

State if Report has been sent on the Freeboard of the Vessel NOState if Report is sent on the Machinery of the Vessel YESDate of completion of report 4-6-28Port of HULLNo. 38985Survey held at Beverley & HullDate First Survey 23 Feb/28Last Survey 1 June

1928

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw)

Single screw trawler ST. ROMANUS with machinery aft.

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

Full scantlingState Type of Erections Gr. dk. & F/c

TONNAGE under Tonnage Deck

314.46CLASS 100A1State if with freeboard as condition of Class noBuilt at Beverley

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Length from fore part of stem to after part of stern post on summer I.W.L. See Sec. 3 (1a)

L 140.00Launched 24-4-28Yard No. 499

Total

314.46

Breadth (greatest moulded)

B 23.87Builders Cook, Welton & Gemmell, Ltd.

Gross Tonnage

356.94

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c)

D 14.00Owners Thos. Humming & Co., Ltd.

Register Tonnage

154.451st Longitudinal Number (L x D) = 1960Managers ✓

(Where necessary to be entered in Reg. Book.)

2nd Numeral L x (B + D) = 5302Residence St. Andrews St., Hull

REGISTERED DIMENSIONS.

FEET.

Length

140.4

Framing Depth "d." at middle of length. See Sec. 3 (1d)

10.00Port of Registry Hull

Breadth

24.0

Proportions—Depth to Length—Uppermost continuous deck to top of keel

10.00

If surveyed while building, afloat, or in dry dock

Depth

13.2

Draught Moulded

✓B. & A.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	<u>20</u>	<u>20</u>	Bracket Floors, Frame		
" " from <u>1/2</u> length to Collision bulkhead	<u>20 & 16</u>		" " Reversed Frame		
" " in peaks	<u>20</u>		" " Vertical Struts		
SIDE FRAMING.			Centre Girder, depth and thickness amidships		
Frame Amidships, Angle, <u>E or F</u>	<u>4 1/2 3 8/30</u>		" " top Angles		
" " Extends up to	<u>deck</u>		" " bottom Angles		
Reversed Frame Amidships, Angle	<u>3 3 3/8</u>		Side Girders, No. each side and thickness		
" " Extends up to	<u>across</u>		Margin Plate depth (excl. of flange) and thickness		
Depth of Framing Girder	<u>floor</u>		" " Vertical Angle to Tank side		
Frames in Uppermost Continuous 'tween Decks, Angle, <u>E or F</u>			Bracket abaft 1/4 len. from stem		
" " Second 'tween Decks, Angle, <u>E or F</u>			" " Vertical Angle to Tank side		
" " Third " " " "			Bracket forward 1/4 len. from stem		
Framing in Peaks, Angle <u>E or F</u>	<u>4 1/2 3 8/30</u>		" " Gussets, spacing and scantling abaft 1/4 len. from stem		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	<u>3/4 5/4</u>		" " Gussets, spacing and scantling forward 1/4 len. from stem		
State if Frame Joggled	<u>no</u>		Tank Side Brackets, height above base line at toe of Frame and thickness		
PANTING ARRANGEMENTS (Sec. 7), state system and particulars	<u>lower deck beams & stringers.</u>		INNER BOTTOM PLATING.		
STRENGTHENING OF BOTTOM FORWARD. State Particulars	<u>3 Strakes shell .50 & extra Keelson.</u>		Breadth and thickness of Middle Line Strake		
SINGLE BOTTOM.			Thickness of remainder in Holds		
Floors, Depth and thickness at mid-line in Holds	<u>14 6/16</u>		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?		
Height of Brackets at side above base line at toe of frame	<u>flat topped</u>		BEAMS.		
Middle Line Keelson, on Floors, Angle, <u>E or F</u>	<u>8 3 1/2 44</u>		Uppermost Continuous Deck, amidships	<u>6 3 9/30</u>	
" " " Through Plate or Intercoastal Plate			" " in Wells, Angle, <u>E or F</u>	<u>✓</u>	
" " " Foundation Plate on Floors			" " in way of Bridge, Angle, <u>E or F</u>	<u>✓</u>	
" " " Flat Plate Keel Angles			Spacing	<u>alt. frames</u>	
Side Keelsons, No. each side	<u>one</u>		Second Deck, amidships, Angle, <u>E or F</u>		
" " thickness of Intercoastal Plate	<u>5 4 42</u>		Spacing		
" " Angle <u>1 side stringer</u>	<u>5 4 8/30</u>		Third Deck, amidships, Angle, <u>E or F</u>		
DOUBLE BOTTOM.			Spacing		
Solid Floors, thickness and spacing			Fourth Deck, amidships, Angle, <u>E or F</u>		
" " Are Frame and Reversed Frame joggled?			Spacing		
Bracket Floors, breadth and thickness at middle line			Poop Deck, Angle, <u>E or F</u>		
" " breadth and thickness at margin plate			Spacing		
			Bridge Deck, Angle, <u>E or F</u>		
			Spacing		
			Forecastle Deck, Angle, <u>E or F</u>	<u>whaleback 4 1/2 3 38</u>	
			Spacing	<u>30</u>	

