

Lloyd's Register of Shipping.

(Report on Machinery, No. 41190 Port Shull)

No. 20905 ENGINE FORGINGS OR CASTINGS.

I have to report that the Forgings or Castings, as herein described, manufactured by The Rotherham Forge & R. Mills Ltd of Rotherham for the Engines No. 1404 being constructed by Messrs C. D. Holmes & Co. Ltd of Shull for the Ship No. _____, being built by _____ of _____

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to _____

Mark on Forgings or Castings.

Lloyd's
No. 5 as below
R.N.F. 11/4/30.

R.W. Hawcett
Sheffield
16/4/30

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
	FLYWHEEL SHAFT.	1 Journal	3. Con Rods	SCREW SHAFT.
Material* ...		Premium	Steel	
How made ...		Forged		
If Annealed ...		Yes.		
Dimensions, Forgings		Dia $7\frac{1}{2}$ "		
Weight, Castings				
Progress on Inspection }		Black	Forgings	
Tests on Standard Test Pieces.		R. 3582.		
Tensile Test—		450	453.	
Tons per square inch		31.0	31.6	
Extension per cent		25.0	31.0	
Cold Bending Test—		180°	180°	
Angle before fracture				
Dates when Inspected		4/4/30	to 11/4/30.	

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £ ✓

To be paid at ✓

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

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14074

(2 Thrusts)

ENGINE FORGINGS OF CASTINGS

Shipping

The following are the
for the engines of 14074

of the engines of 14074
of the engines of 14074

These have been described to
be seen and free from defects

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Lloyd's Register
Foundation

*The walls are not to be included in the engine