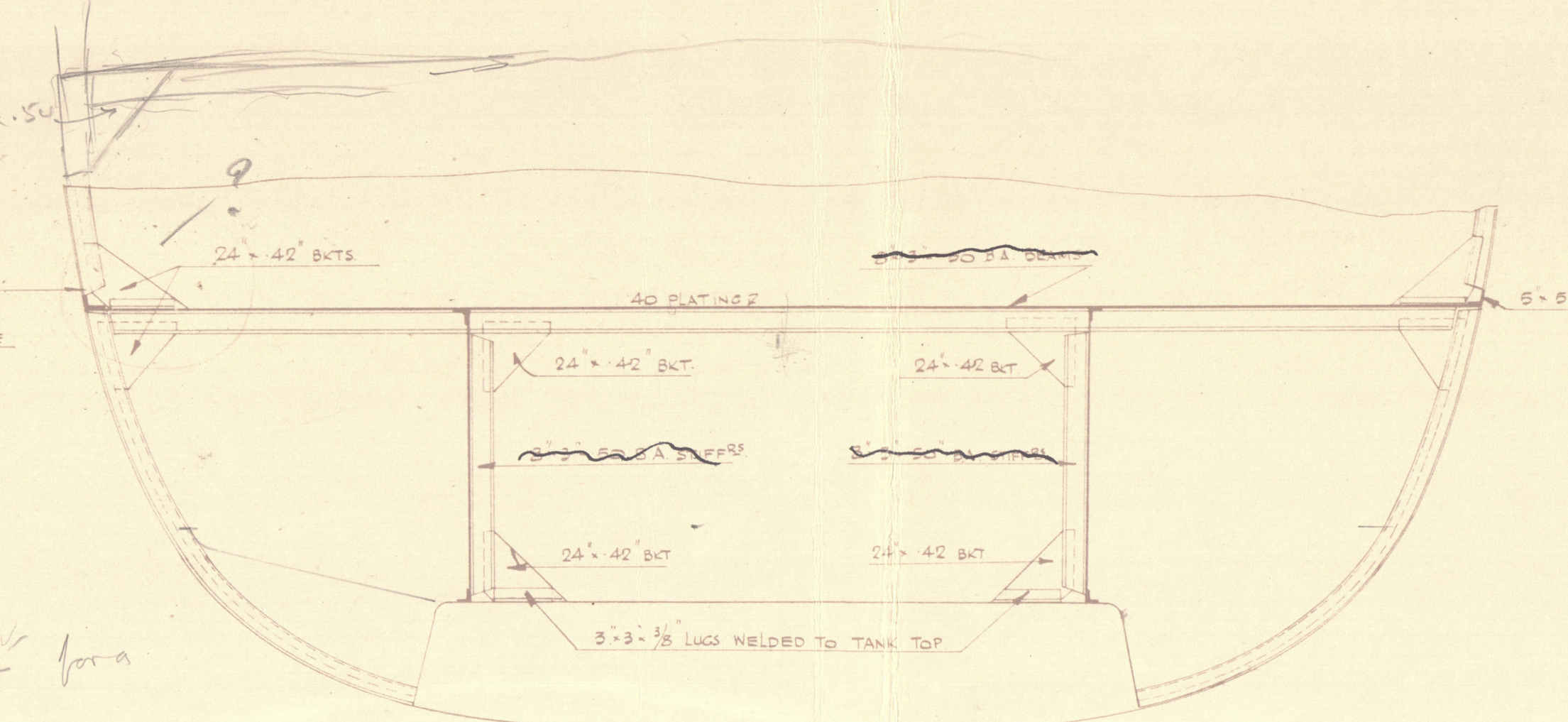
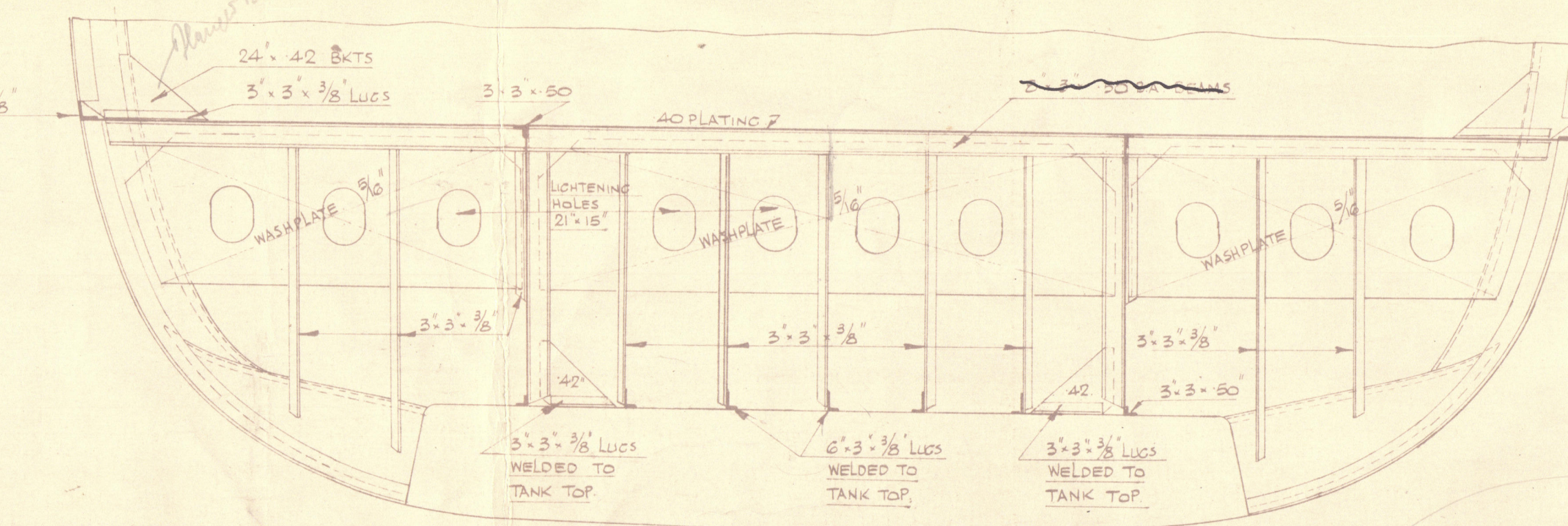


