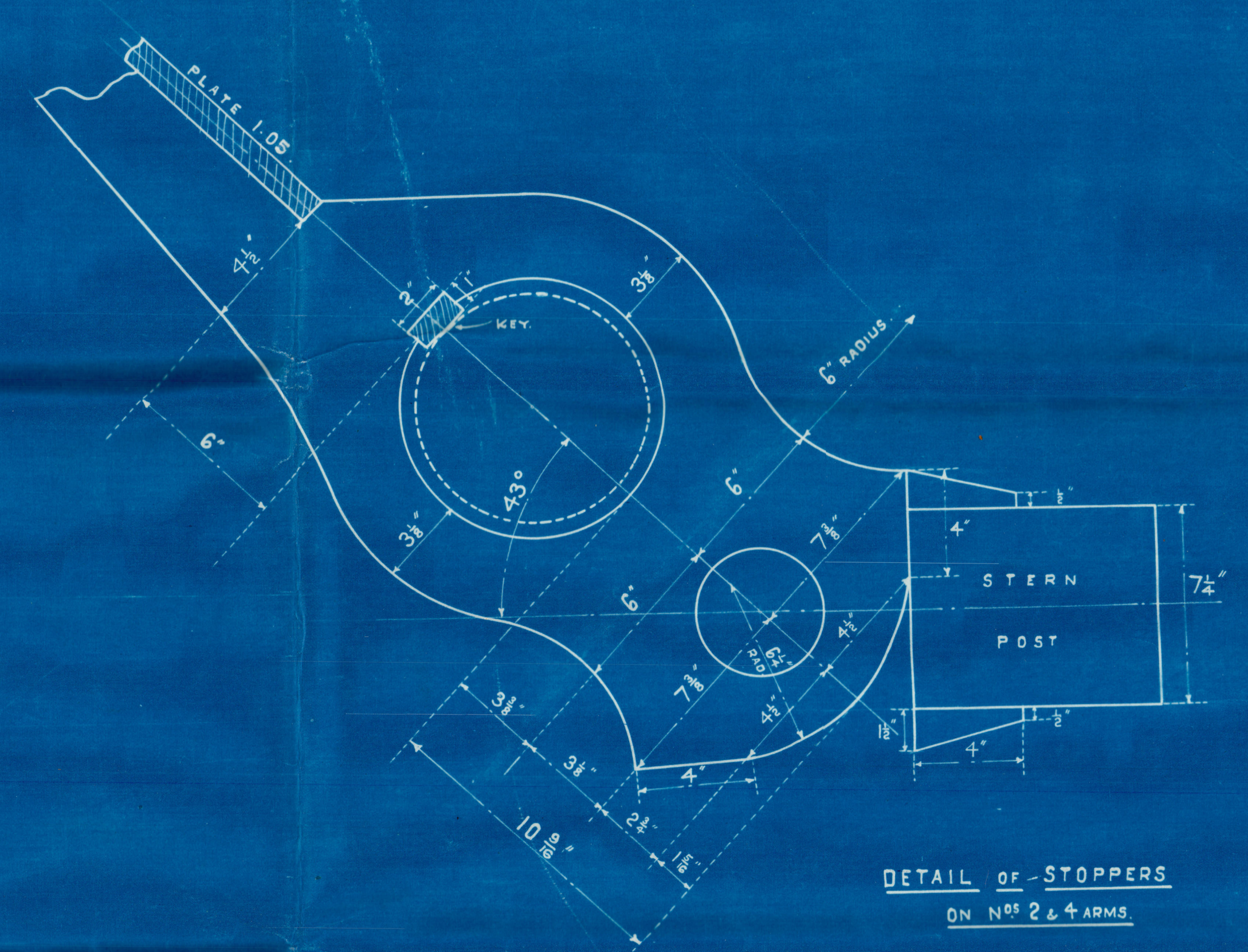
