

13 FEB 1928

## Lloyd's Register of Shipping.

Order: 2141.

(Report on Vessel No.

Port

No. 3241.

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 577, being built by Messrs. G. van der Giessen & Zonen's of Krimpen have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's

No. 390.

M.B.6.5.27.

Düsseldorf 9th May 1927.

	1 STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Annealed Siem.Mart.	Cast Steel	
How made	cast		
annealed	Yes		
Dimensions			
Progress on Inspection	rough turned & finished		
Date when Inspected	6.5.27.		
CASTINGS.	.798	3"	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	28,1	28,3	
Extension per cent.	33,8	33,8	
Old Bending Test—			
Angle before fracture	120 degr.good		
Top Test—			
Height from ground	7 feet		
Hammering Test—			
If made according to Rules and found satisfactory	satisfactory		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

ONTVANGEN

24 MEI 1927

Fee (if any chargeable) £

To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.