SCALE:-  $\frac{1}{4}'' = 1 \text{ FOOT}$

EXISTING FRAMES & WEB FRAMES  
TO BE CUT & BRACKETED ABOVE &  
BELOW CROWN OF NEW TANK AT L  
OF EXISTING SIDE STRINGERS

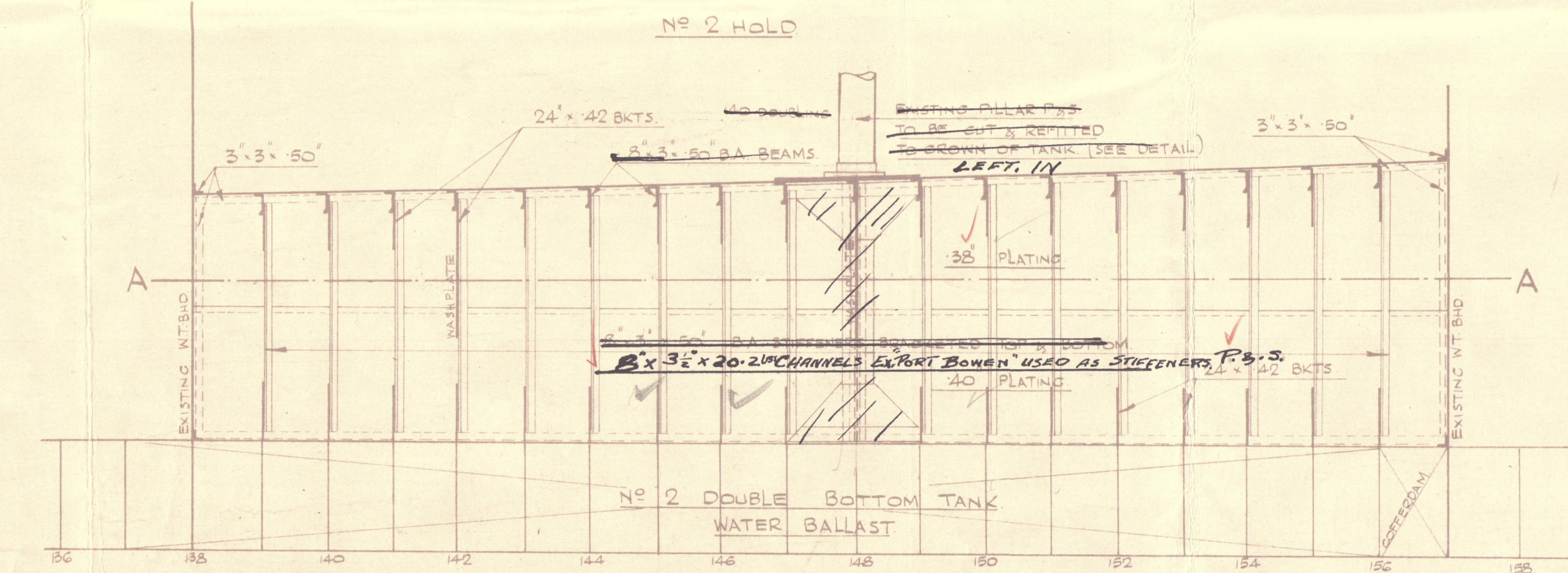


SECTION AT FR 147 (LOOKING FOR<sup>2</sup>)



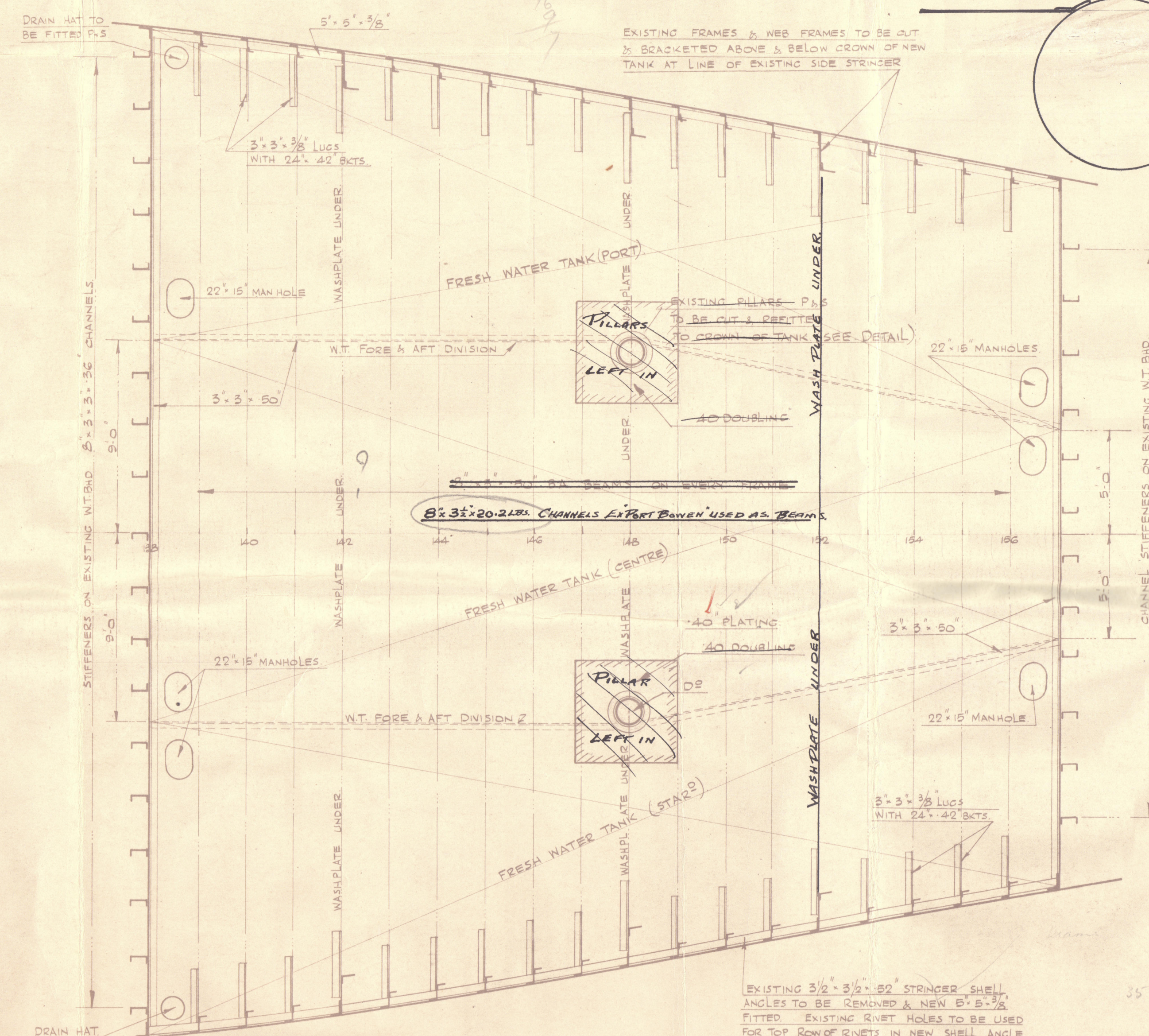
16' to top of  
Grounding paper 1 1/2' Bone