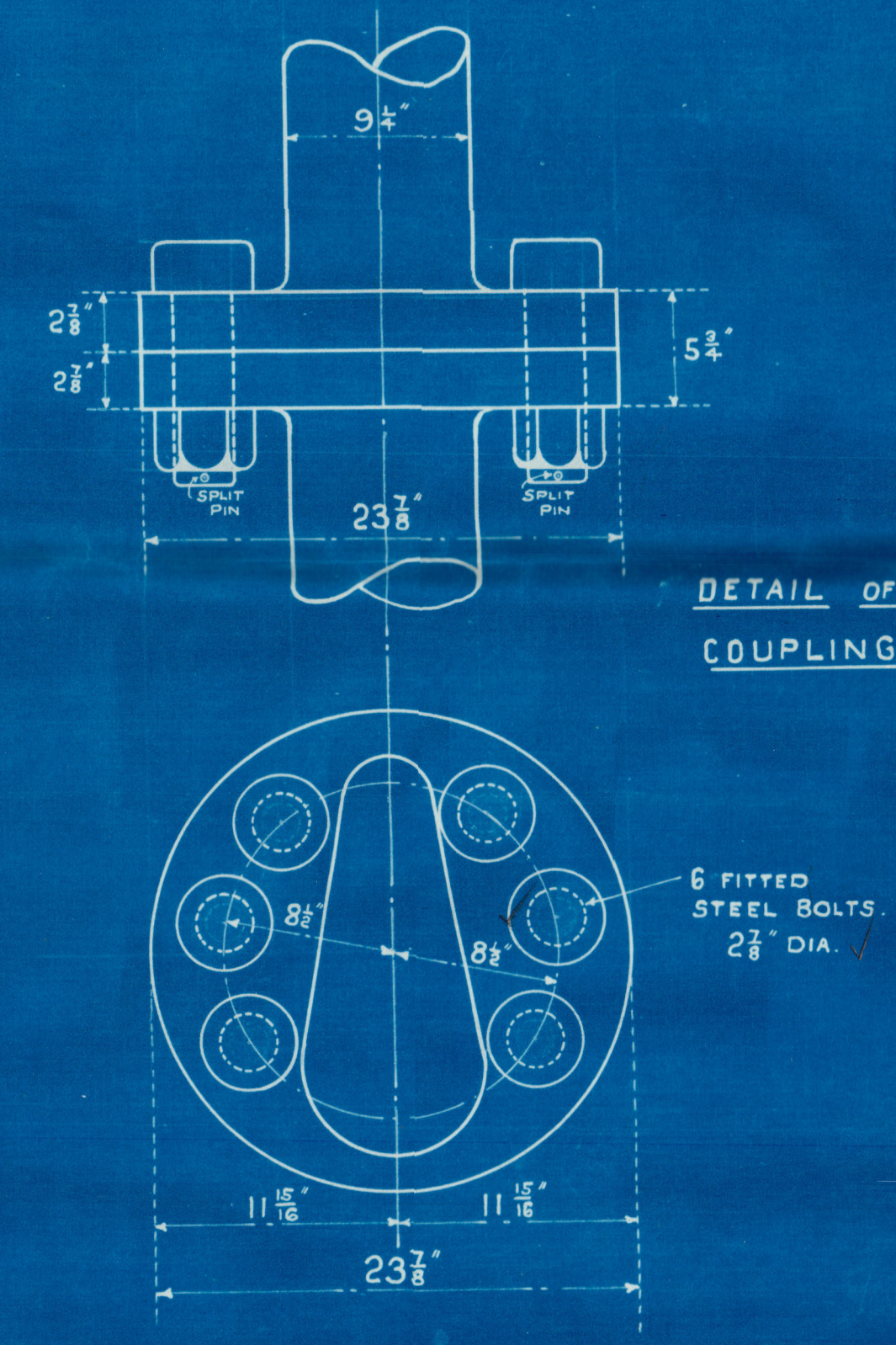
