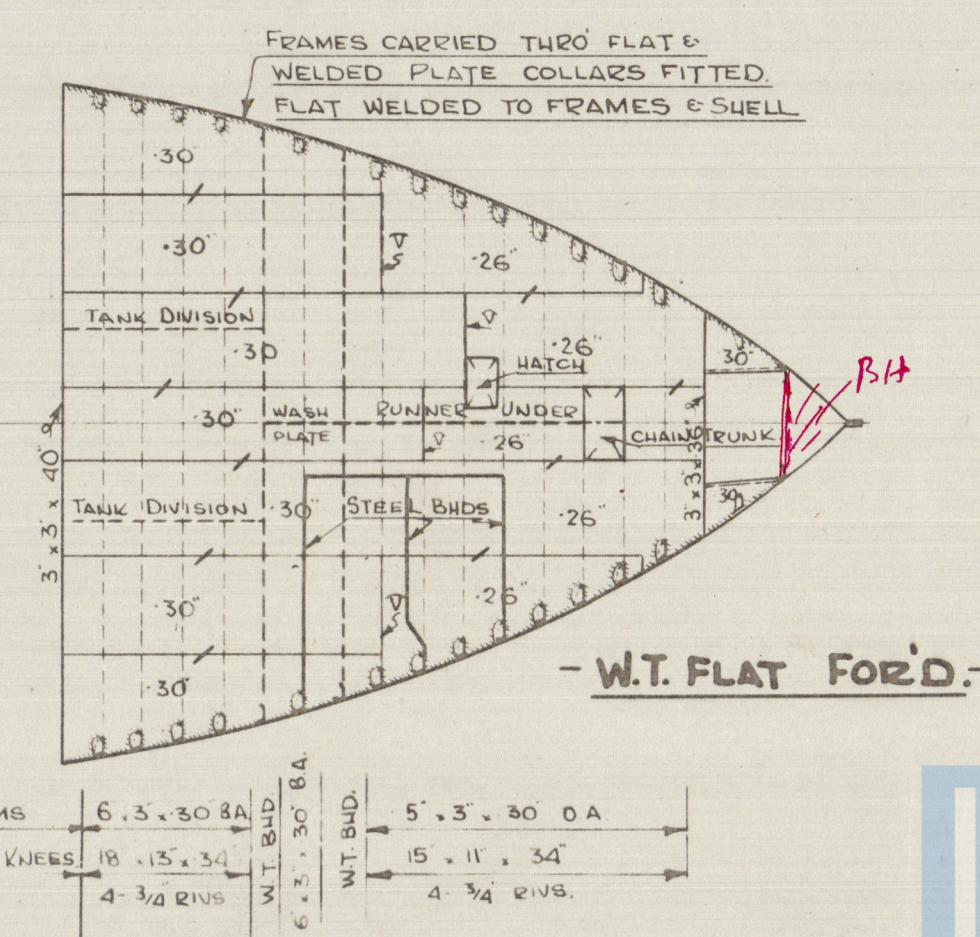
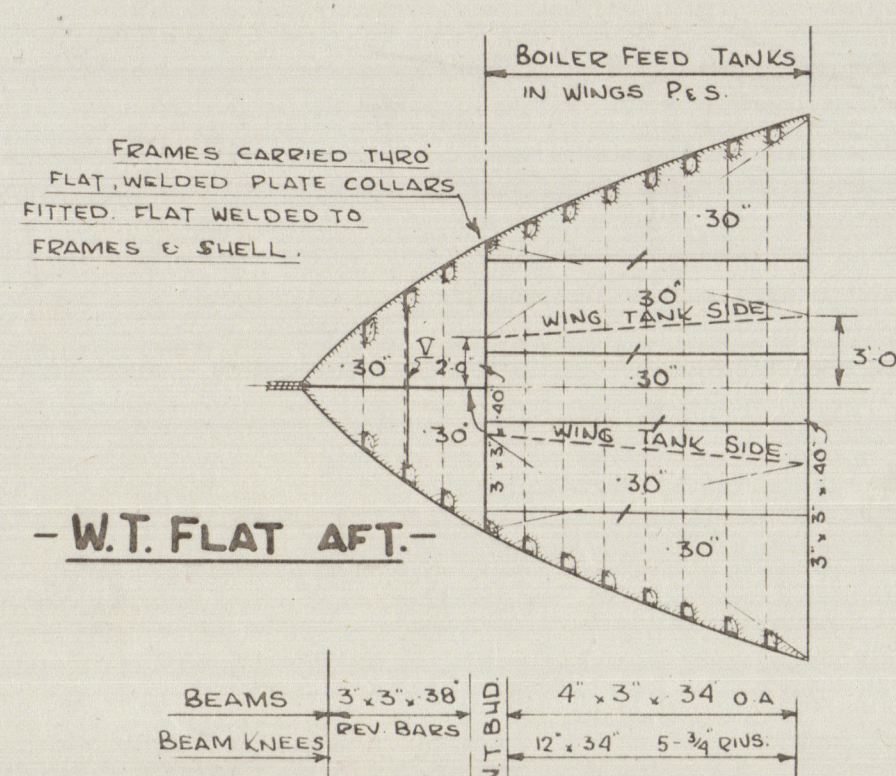
FOR TOWING SERVICES.

SCALE:- $1/8" = 1 \text{ FOOT.}$



SKETCH	POSITION	Nº OF RUNS	GUAGE & LENGTH OF RUN	AMPS	ELECTRODES	REMARKS
	26" - 40" DK. BUTTS ON BARS	2	6/12"	250 270	APPROVED GENERAL SERVICE	WELDING TO BE COMPLETE BEFORE RIVETING

NOTE:- SURVEYORS TO BE SATISFIED THAT
EFFICIENT PENETRATION IS OBTAINED



CLELANDS (SUCCESSORS) LTD.
WILLINGTON - QUAY - ON - TYNE

DRAWN BY <i>A. J. 6</i>	CHECKED BY	DATE
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PLANS SUPPLIED TO -

002330-002334-0078

CLELANDS (SUCCESSORS) LTD.,
WILLINGTON QUAY-ON-TYNE

②

SHIP NO. 71

"EMPIRE SUSAN"



NEWCASTLE ON TYNE.

Report No. 102431

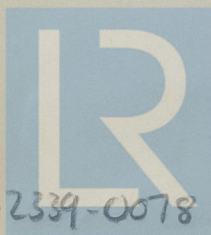
Profile & Decks.

SHIP NO. 72

"EMPIRE MARY"

NEWCASTLE ON TYNE

Report No. 102611



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Foundation

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