

## Lloyd's Register of Shipping.

Order: 2141.

(Report on Vessel No.

Port

No. 3240.

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 577, being built by Messrs. v.d. Giessen & Zonen's of Krimpen have been inspected by me as set forth below and found to be, so far as can be seen, 1 rudder top part and 1 rudder sole part sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

Düsseldorf 6th July 1927.

No. 119/120.

L.L. 1.7.27.

1 rudder top part 1 rudder sole part

~~XXXXXX~~ 119~~XXXXXX~~ 120

STEM.

Material*	...	Annealed Siemens	Martin Cast Steel	
made	...	Cast	Cast	
annealed	...	Yes	Yes	
ensions	...			
ress on Inspection	...	rough turned	and finished	
when Inspected	...	1.7.27.	1.7.27.	
CASTINGS.		.798 3"	.798 3"	
ts on Standard Test Pieces.				
ile Test—				
ons per square inch	...	30,9 31,3	30,7 32,6	30,3 27,3
extension per cent. ...				
Bending Test—				
ngle before fracture	...	120 degr. good	120 degr. good	
Test—				
eight from ground ...	...	10 feet	10 feet	
mering Test—				
f made according to Rules and found satisfactory ...		satisfactory.	satisfactory.	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.