

For the information of Surveyors and the Committee only.

Received at

Office 13 FEB 1928

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 1634 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by The Spangrud Steel Co. of Glasgow for the Vessel No. 544, being built by Vander Gessen & Zonen of Kruppen op d' Yssel, Holland. have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Castings to J. Hasler & Co. Greenock

L. Ripley Glasgow

on Forgings or Castings.

Lloyd's

No. 1634

LR 23-11-26
6-12-26

1 Yeller *

1 Quadrant

11-12-26

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	Acid Steel - Steel converted process →		
Made † ...	Cast. Annealed		
Dimensions ...	→ 10 rollers.		
Process on Inspection ...	→ Rough Castings		
When Inspected	19-11-26	FO 6-12-26	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Strength per square inch	32.0	32.0	
Elongation per cent. ...	15 defect	26	
Bending Test—			
Angle before fracture	180° H 7	180° H 7	
Test—			
Height from ground ...	10'	4'	
Welding Test—			
Made according to Rules and found satisfactory ...	yes.	yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

OK
10-1-4

OK
14-3-4

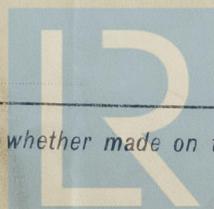
Fee (if any chargeable) £ 1 : 1 : -

To be paid at Glasg. a/c. 4/1/27.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed Yes

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