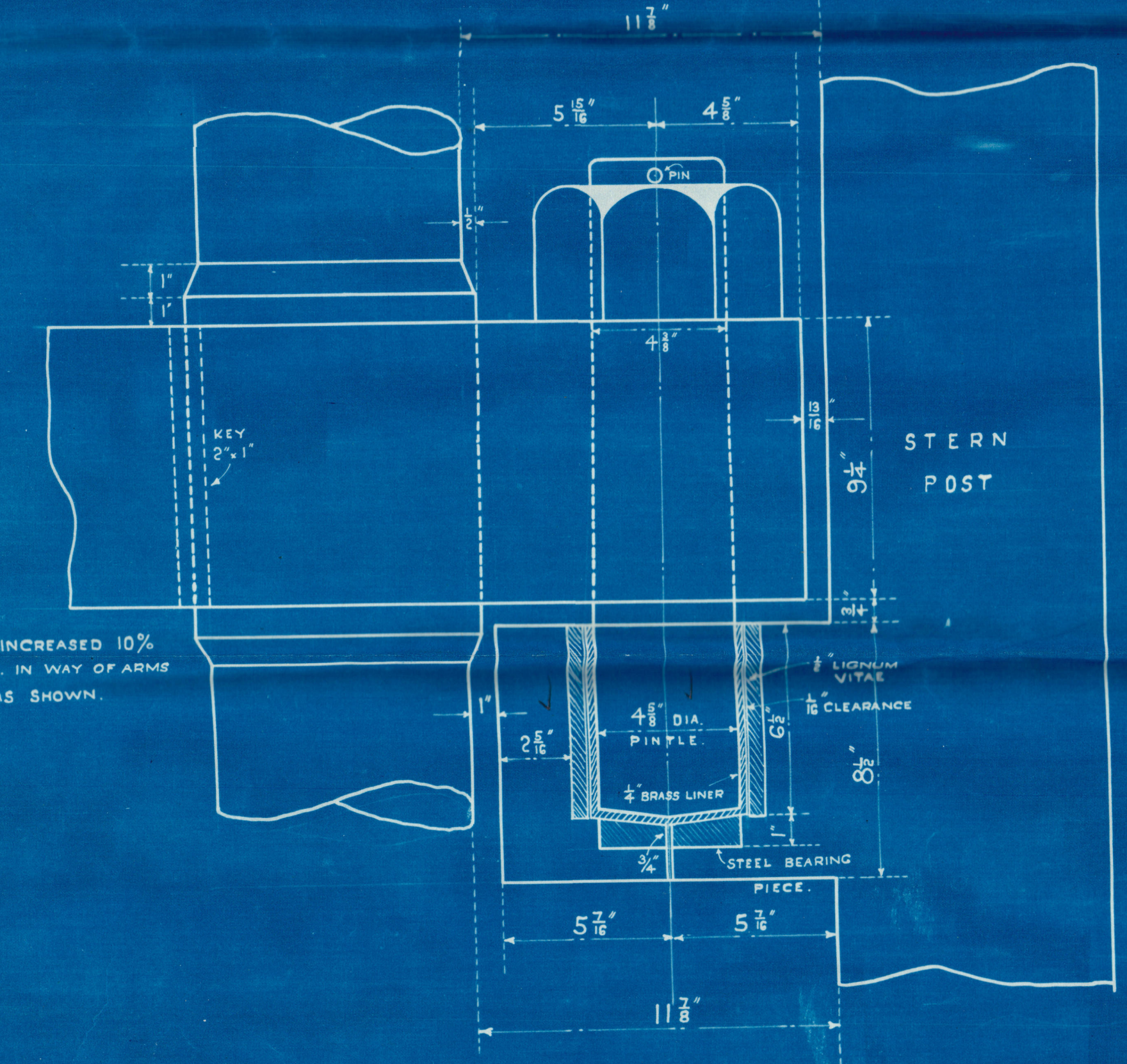


