

# Lloyd's Register of Shipping.

Order: 2141.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXXXX~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 577, being built by Messrs. v.d. Giessen & Zonen's of Krimpen have been inspected by me as set forth below and found to be, so far as can be seen, 1 rudder top part and 1 rudder sole part sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

Düsseldorf 6th July 1927.

No. 119/120.

*J. Hogen*

L.L. 1.7.27.

1 rudder top part      1 rudder sole part

	<del>XXXXXXXXXX</del> 119	<del>XXXXXXXXXX</del> 120	STEM.
Material*	Annealed Siemens	Martin Cast Steel	/
made	Cast	Cast	
annealed	Yes	Yes	
Dimensions			
Process on Inspection	rough turned	and finished	
When Inspected	1.7.27.	1.7.27.	
CASTINGS.	.798      3"	.798      3"	
Tests on Standard Test Pieces.			
Tensile Test—	30,9      30,7	30,3      30,9	
Stress per square inch	31,3      32,6	27,3      27,3	
Elongation per cent. ...			
Bending Test—	120 degr. good	120 degr. good	
Angle before fracture			
Test—	10 feet	10 feet	
Height from ground ...			
Tempering Test—	satisfactory.	satisfactory.	
made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

ONTVANGEN  
 27 JULI 1927  
 Beantw.

Fee (if any chargeable) £ : :

To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.