

3/5/19

MATERIALS

RUDDER POST OF FORGED STEEL.
ARMS ON POST OF WROUGHT IRON.
PINTLES OF TURNED STEEL.

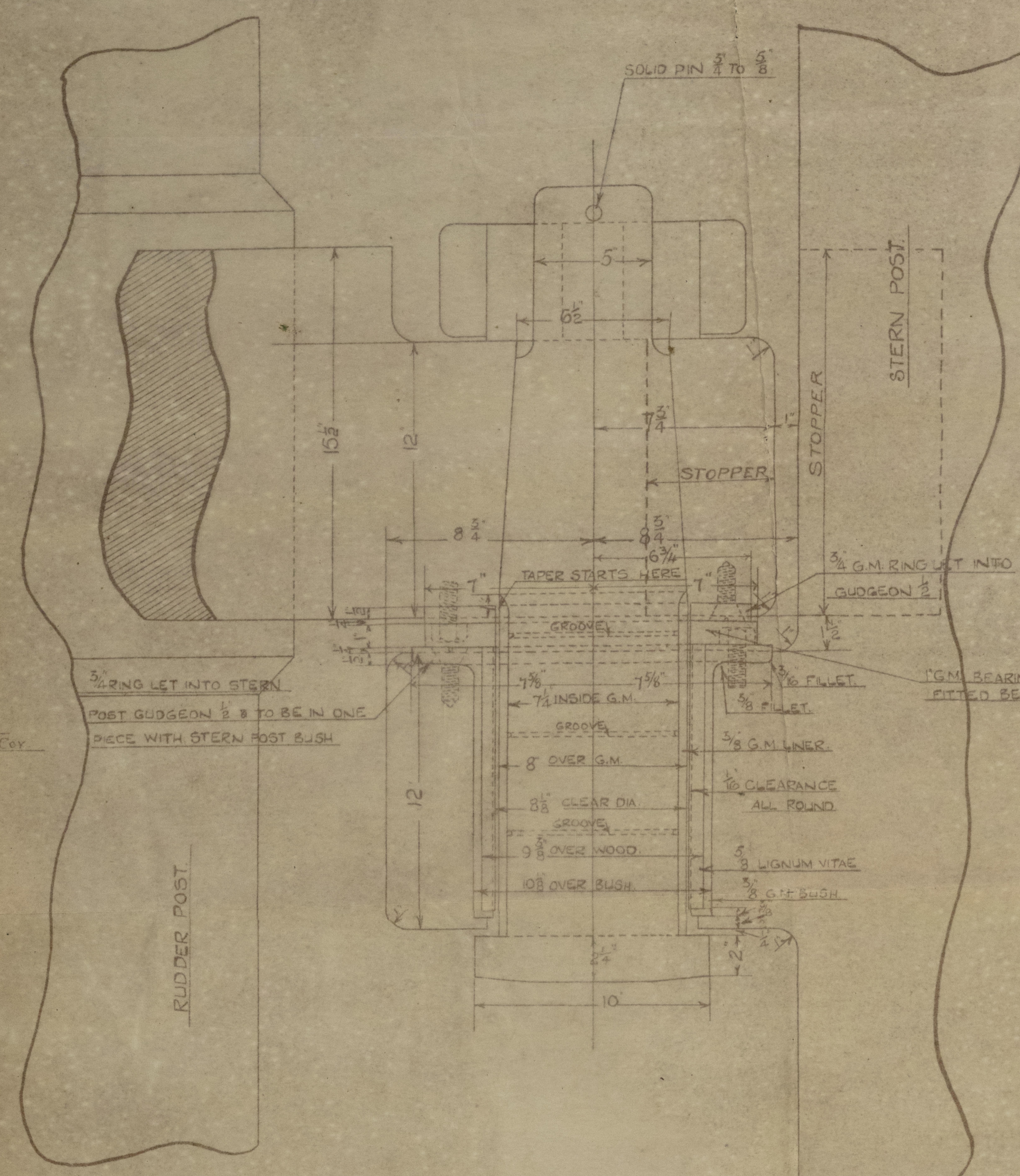
TO PASS LLOYDS AND B.O.T. TESTS,
THE CENTRE OF PINTLES TO BE IN A PERFECTLY STRAIGHT
LINE WITH CENTRE OF STOCK.
EXACT POSITION OF BRACES TO BE TEMPLATED FROM STERN RAKE.
STOPPERS TO BE MADE TO ACT TOGETHER WHEN RUDDER IS OVER TO AN
ANGLE OF 35°

DETAIL OF COUPLING

DETAIL OF "C" GUDGEON.

3. G.M. RING LET INTO STERN
POST SUGGEST 3.4 TO BE IN ONE
PIECE WITH STERN POST BUSH.

DETAIL OF "A" GUDGEON.