12-2-30

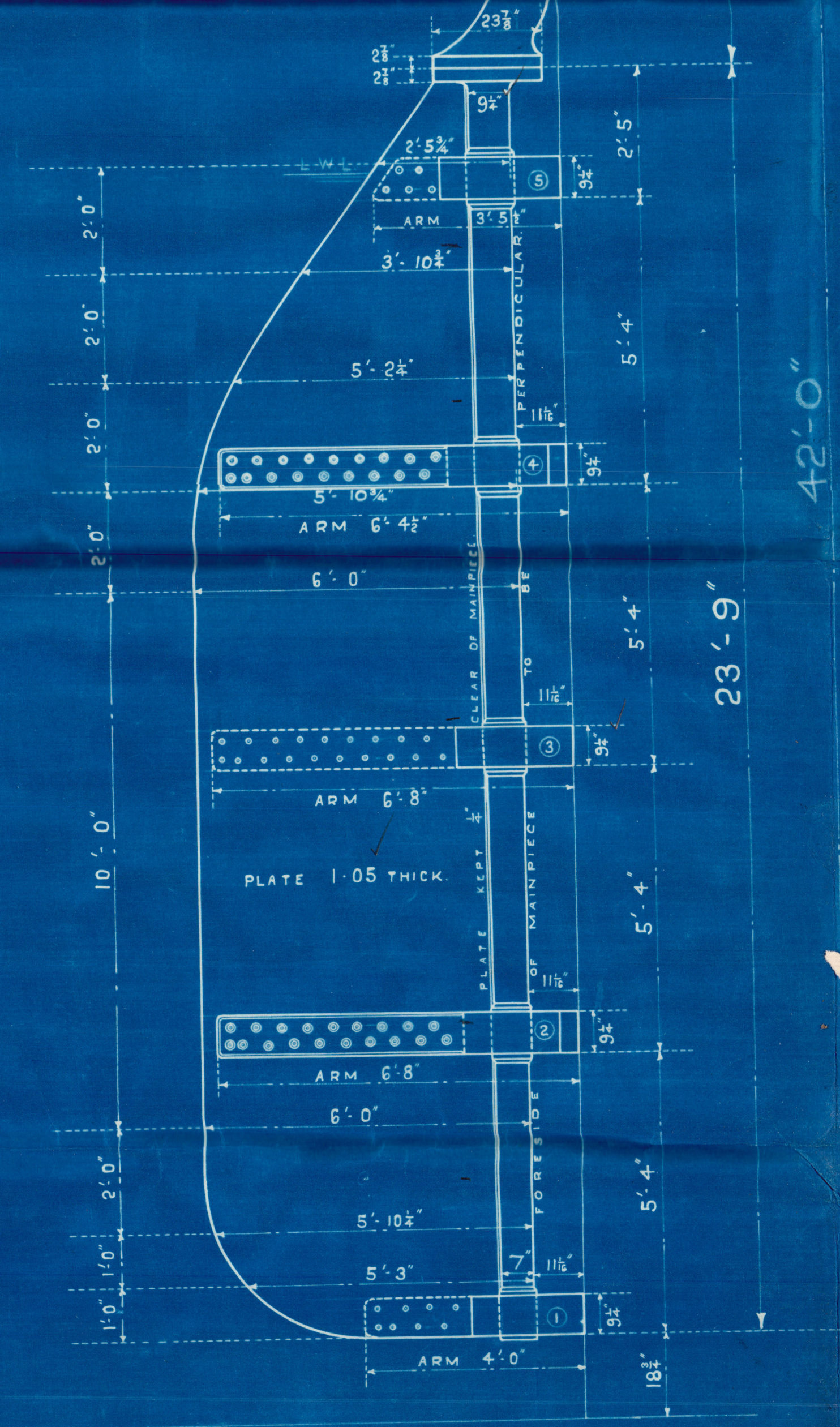
