

10 MAY 1943

SCALE:- $1/2'' = 1$ FOOT.

Handwritten: *Hayfield*

Stamp: GOOLE SHIPBUILDING & REPAIRING CO. LTD.
DRAWING OFFICE
NO. 20280
DATE 1st MAY 43
Handwritten signature: *Joe*

1/8 DIAR. STEEL RIVETS THROUGH 1"x2" BEND AND GUNWALE BAR.
1" DIAR " " " IN KEEL, STEM AND TERNFRAME.
1 " " " " " ENGINE SEAT TOP PLATE.
3/4" " " " " " ENGINE AND BOILER SEATINGS.
3/4" " " " " ELSEWHERE, EXCEPT IN CABINGS, DECKHOUSES, ETC.
WHICH ARE TO BE 5/16 DIAMETER.
3/4 DIAR STEEL RIVETS IN SHELL PLATING BEAMS (ONLY BUTTS WELDED).

ALL SECTIONS N.B.S.

WIDTH OF SHEER STRAKE
MEASURED FROM TOE OF
STRINGER BAR (TOP EDGE TO
BE CUT DOWN IN WAY OF
WASHPORTS).

SHEERSTRAKE 56" x 50" FC
3/4 L FROM STEM TO 34" AFT.

STRAKE BELOW SHEERSTR
50" X 38" FOR 3/4 L FROM ST

3"x1 1/2" HALF ROUND BE
ABOUT 72'-0" AMIDSHIP

.38" FOR $\frac{3}{4}$ L FROM
STEM TO .34" AFT.

FULL DETAILS OF ENGINE SEAT
WILL BE SUBMITTED FOR APPROVAL

REVERSE FRAME $5 \times 5 \times \frac{3}{8}$ SINGLE
INTERCOSTAL GIRDER .45
VERTICAL LUGS $\frac{3}{2} \times \frac{3}{2} \times \frac{3}{8}$
INTERCOSTAL SHELL LUGS $\frac{3}{2} \times \frac{3}{2} \times \frac{3}{8}$

$$L \times (B+D) = 135.0 \times (3+16) = 6615.$$

<u>EQUIPMENT (LLOYDS REQUIREMENTS)</u>			
ONE	9 1/4 CWT	BOWER	STOCKLESS ANCHOR
ONE	8 1/2 CWT	"	"
✓ 150	FATHOMS	1 3/16" STUD	LINK CABLE
	60 "	7" CIRC	HEMP HAWSER
	60 "	5 1/2 "	" WARP
✓ ONE	3 1/2 CWT	EX-STOCK	STREAM ANCHOR
✓ 60	FATHOMS	2 1/2 CIRC	9/16" FSWR STREAM WIRE

Note! - Stream anchor twice one additional to Rule Requirements. Further Table 55 permits cable to be 135 Fathoms in length

[illegible]

SECTION IN FORE CABIN & FORECASTLE DECK.

MIDSHIP SECTION

CLELANDS (SUCCESSORS) LTD
WILLINGTON - QUAY - ON - TYNE

DRAWN BY: N.A.	CHECKED BY:	DATE: 30-4-43
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CLELANDS (SUCCESSORS) LTD.,
WILLINGTON QUAY-ON-TYNE.

SHIP NO. 71

"EMPIRE SUSAN"



NEWCASTLE ON TYNE.

Report No. 102431

Midship Section.

15 SHIP NO. 72

"EMPIRE MARY"

NEWCASTLE ON TYNE

Report No. 102611.



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