

STERNPOST AND RUDDER.

1<sup>ST</sup> JULY, 1925

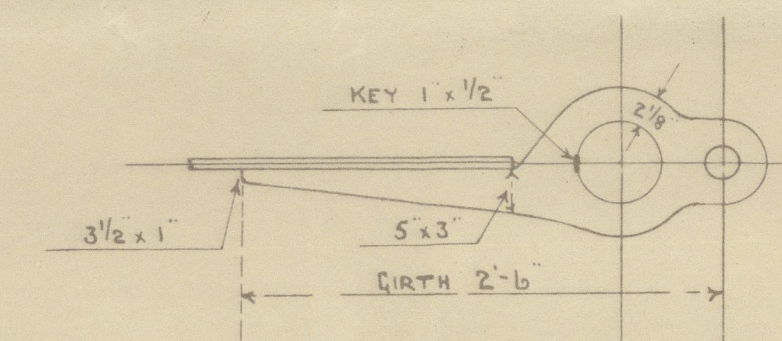
NOTE: GREAT CARE TO BE TAKEN WHEN BORING PINTLES TO HAVE THEIR CENTRES PERFECTLY FAIR WITH CENTRE OF STOCK BOTH FORE & AFT & ACROSS.

AREA OF RUDDER =	33.25 Sq. Ft.
G.O.G. ABAFT CENTRE LINE OF PINTLES =	2.28 Ft.
A. x D.	75.81
SPEED OF SHIP =	12.5 KNOTS.

DETAIL OF PINTLES  
SCALE 3" = 1 FT

DETAIL OF COUPLING  
SCALE 1/2" = 1 FT.

6 FITTED BOLTS  $1\frac{1}{2}$  DIA<sup>R</sup> HAVING NUTS IN  
PROPORTION TO DIA<sup>R</sup> OF BOLTS AND FITTED WITH  
SPLIT PINS TO PREVENT TURNING.



NOTE: ARMS TO BE SHRUNK ON AND KEYED TO STOCK.  $6\frac{3}{4}$

DETAIL OF HEEL PINTLE  
SCALE 3" = 1 FT.

FRAMES SPACED 22" APART ALL FORE & AFT  
FRAME 0 IS 6" FORWARD OF A.P.

APPROVED  
LLOYD'S REGISTER OF SHIPPING

Montgomery DATE 21.9.25

SHIPBUILDERS ROUGH BORE 1-1<sup>5</sup>/<sub>8</sub>

ENGINEERS FINISHED BORE 1-2

HEEL SECTIONS WILL BE SENT LATER

002298-002304-0109



Ailsa S.B. Co's N<sup>o</sup> 396

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Sternpost and Rudder.

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"Scillonian"

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