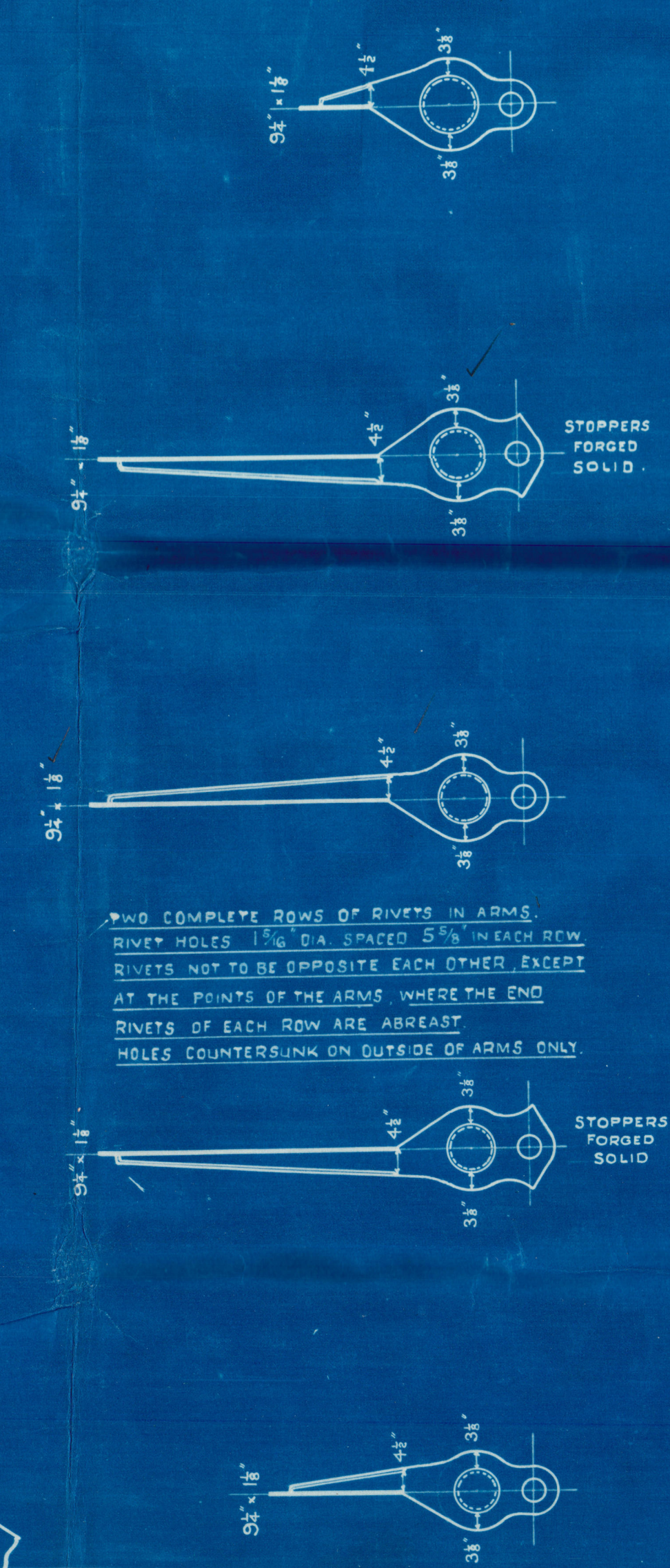
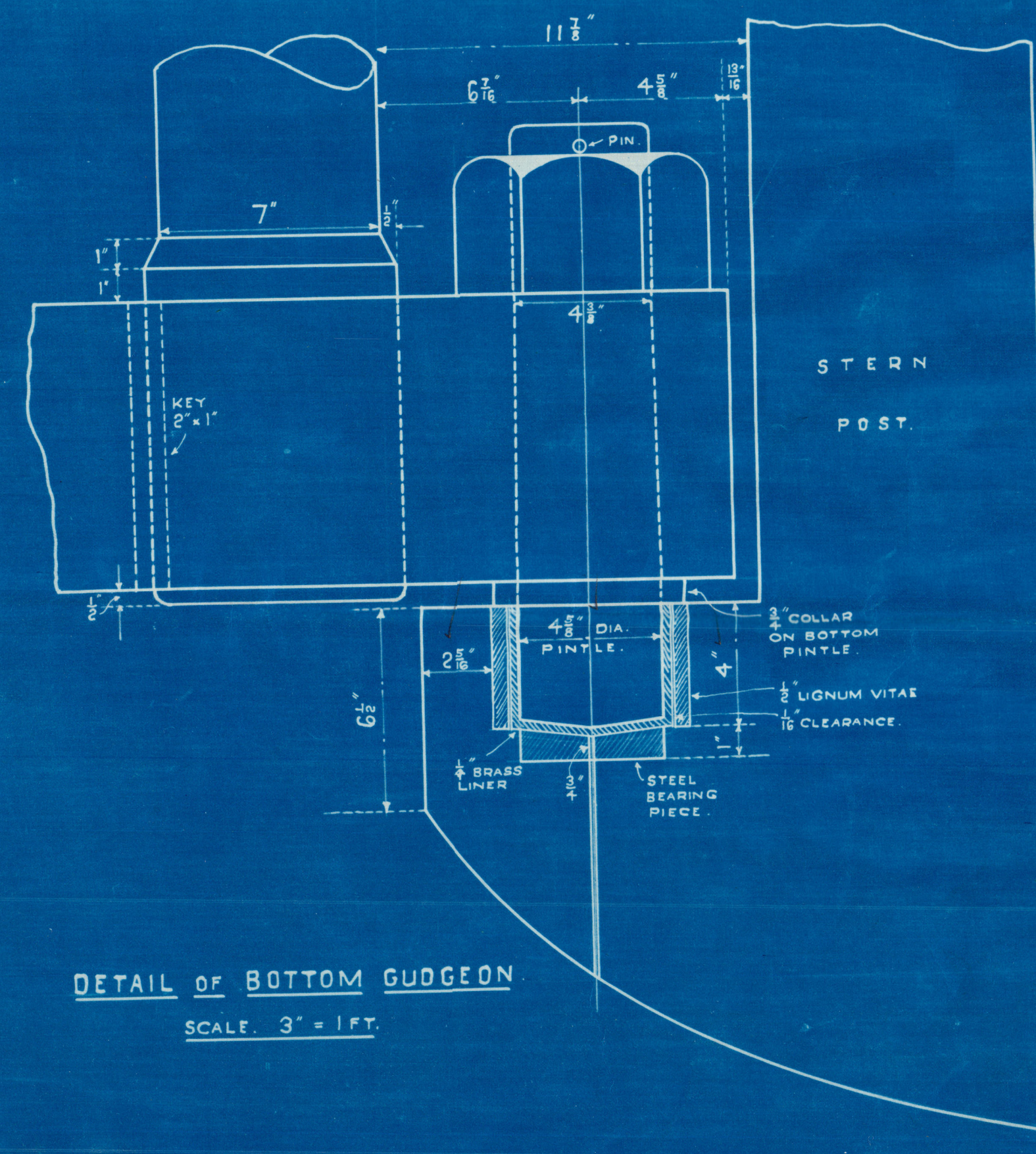


