

Lloyd's Register of Shipping.

Order: 2141.

(Report on Vessel No. Port)

No. 3238.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~OR~~ ~~CASTINGS~~ manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 577, being built by Messrs. v.d.Giessen & Zonen's of Krimpen have been inspected by me as set forth below and found to be, so far as can be seen, 2 pintles sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

Düsseldorf 6th July 1927.

No. 121/122.

J.L.1.7.27.

J. L. 1. 7. 27.

	2 pintles XXXXXXXXXX	RUDDER FRAME.	STEM.
Material*	Annealed Siem.Mart. Ingot Steel		
made	forged		
annealed	Yes		
ensions	175 mm Ø		
ess on Inspection	rough turned & finished 1.7.27.		
when Inspected			
CASTINGS.	.798 3"		
s on Standard Test Pieces.			
le Test—			
ns per square inch	29, 29,7		
tension per cent. ...	35,2		
Bending Test—			
ngle before fracture	180 degr.good		
Test—			
ight from ground ...	10 feet		
nering Test—			
made according to Rules and found satisfactory ...	satisfactory.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

ONTVANGEN

27 JULI 1927

Beantw:

Fee (if any chargeable) £ :

To be paid at Düsseldorf.

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

T.

002305-002319-0092

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Lloyd's Register
Foundation