

For the information of Surveyors and the Committee only.

Received at _____ Office, _____ 19__

Lloyd's Register of Shipping.

No. 162672. (Report on Machinery, No. _____ Port _____)

No. 25680. **ENGINE FORGINGS OR CASTINGS.**

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by Messrs. Gutehoffnungshütte A.G. of Sterkrade

for the Engines No. _____ being constructed by _____

of _____ for the Ship No. 156, being built by Messrs. Kockums mek. Verkstad of Malmö

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Malmö.

Forgings or Castings.

Düsseldorf 17th October 1927.

Lloyd's

No. 2148.

15.10.27.

Jul. Anack
Surveyor to Lloyd's Register

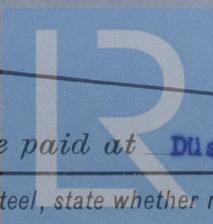
1 three throw built up crank shaft

	CRANK SHAFT.		THRUST SHAFT.		INTERMEDIATE SHAFT.		TUBE SHAFT.	
	4 webs		2 webs		1 journal & 2 pins		2 pins	
	KEYWAY SHAFT.						SCREW SHAFT.	
...	Annealed		Siemens	Martin	Ingot	Steel		
...	forged		forged		forged	forged		
...	Yes		Yes		Yes	Yes		
...					360 mm ø	360 mm ø		
...	rough turned		and finished		rough turned	and finished		
Standard Pieces.	.798	3"	.798	3"	.798	3"	.798	3"
Test—	31,1	31,8	31,8	31,4	30,4	29,7	31,8	
per cent	27,0	30,6	30,6	33,3	34,0	33,3	28,0	
ing Test—	180 degr. good		180 degr. good		180 degr. good		180 degr. good	
en Inspected	15.10.27.		15.10.27.		15.10.27.		15.10.27.	

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

1 pin	.798	3"	28,1	Tons p.sq.inch.	32,0%	Elongation.
	.798	3"	28,8	" " " "	33,3%	"
1 pin	.798	3"	28,1	" " " "	32,0%	"

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Lloyd's Register Foundation

(if any chargeable) £

To be paid at Düsseldorf.

If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

002109-002118-0205

