

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

Order: 3289 H.

(Report on Vessel No. _____ Port _____)

No. 3325.

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~IRON~~ Steel ~~FORGINGS OR~~ Castings, manufactured by Messrs. Stahlwerk Krieger of Düsseldorf-Oberkassel for the Vessel No. 156, being built by Messrs. Kockums Mek. Verketad of Malmö have been inspected by me as set forth below and found to be, so far as can be seen, 2 shaft brackets sound and free from surface defects.-

mark on Forgings or Castings.

Lloyd's

Düsseldorf 21st December 1927.

No. 88/89.

V.S. 20.12.27.

K. J. Brown

1 shaft bracket

~~NO. 88~~
88

1 shaft bracket

~~NO. 89~~
89

STEM.

Material*	Annealed Siemens Martin Cast Steel			
How made †	cast		cast	
Dimensions				
Progress on Inspection	rough turned		rough turned	
Date when Inspected	20.12.27.		20.12.27.	
CASTINGS.	.798	3"	.798	3"
Tests on Standard Test Pieces.				
Tensile Test—				
Tons per square inch	29,1	28,9	31,6	31,8
Extension per cent. ...	34,7	33,3	25,7	28,0
Cold Bending Test—				
Angle before fracture	120 degr. good		120 degr. good	
Drop Test—				
Height from ground ...	10 feet		10 feet	
Hammering Test—				
If made according to Rules † and found satisfactory ...	satisfactory		satisfactory	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed. *Yes*

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Lloyd's Register Foundation

King's Register of Shipping

Number: 3289 H.

SHIP XXXXXXXXXXXXXXXX CASTINGS

I wish to report that the construction of the shaft brackets of Messrs. Stahlwerk Krieser, Düsseldorf-Operkassel, Messrs. Kockums msk. Verkestat, Malmö, has been inspected by me and found to be free from surface defects. 2 shaft brackets sound and free from surface defects.

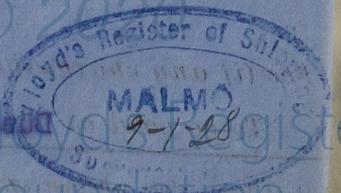
Düsseldorf 21st December 1927.

[Handwritten Signature]

V.S. 20.12.27. 88/89.

Quantity	Description	Material	Condition	Date	Weight	Dimensions	Quality
1	shaft bracket	XXXXXXXXXXXX	rough turned	20.12.27.	798	3"	satisfactory
1	shaft bracket	XXXXXXXXXXXX	rough turned	20.12.27.	798	3"	satisfactory
130	degr. Good	130 degr. Good	10 feet		31.8, 28.7		
130	degr. Good	130 degr. Good	10 feet		29.1, 33.3		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Foundation

Free (i) To If of Iro 1.20. T.