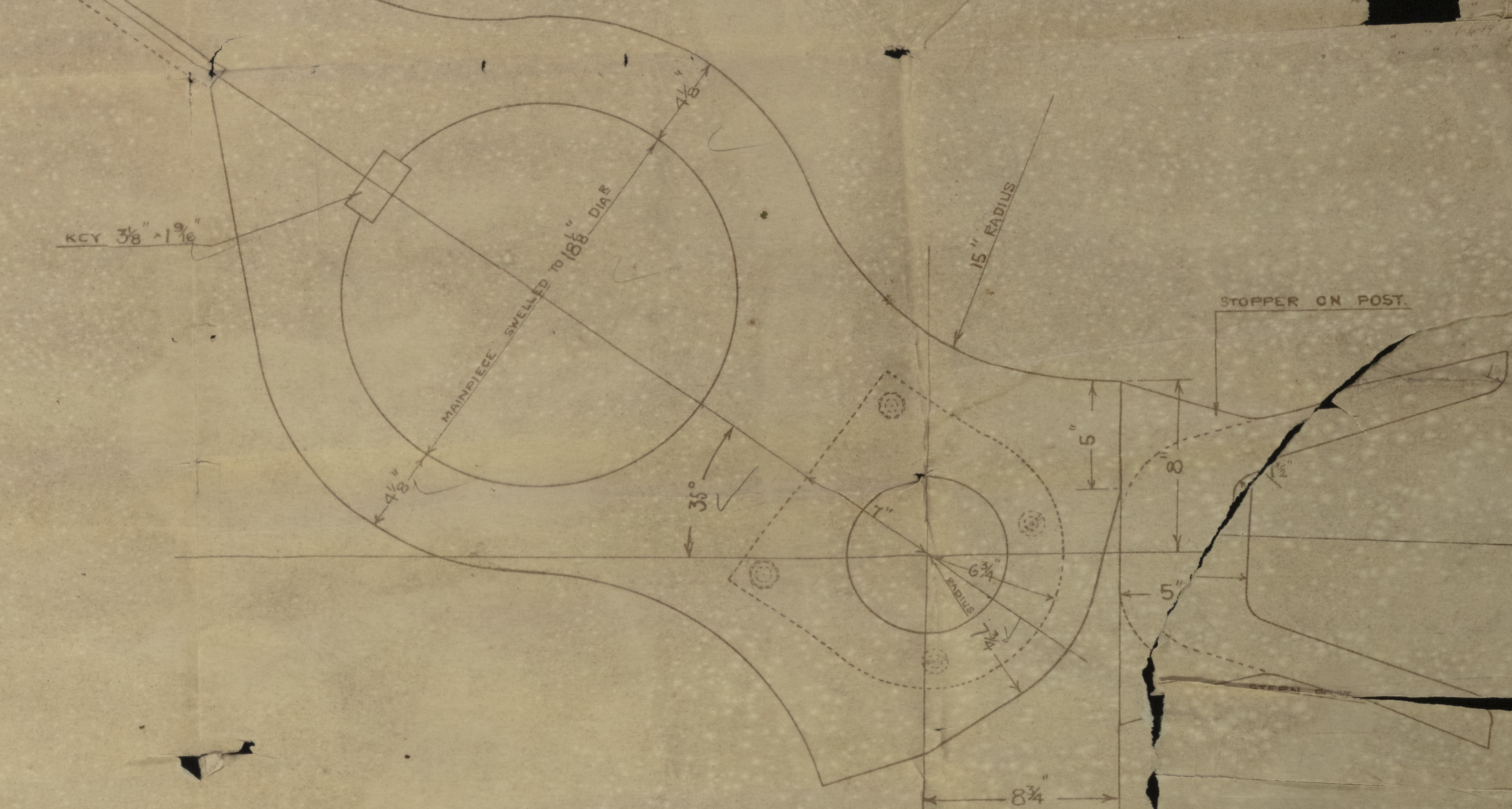
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PLAN OF HUT AT "A, B, C & D" PINTLES

DETAIL OF BUSH IN A.B.C & D GUDGEONS.

PLAN OF GUDGEONS "A" & "C"

MOULD TO BE SENT TO MAKERS



PLAN OF HUT AT "E" PINTLE

DETAIL OF BUSH W/ "E" SURGEON

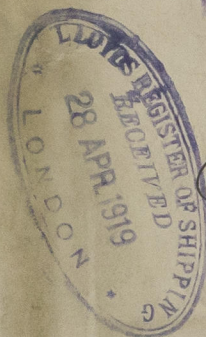
BBG.
3.5.19.

T. S. S. 492

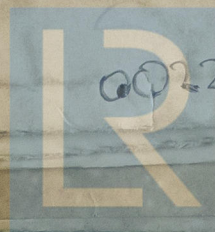
Russell

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Francis



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