

18.10.19

DETAIL OF COUPLING
SCALE $1\frac{1}{2}'' = 1 \text{ FOOT}$

RUDDER

SCALE $\frac{1}{2}'' = 1 \text{ FOOT}$

STOCK TO BE FORGED OF BEST INGOT STEEL
TO PASS LLOYD'S REQUIREMENTS.

A-D = 533

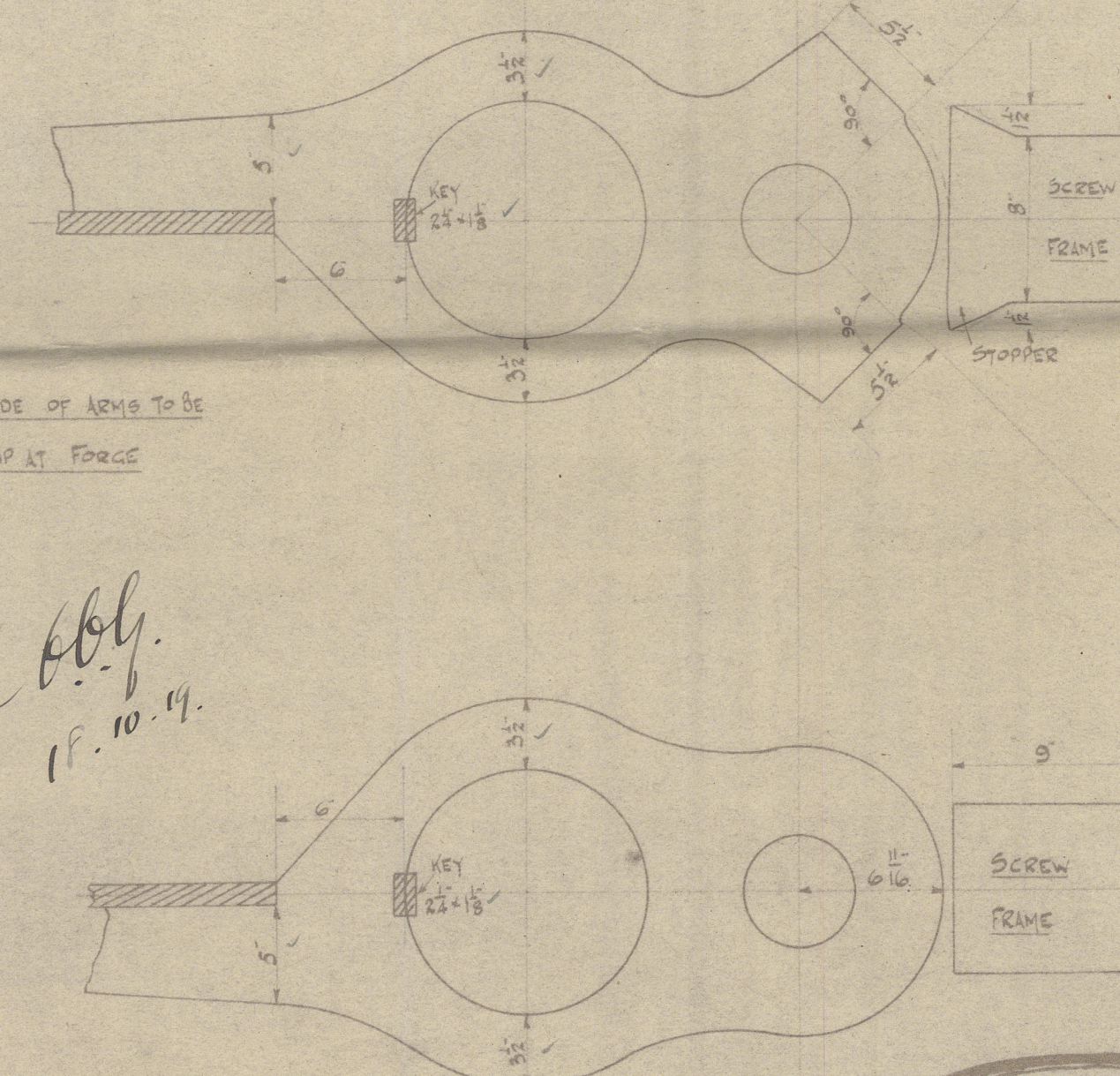
SPEED $12\frac{1}{2}$ KNOTS

RUDDER PLATE 1.08
RIVETS 1 1/2 DIAM.
SPACED 5 5/8 APART ✓
CENTRE TO CENTRE & REELED
HOLES 1 5/16 DIAM. ✓
COUNTERSUNK. ✓

DETAIL OF GUDGEON & LOCKING PIN TLE
SCALE $1\frac{1}{2}'' = 1\text{ FOOT}$.

DETAIL OF GUDGEON & PINNLE
SCALE $1\frac{1}{2}'' = 1\text{ FOOT}$

NOTE :- HOLES FOR ANTLES TO BE ACCURATELY
BORED & CENTRES TO BE IN A PERFECTLY
STRAIGHT LINE.
CENTRE LINE OF ANTLES TO PASS THROUGH
CENTRE OF RUDDER HEAD.



NOTE:- UNDERSIDE OF ARMS TO BE
FACED UP AT FORGE

NOTE:- CENTRE OF RUDDER STOCK
TO BE KEPT PARALLEL WITH
CENTRE OF ANTLES.

IRVINE'S
SHIP BUILDING
AND
DRY DOCKS CO LTD
WEST HARTLEPOOL

8/10/14 JH

N^o 586-7

16 Oct

Dr. R. R. R.

Prader's plan

586-4

Ruddell




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Iwanis SB LDD Coda
Nº 586.

Rudder.

Bianches
S/s Parisiana 

Npl Rpt-15933.

S/s "Cynthia" :

Npl Rpt-15955.



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