

Lloyd's Register of Shipping.

Order: 3289 H.

(Report on Vessel No. _____ Port _____)

No. 3325.

SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXXXXXX~~ Castings, manufactured by Messrs. Stahlwerk Krieger of Düsseldorf-Oberkassel for the Vessel No. 156, being built by Messrs. Kockums Mek. Verketad of Malmö have been inspected by me as set forth below and found to be, so far as can be seen, 2 shaft brackets sound and free from surface defects.-

mark on Forgings or Castings.

Lloyd's

No. 88/89.

V.S. 20.12.27.

Düsseldorf 21st December 1927.

1 shaft bracket

~~XXXXXXXXXX~~
88

1 shaft bracket

~~XXXXXXXXXX~~
89

STEM.

Material*	Annealed Siemens Martin Cast Steel	
How made †	cast	
Dimensions		
Progress on Inspection	rough turned	rough turned
Date when Inspected	20.12.27.	20.12.27.
CASTINGS.	.798	3"
Tests on Standard Test Pieces.		
Tensile Test—		
Tons per square inch	29,1	28,9
Extension per cent.	34,7	33,3
Cold Bending Test—		
Angle before fracture	120 degr. good	120 degr. good
Drop Test—		
Height from ground	10 feet	10 feet
Hammering Test—		
If made according to Rules and found satisfactory	satisfactory	satisfactory

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed.

Yes

002109-002118-0191

368-69

Long's Register of Shipping

Order: 3289 H.

SHIP XXXXXXXXXXXXXXXX CASTINGS

I am to report that the undermentioned
 Messrs. Stahlwerk Krieger
 Düsseldorf-Operkassel
 Messrs. Kockums m.f. Verkatad
 Malmö
 2 shaft brackets sound and free from surface defects.

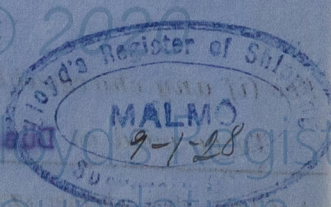
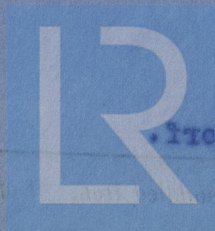
Düsseldorf 21st December 1927.

[Signature]

V.S. 20.12.27. 88/89.

1 shaft bracket		1 shaft bracket	
XXXXXXXXXXXX		XXXXXXXXXXXX	
Appressed Siemens Martin Cast Steel		cast	
cast		cast	
Tough turned		Tough turned	
20.12.27.		20.12.27.	
3"		3"	
.798		.798	
31.6		29.1	
26.7		32.3	
120 deg. Good		120 deg. Good	
10 feet		10 feet	
satisfactory		satisfactory	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



State when made on the Open Health form.

Free (i)
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 If of Iro
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