

RUDDER.

HOLES FOR $\frac{3}{4}$ " RIVETS DRILLED 5 DIAS APART i.e. $3\frac{3}{4}$ "

SCALE $\frac{3}{4}" = 1 \text{ FOOT.}$

SPEED 10/12 KNOTS
NUMERAL FOR RUDDER 73.
SIDE PLATES .28" THICK.

ENLARGED VIEW OF PINTLES.

NOTE:- THESE PINTLES ARE LOOSE. THE CENTRES ARE TO BE KEPT IN LINE WITH CENTRES OF HOLES IN STERN POST.

ENLARGED VIEW OF STOPPER.

RUDDER TO HEEL OVER TO AN ANGLE OF 45° EXACTLY.

SUBMITTED TO LLOYDS 1919
APPROVED BY LLOYDS 1919.

N^{OS} 370 & 423.

COOK, WELTON & GEMMELL. LTD.
SHIPBUILDERS.
BEVERLEY.

STERN FRAME

HOLES PITCHED $1\frac{3}{4} \times 2"$ FROM INNER EDGE OF POST.
HOLES DRILLED FOR $1"$ RIVETS 5 DIA^S APART. i.e. $5"$

SCALE $\frac{3}{4}" = 1 \text{ FOOT.}$

ENLARGED VIEW OF STEEL BUSHES.

NOTE:- CARE TO BE TAKEN
THAT THE BOSS IS BORED
OUT EXACTLY TO THIS SIZE

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STERN FRAME & RUDDER
COOK WELTON & GEMMELL LTD

N^{os} 370 & 423.

N^o. 425



S/s. April. Hull Report No 31822

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. Kari Solmundarson Hull
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