504 & 505. FORGED STEEL RUDDER FRAME

ARMS SHRUNK ON & KEYED TO MAIN PIECE
TO LLOYDS TEST & SURVEY.
SCALE 1/2" = 1 FOOT.
A x D = 123.2 x 3.32 = 409.02
SPEED UNDER 10 KNOTS.



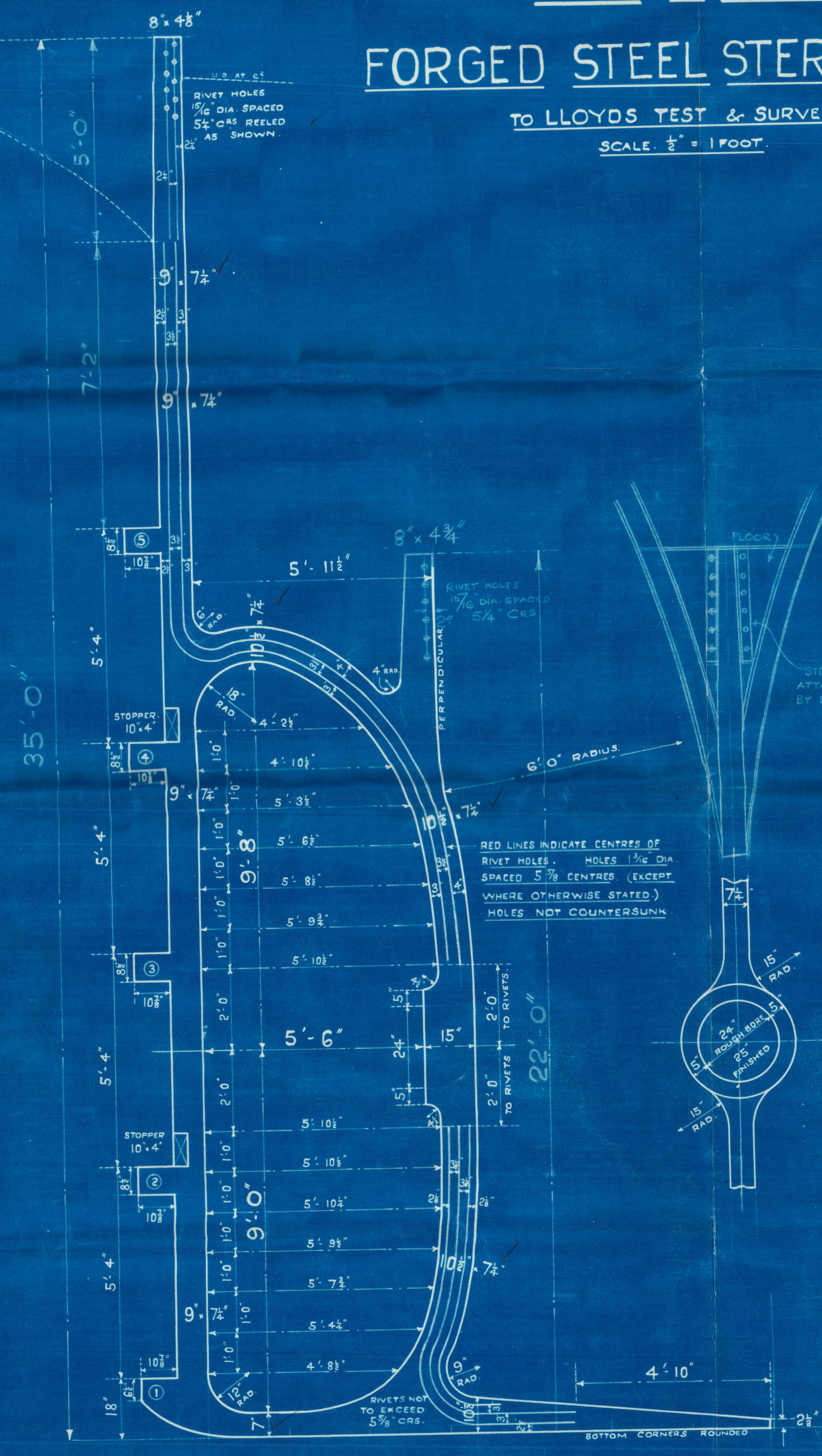
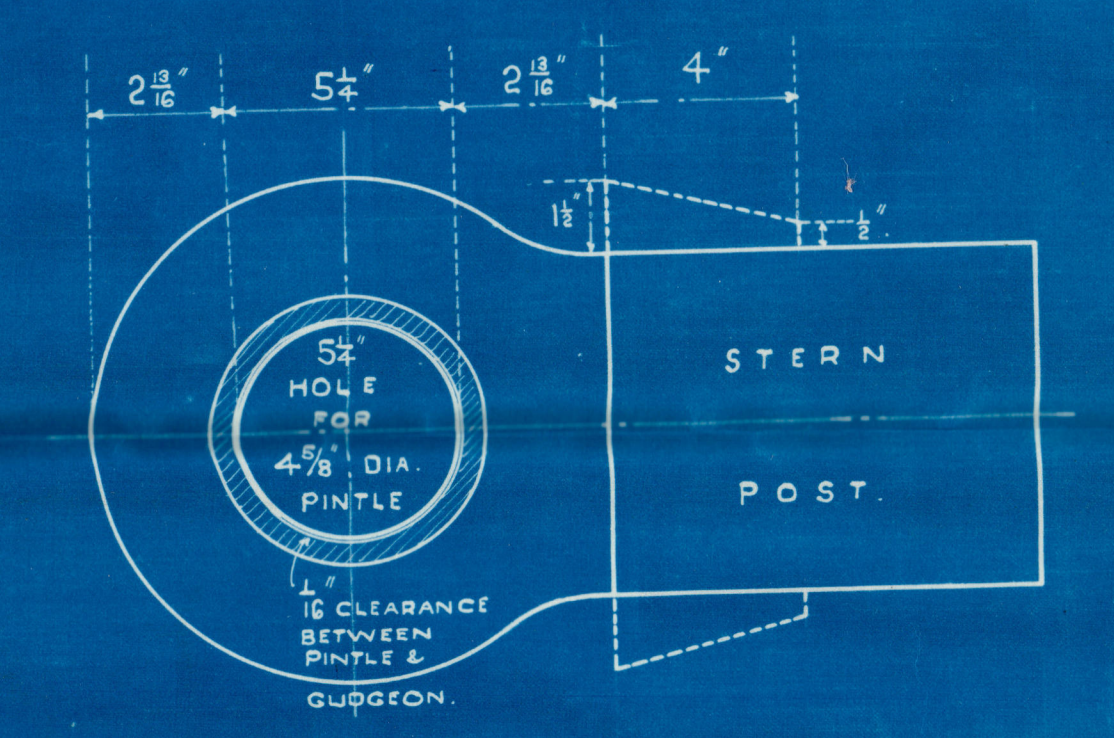
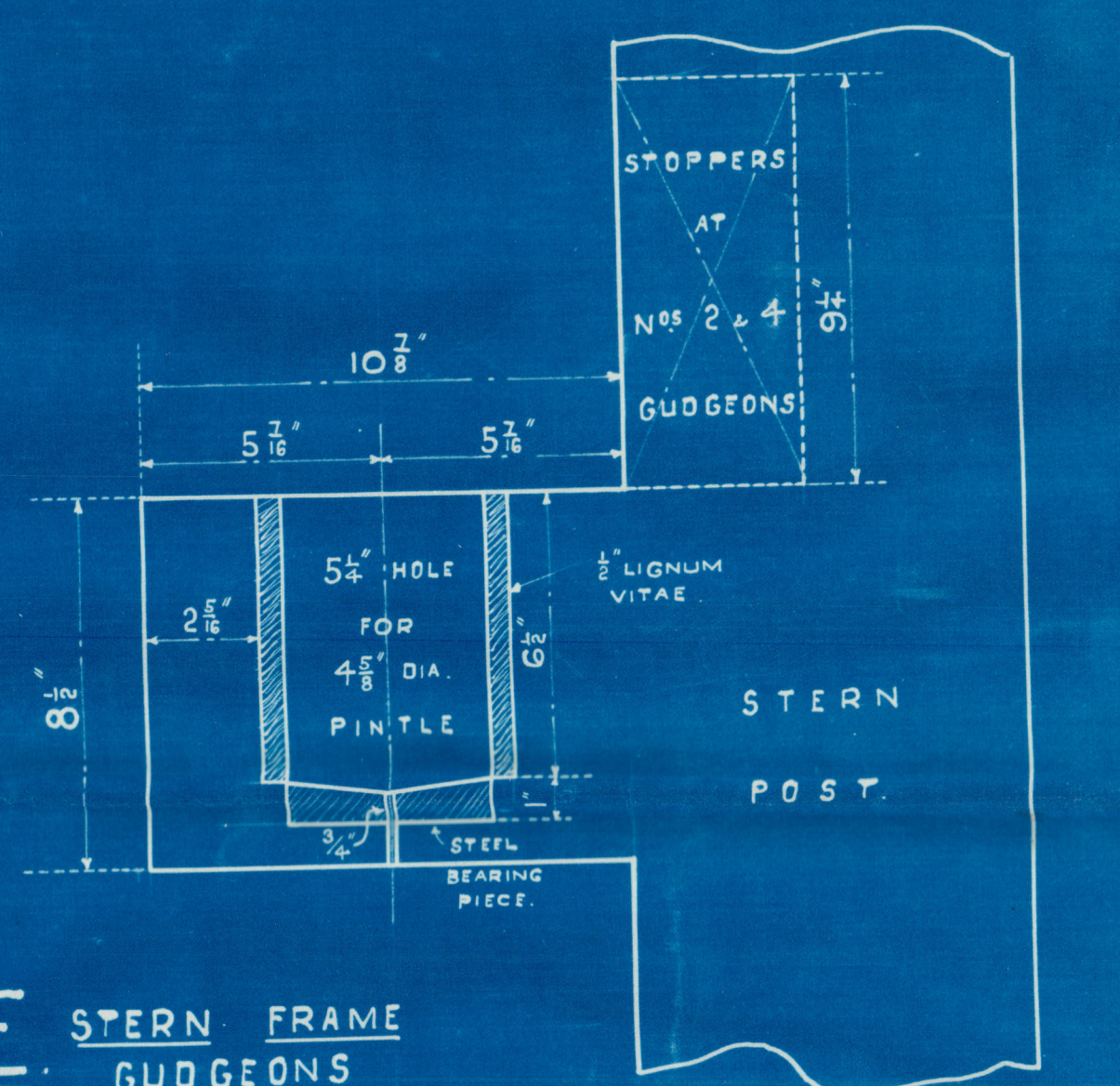
DETAIL OF GUDGEONS
SCALE 3" = 1 FT.