SECTION AT FR 157 (LOOKING FOR?)  
EXISTING W.T. BHD. ✓

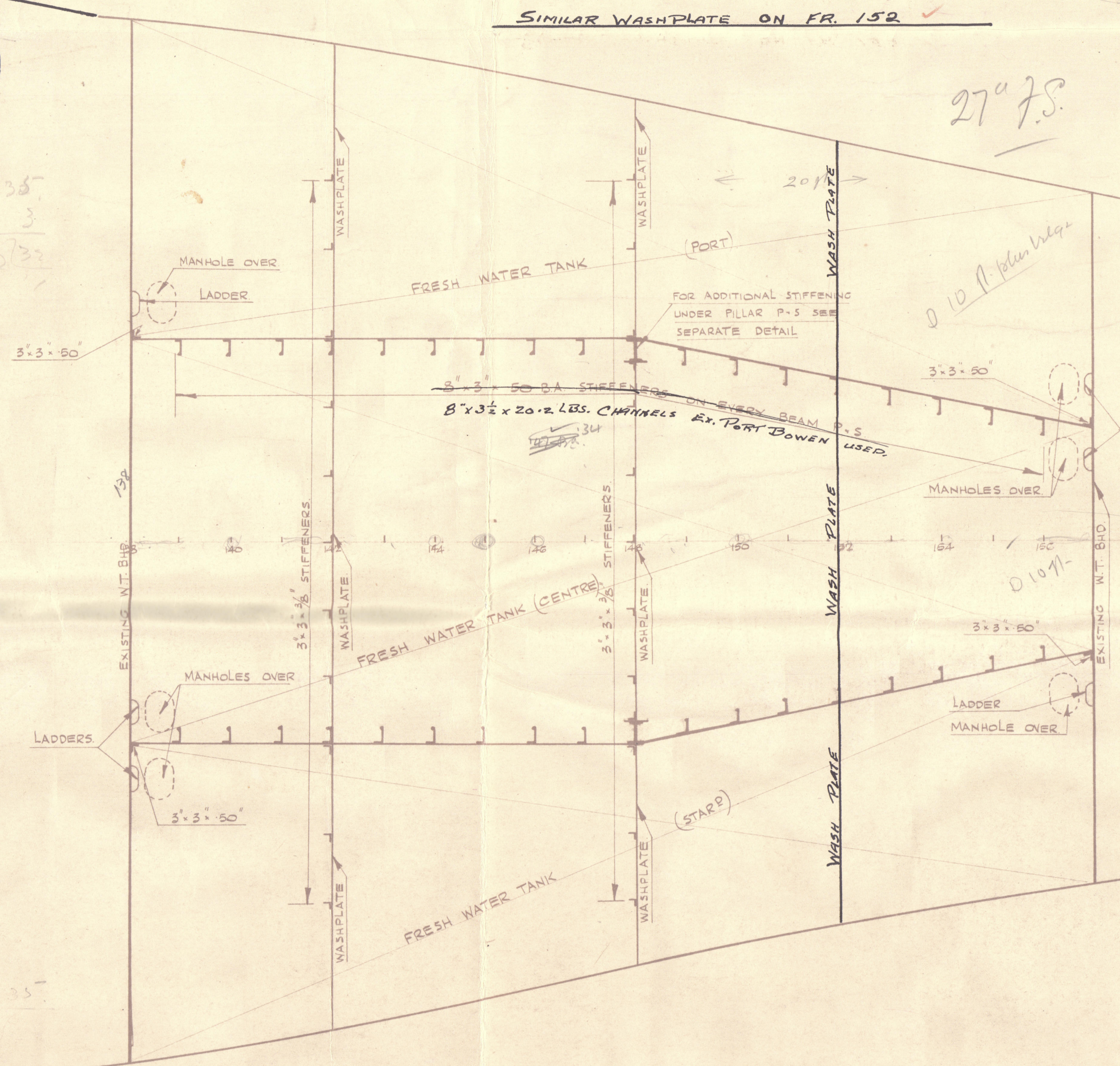


SECTIONAL ELEVATION LOOKING TO PORT

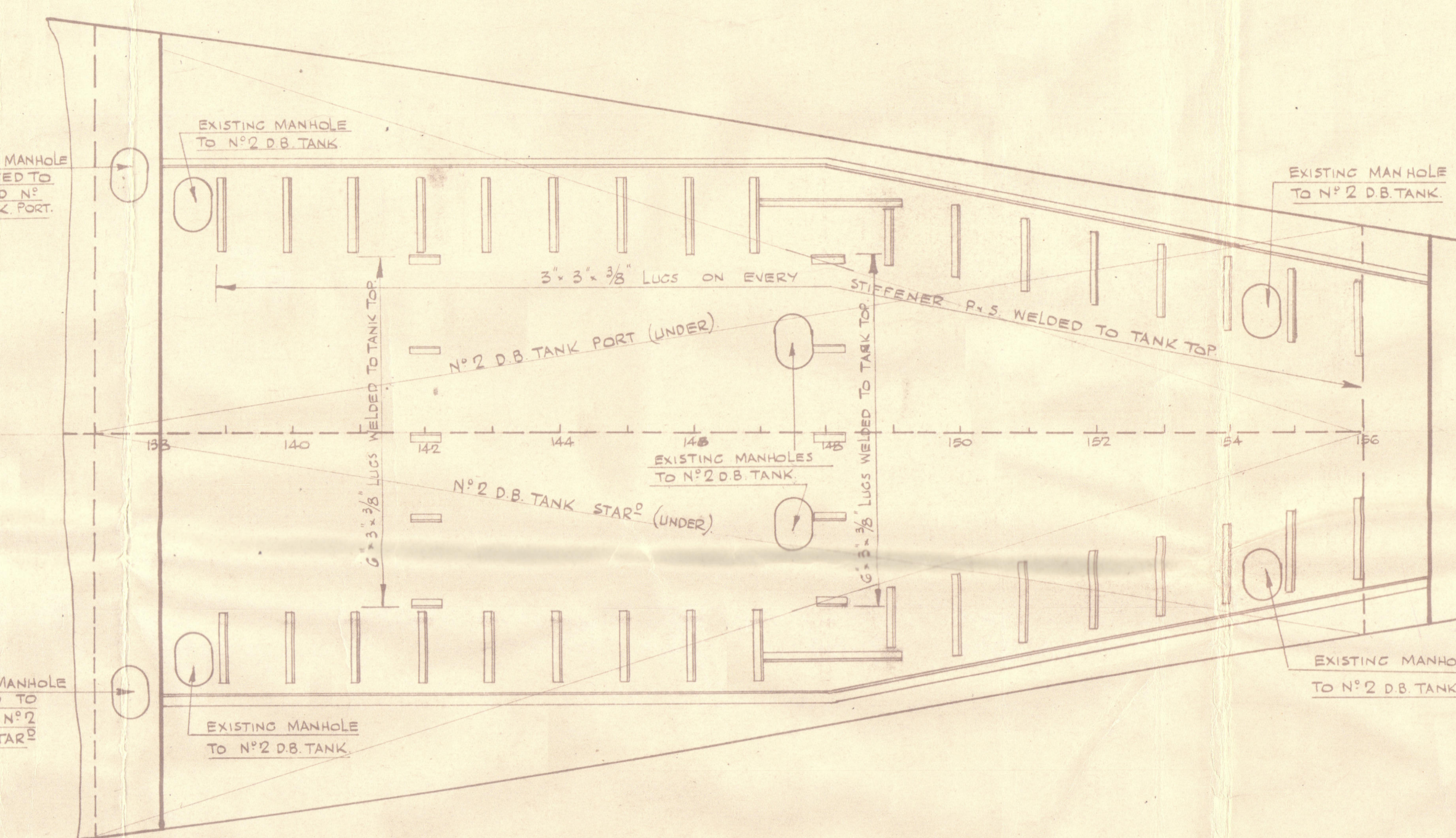
CONNECTION OF F&A DIV. TO TUBE PILLAR  
ANGLES RIVETED TO DIV. & WELDED TO TUBE