PILLARS AND DECKS.

	INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.
PILLARS , No. of Rows.....	One			Stringer Plate, breadth and thickness in way of Bridge			
„ in 'tween Decks, Size and Spacing.....	✓			Thickness of Plating abreast Deck openings in way of Wells			
„ „ „ „ „	✓			Thickness of Plating abreast Deck openings in way of Bridge			
„ in Holds „ „	3 4			Thickness of Plating within line of openings...			
„ „ „ „ „	Special +			If Sheathed, material and thickness			
Centre Line Bulkhead.				Third Deck.			
Stiffeners and Spacing.....				Stringer Plate, breadth and thickness.....			
Plating, thickness of				If Plated, state thickness.....			
STRINGERS AND DECKS.				Fourth Deck.			
Uppermost Continuous Deck.				Stringer Plate, breadth and thickness.....			
Stringer Plate, breadth and thickness in Wells	28	5/16	✓	If Plated, state thickness			
„ „ „ „ in way of Bridge	✓			Poop Deck.			
„ Angle in Wells	3	3 3/8	✓	Stringer Plate, breadth and thickness			
Thickness of Plating abreast Deck openings in way of Wells	10	3/16	✓	Plating, Sheathing, material and thickness ...			
Thickness of Plating abreast Deck openings in way of Bridge	5/16	7/16	✓	Bridge Deck.			
Thickness of Plating within line of openings...	5/16	7/16	✓	Stringer Plate, breadth and thickness.....			
If Sheathed, material and thickness	3	R.P.	✓	Plating, Sheathing, material and thickness ...			
Second Deck.				Forecastle Deck.			
Stringer Plate, breadth and thickness in Wells...	✓		✓	Stringer Plate, breadth and thickness	-30		✓
				Plating, Sheathing, material and thickness ...	-26		✓

SHELL PLATING.

SCANTLINGS.						RIVETING.						
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.			
	AMIDSHIPS.		FORWARD.	AFT.		State if jogged?	RIVETS.		No. of Rows of Rivets.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.			SINGLE OR DOUBLE.	Diam.		Spacing or to cr.	Diam.	
A FLAT PLATE KEEL Car.	32	8/16	8/16	8/16	✓	double	3/4"	5	2	3/4"	2 5/8	straps
B „ DECK (if any)	52	6/16	6/16	6/16	✓	"	3/4"	3 1/3	3	"	"	laps
C BOTTOM PLATING, No. of Strakes <i>One</i> ...	48	7/16	6/16	6/16	✓	"	"	"	"	"	"	"
D BILGE PLATING, No. of Strakes <i>One</i> ...	50	6/16	6/16	6/16	✓	"	"	"	"	"	"	straps
E SIDE PLATING, No. of Strakes <i>One</i> ...	48	7/16	6/16	6/16	✓	"	"	"	"	"	"	"
F UPPER DECK, Sheer-strake in Wells.....	52	6/16	6/16	6/16	✓	"	"	"	"	"	"	"
G UPPER DECK, Sheer-strake in Bridge ...	42	10/16	7/16	7/16	✓	"	"	"	2	"	"	"
STRAKE BELOW Sheer-strake in Wells.....												
STRAKE BELOW Sheer-strake in Bridge ...												
POOP SIDE PLATING												
BRIDGE SIDE PLATING ...												
FORECASTLE SIDE PLATING			30			single	"		2	"		

