

REPORT ON BOILERS.

No. 35496

WED. 6 - OCT. 1915

Received at London Office

Date of writing Report 1915 When handed in at Local Office 1915 Port of Glasgow

No. in Survey held at Glasgow Date, First Survey 19/5/15 Last Survey 29/9/15

Reg. Book. No. 24 on the MAIN BOILER OF THE S.S. "LADY DOROTHY" (Number of Visits 2) Tons Gross 578 Net 289

Master Built at Dundee By whom built Dundee SBC 274 When built 1916

Engines made at By whom made Wm Beardmore & Co 460 When made

Boilers made at Glasgow By whom made D. Rowan & Co (B235) When made 1915

Registered Horse Power Owners NOBEL'S EXPLOSIVES CO., LTD. Port belonging to GLASGOW.

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY—Manufacturers of Steel W. Beardmore & Co.

(Letter for record (S)) Total Heating Surface of Boilers 1485 sq ft Is forced draft fitted No No. and Description of Boilers 1 Single ended Working Pressure 180 Tested by hydraulic pressure to 360 Date of test 29/9/15

No. of Certificate 13253. Can each boiler be worked separately Yes Area of fire grate in each boiler 57.2 sq ft No. and Description of safety valves to each boiler 1 pair direct spring Area of each valve - Pressure to which they are adjusted -

Are they fitted with easing gear - In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler -

Smallest distance between boilers or uptakes and bunkers or woodwork - Inside diam. of boilers 13'-0" Length 10'-3"

Material of shell plates steel Thickness 1 1/16" Range of tensile strength 28 to 32 Are the shell plates welded or flanged No

Descrip. of riveting: cir. seams Lap double long. seams triple butt Diameter of rivet holes in long. seams 1 3/16" Pitch of rivets 8"

Lap of plates or width of butt straps 17 3/4" Per centages of strength of longitudinal joint rivets 96.9 plate 85.15 Working pressure of shell by rules 180 Size of manhole in shell 16" x 12" Size of compensating ring 2'-5" x 2'-9" x 1 1/16" No. and Description of Furnaces in each boiler 3 plain Material steel Outside diameter 40 3/8" Length of plain part top 6'-2" Thickness of plates crown 3/4" bottom 4"

Description of longitudinal joint welded No. of strengthening rings per part Working pressure of furnace by the rules 198 Combustion chamber plates: Material steel Thickness: Sides 23/32" Back 23/32" Top 23/32" Bottom 23/32" Pitch of stays to ditto: Sides 9 1/2" x 10 3/8" Back 11 1/2" x 8"

Top 10 3/8" x 9 1/2" stays are fitted with nuts or riveted heads nuts Working pressure by rules 180 Material of stays steel Area Diameter at smallest part 2.07 Area supported by each stay 95 Working pressure by rules 196 End plates in steam space: Material steel Thickness 1 1/8"

Pitch of stays 18 1/2" x 17" How are stays secured 2 nuts Working pressure by rules 180 Material of stays steel Area Diameter at smallest part 5.93

Area supported by each stay 314 Working pressure by rules 196 Material of Front plates at bottom steel Thickness 61/64" Material of Lower back plate steel Thickness 51/64" Greatest pitch of stays 13 1/4" Working pressure of plate by rules 262 Diameter of tubes 3 1/4"

Pitch of tubes 4 3/8" x 4 1/2" Material of tube plates steel Thickness: Front 61/64" Back 23/32" Mean pitch of stays 10 3/8" Pitch across wide water spaces 13 3/8" Working pressures by rules 180 Girders to Chamber tops: Material steel Depth and thickness of girder at centre 9" x 3/4" double Length as per rule 32 5/8" Distance apart 9 1/2" Number and pitch of Stays in each 10 3/8" x (2)

Working pressure by rules 186 Superheater or Steam chest; how connected to boiler none Can the superheater be shut off and the boiler worked separately

Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

Survey request form

No 1723 attached

The foregoing is a correct description,

Jw David Rowan & Co Manufacturer.

Dates of Survey 1915 May 19. Sept 29

During progress of work in shops - - -

while building During erection on board vessel - - -

Is the approved plan of boiler forwarded herewith Yes

Total No. of visits 2

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been built under special survey, the materials & workmanship are of good description.

See chargeable on Machinery Report.

Survey Fee ... £ : : When applied for, 191.

Travelling Expenses (if any) £ : : When received, 191.

Committee's Minute Glasgow 5 - OCT. 1915

Assigned TRANSMIT TO LONDON

A. M. McKeand Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

FRI. MAR. 17. 1916



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