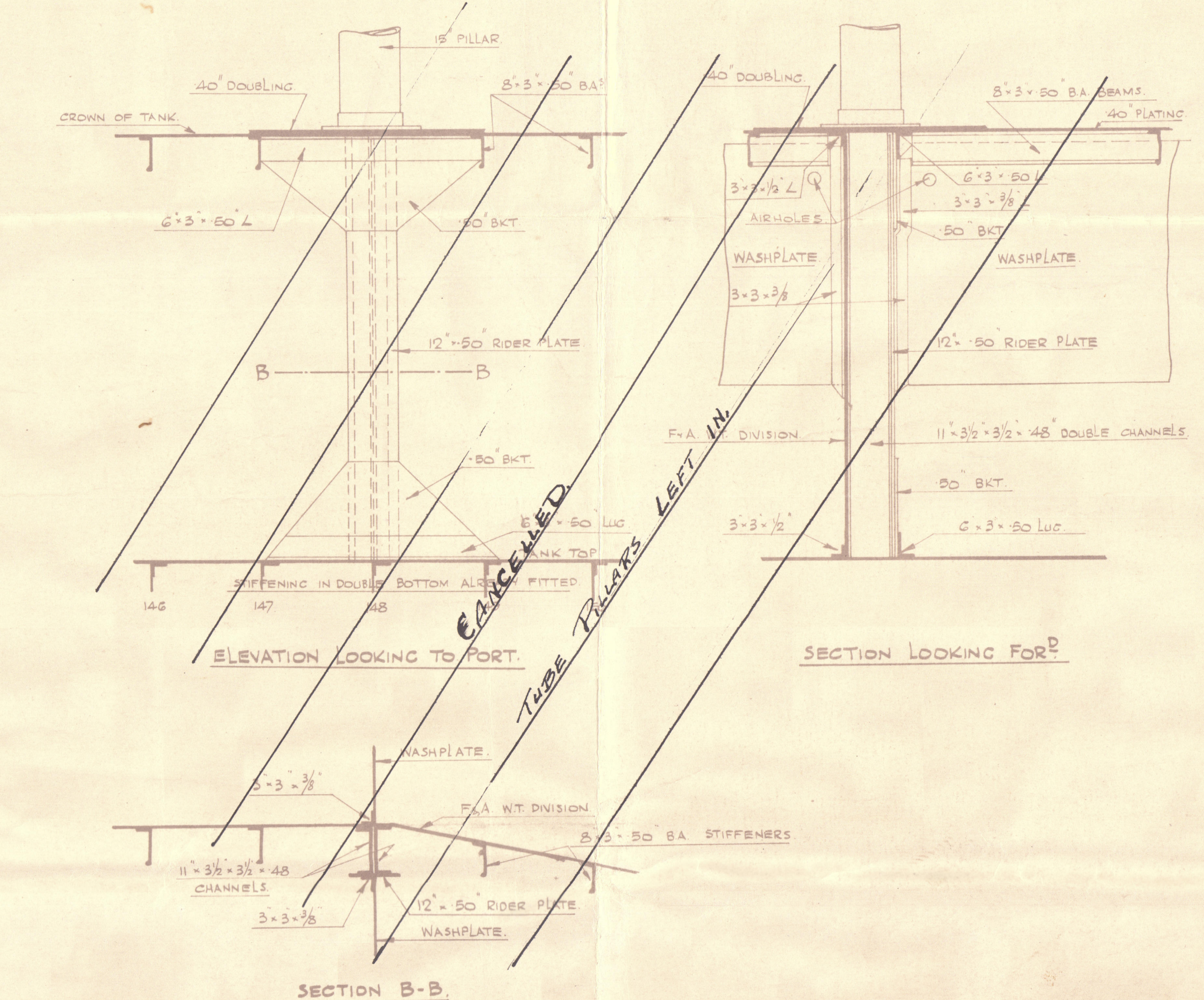
PLAN AT CROWN OF TANK



SECTIONAL PLAN AT A-A



PLAN AT DOUBLE BOTTOM TANK TOP



DETAILS OF STIFFENING IN WAY OF PILLAR ON FR 148 P&S.  
PORT SIDE SHOWN STAR<sup>R</sup> SIDE SIMILAR.  
SCALE:  $\frac{1}{2}'' = 1 \text{ FOOT.}$

Pillars left in grade W.T. with heavy collar at tank top-welded. Stiffeners and beams as shown on Port Bow.

*Edward Liagett*  
SURVEYOR TO LLOYD'S REGISTER,  
WELLINGTON, N.Z.



Manning arms

MR. LIDGETT.

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