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—

Extending to Upper Deck (Sec. 3 c) *4* ✓„ Deck next below *✓*As per Rule *3* ✓

	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKHEAD, Upper tween decks	✓				
„ „ Second „	✓				
„ „ Third „	✓				
„ „ Holds	28	6x3x32	30		✓
COLLISION „ (in Hold)	28	6x3x32	24	3x2x5	48
AFTER PEAK „ „	16 to 26	5x3x56	"		

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar	rolled	8x2	Frodingham	✓
STEM	"	"	"	✓
STERN FRAME { Propeller Post	fn. ste.	6x3 1/4	Emerson-	✓
{ Rudder „	"	"	Walker	✓
RUDDER—A x D.....	44.3 x 2.02 =	90		✓
Speed of Vessel.....	10-12 k.			✓
RUDDER mainpiece at head	forped	5 1/2	do.	✓
„ „ heel	Scrap ste.	4 x 3		✓
„ how constructed	one piece with rivetted plates			✓
„ double or single plate	30			✓
„ coupling, vertical or horizontal	none			✓

STEEL.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)

Consett Iron Co., Ltd, Cargo Fleet S. & I. Co. & Frodingham S. & I. Wks. Open hearth process.

Has the Steel been tested as required by the Rules? *yes*

EQUIPMENT No. <i>5302</i>										LETTER <i>P</i>	ANCHORS.		
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			Description of Anchor	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.			
<i>61090</i>	1st Bower ...	<i>3</i>	<i>2</i>	<i>7</i>	<i>3</i>	<i>2</i>	<i>1</i>	<i>5</i>	<i>18</i>	<i>3</i>	<i>Rodger</i>	<i>Taylor & Sons</i>	<i>Tipton 12-4-28</i>
<i>61075</i>	2nd " ...	<i>8</i>	<i>0</i>	<i>10</i>	<i>8</i>	<i>0</i>	<i>10</i>	<i>5</i>	<i>0</i>	<i>0</i>	<i>Headwrought</i>	<i>"</i>	<i>" 3-4-28</i>
<i>61074</i>	3rd " ...	<i>8</i>	<i>2</i>	<i>0</i>	<i>8</i>	<i>2</i>	<i>0</i>	<i>10</i>	<i>12</i>	<i>2</i>	<i>"</i>	<i>"</i>	<i>" 3-4-28</i>
	Collective weight.	<i>20</i>	<i>0</i>	<i>17</i>									
	Stream												

CHAIN CABLES.												HAWSERS AND WARPS.							
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.				Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.	Statutory.	Breaking.	Supplied.		Per Rule.		Length.	Diam.					Length.	Cir.		Length.	Cir.
	Fathoms.	Inch.	Tons.	Tons.	Cwts.	qrs.	lbs.	Cwts.	Fathoms.	Ins.					Fathoms.	Ins.	Tons.	Fathoms.	Ins.
63349	120 1/2	1 1/8	22 3/4	34 1/8	80-1-20			77-3-12	120	1 1/8	std link	Taylor & Sons	Tipton 12-4-28	TOWLINE...	✓				
														HAWSERS & WARPS	60	6		60	6
														"	60	5		60	5
														"	✓				
														"					
Iron Stream Chain or Steel Wire	✓																		

