

REPORT ON BOILERS.

No. 10939.

THU. 3 FEB. 1921

Received at London Office

Date of writing Report 29.1.21 19

When handed in at Local Office 1.2.21 19

Port of Middlesbrough

No. in Survey held at
Reg. Book.

Stockton-on-Tees

Date, First Survey 21.5.20

Last Survey 27.1.21 19

on the

(Number of Visits 15)
(S.S.N. 195)Gross
Tons
Net

Master

Built at

By whom built Chas Remoldson & Co

When built

Engines made at

By whom made

When made

Boilers made at

Stockton

By whom made

Messrs Riley Bros Ltd No 5271
5272

When made 1921

Registered Horse Power

Owners

Port belonging to

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel James J. Spencer & Sons

(Letter for record (5))

Total Heating Surface of Boilers 1900 sq ft

Is forced draft fitted

No. and Description of

Boilers 2 single ended

Working Pressure 180

Tested by hydraulic pressure to 360

Date of test 27.1.21

No. of Certificate 6201

Can each boiler be worked separately

Area of fire grate in each boiler 3 1/4 sq ft

No. and Description of

safety valves to each boiler

Area of each valve

Pressure to which they are adjusted

Are they fitted with easing gear

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork

Inside

Mean dia. of boilers 10'-6"

Length 10'-3"

Material of shell plates steel

Thickness 7/8"

Range of tensile strength 28-32

Are the shell plates welded or flanged no

Descrip. of riveting: cir. seams 2-R. lap

long. seams 2 B-3 Riv?

Diameter of rivet holes in long. seams 1 1/2"

Pitch of rivets 7 1/2"

Lap of plates or width of butt straps 16" x 1 1/2"

5 Rivets per pitch

Per centages of strength of longitudinal joint

rivets 98.8

Working pressure of shell by

rules 181

Size of manhole in shell

19" x 15"

Size of compensating ring

7" x 1" 9/16" 9/16"

No. and Description of Furnaces in each

boiler 2 plain

Material steel

Outside diameter 39"

Length of plain part

top 76 1/2"

Thickness of plates

crown 25/32"

Description of longitudinal joint

Weld

No. of strengthening rings none

Working pressure of furnace by the rules

187

Combustion chamber

plates: Material steel

Thickness: Sides 2 1/32"

Back 2 1/32"

Top 2 1/32"

Bottom 1 5/8"

Pitch of stays to ditto: Sides 9 3/4" x 8"

Top 9 3/4" x 8"

If stays are fitted with nuts or riveted heads

nuts

Working pressure by rules

192

Material of stays steel

smallest part 2.03

Area supported by each stay

80.75

Working pressure by rules

226

End plates in steam space: Material steel

Pitch of stays

19 1/2" x 14 1/2"

How are stays secured

nuts & 8 x 3/4"

Working pressure by rules

191

Material of stays steel

Area supported by each stay

256

Working pressure by rules

185

Material of Front plates at bottom

steel

Thickness 1 1/2"

Lower back plate

steel

Thickness 1 1/2"

Greatest pitch of stays

14" x 9 1/2"

Working pressure of plate by rules

256

Diameter of tubes 3 1/4"

Pitch of tubes

4 1/2" x 4 3/8"

Material of tube plates

steel

Thickness: Front 1 1/2"

Back 25/32"

Mean pitch of stays

10 13/32"

Pitch across wide

water spaces

14 1/4"

Working pressures by rules

187

Girders to Chamber tops: Material

steel

Depth and thickness of

girder at centre

8" x 1 1/2"

Length as per rule

28"

Distance apart

9 3/4"

Number and pitch of Stays in each

Working pressure by rules

188

Steam dome: description of joint to shell

none

% of strength of joint

Diameter

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet holes

Pitch of rivets

Working pressure of shell by rules

Crown plates

Thickness

How stayed

UPPERHEATER. Type

Date of Approval of Plan

Tested by Hydraulic Pressure to

Date of Test

Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Diameter of Safety Valve

Pressure to which each is adjusted

Is Easing Gear fitted

Diameter

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet holes

Pitch of rivets

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