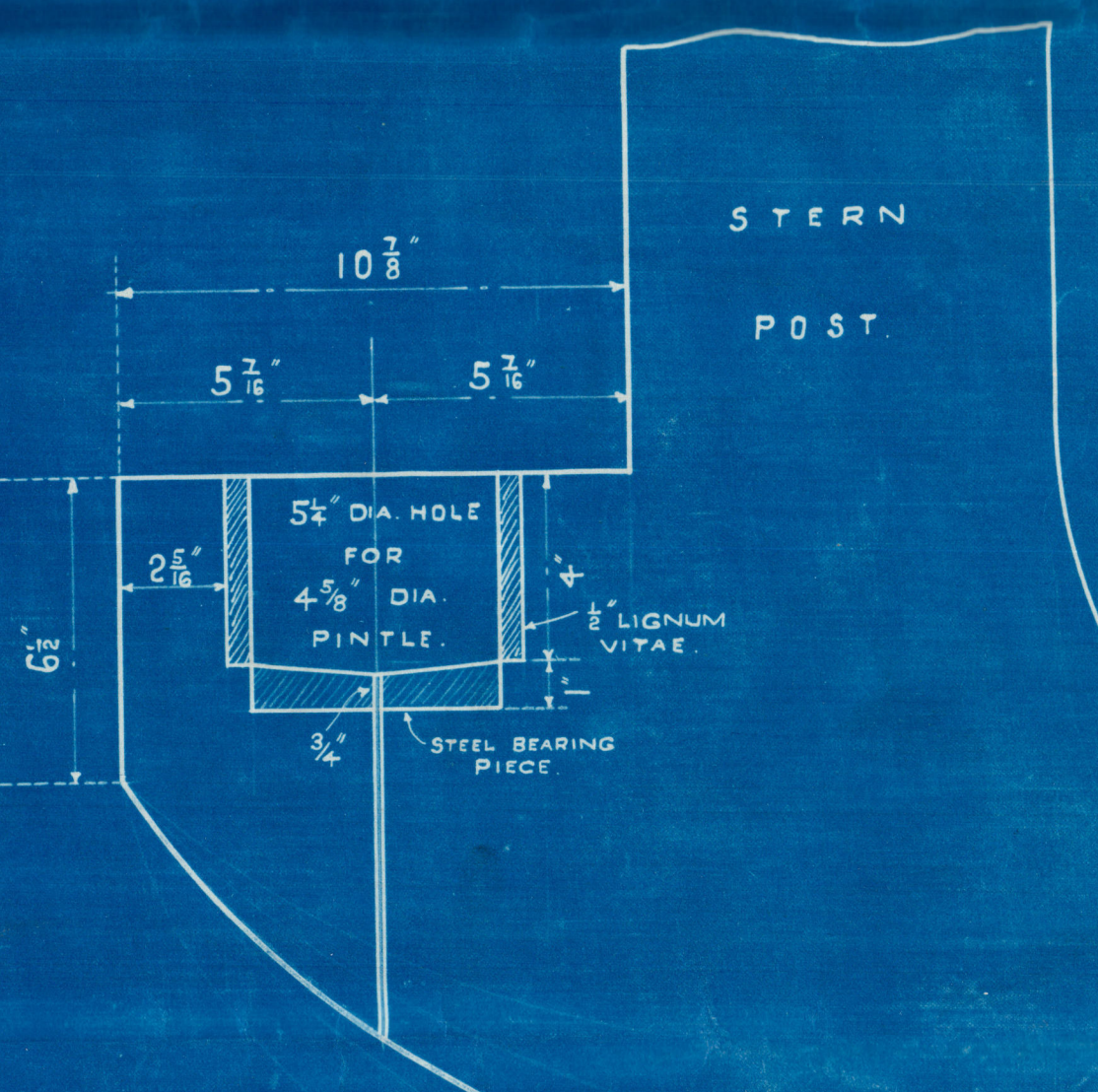
NOTE: AFTER FORGING IS COMPLETED TO BE
COUPLED & BOLTED TOGETHER FOR
LLOYDS SURVEYORS APPROVAL REGARDING
ALIGNMENT OF GUDGEONS & PINTLES

504 & 505. FORGED STEEL STERN FRAME

TO LLOYDS TEST & SURVEY.
SCALE 1/2" = 1 FOOT.



DETAIL OF BOTTOM GUDGEON
SCALE 3" = 1 FT.



12.2.30

Readheads

504/5



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Readheads

504-505

Stem Frames

&

Rudds

S.S. "LOREN".

NEWCASTLE ON TYNE.

Report No. 86700.

S.S. "CAMERATA".

NEWCASTLE ON TYNE.

Report No. 87183



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