Steering Gear, Steam & Hand by *Gemmell & Frow* / Steering Gear, Hand *Killer*
Boats *one of wood.* Steering Chains, Size and Test *1 1/2" tested Riv. 9/8"* Windlass *Gemmell & Frow, S. & H.*
Ceiling in Holds, thickness and material *2" pine* Cargo Battens, thickness, material and spacing *Close lining 2"*
Cargo Hatchways.-(Upper Deck) Thickness of Hatches *2 3/4"*
Size of No. 1 Hatchway (Forward) *2'-4" x 3'-0"* No. 2 *3'-5" x 3'-0"* No. 3 *3'-5" x 3'-0"* No. 4 *3'-5" x 3'-0"* No. 5 *4'-0" x 3'-0"* No. 6 *✓*
Number of Shifting Beams and/or Fore and Afters *✓*

COOK, WELTON, & GEMMELL, LTD.,

Builder's Signature

Alfred Frow
Secretary & Director

GENERAL DECLARATION. It should be stated (a) whether the vessel is fitted for the carriage and burning of oil used as fuel *No* (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo *No*. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point.

This hawler has been built in accordance with the approved plans, with the Secretary's letters & otherwise, with the Society's Rules. The material & workmanship are good.

This is a sister to No. 494 - St. Leander - Hull Report No. 38908. The 2 peaks & the after W.T. flat have been tested to Rule.

The following plans are forwarded herewith - Midship Section. Profile & Deck. Stem frame & Rudder.

Pumping Arrangement. Please return the plans for completion of sister vessels.

The amount of Entry Fee £ *3 : 0 : 0* Fees applied for, *18 June 1928.*
Special Survey Fee.... £ *35 : 14 : 0*
Travelling Expenses, if any £ : *4 : 2* Received by me, *11.7.1928*

I am of opinion the Vessel should be Classed *100 A1*
Steam trawler
Signature *J. Semarist*
Surveyor to Lloyd's Register of Shipping.

State whether the Vessel has been built under Special Survey *Yes*
Certificate to be sent to *Hull* Date of issue *12/7/28*

Committee's Minute *TUES. 12 JUN 1928*

Character assigned *100A1*
Stm. trawler

Lloyds at C.P. Thine 6.28

W.H.



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GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

PILLARS

"

"

"

"

Centre
Stiffener

Plating

STRINGER
Upper
Stringer

"

"

Thickn
in w

Thickn
in w

Thickn

If Shear

Second
Stringer

STRAKE

PLATE

"

OTTOM PL
of Strake

IDGE PLAT
Strakes

DE PLAT
Strakes

PPER DE
strake in

PPER DE
strake in

RAKE BE
strake in

RAKE BE
strake in

OP SIDE

IDGE SID

REC'TLE

tal No.

SHIP

"

"

"

SHIP

"

"

"

SHIP

ER P

EEL.

Particulars of **Drop Test** of
Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials,
Number of Certificate, Date
of Test.

1st Bower

2nd "

3rd "

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. 74' ft., Bridge ☒ ft., Forecastle 21 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☒

No. and Material of Decks (this information is to be given as it should appear in the Register Book) 1 Sh.

Official No. 160106; Signal Letters

particulars of composition ☒

Is bottom of Vessel coated with cement yes if not give

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
Total capacity of double bottom			(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

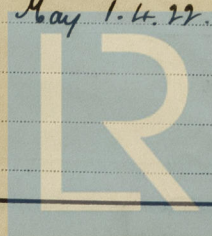
Order for Special Survey No. 2855

Date

1-3-98

Dates of Surveys
held while building

1928. Feby 23. Mar 1. 19. 23. 26. Apr 2. 10. 18. 25. May 1. 4. 22. 25. Jun 1.



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