

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 1059

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. Skoda Works, Ltd. of Pilsen C. S. R. for the Vessel No. 156, being built by Messrs. Fran. Hockums Mch. Verke. of Malmö have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.
1 Rudder Stem & 1 Shaft

Mark on Forgings or Castings.

Lloyd's
No. 288
C.B.R. 27.10.27

Prague 3rd December 1927

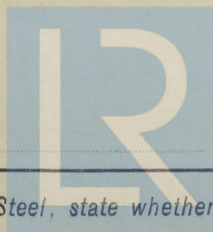
C. V. Hughes.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	—	<u>B. M. C. H. Steel</u>	—
How made	—	<u>Forged</u>	—
If annealed	—	<u>Yes</u>	—
Dimensions	—	<u>φ 330 mm</u>	—
Progress on Inspection	—	<u>Finished machined</u>	—
Date when Inspected	—	<u>27. 10. 1927</u>	—
CASTINGS.	—	<u>Rudder</u>	—
Tests on Standard Test Pieces.	—	<u>Stem - Shaft</u>	—
Tensile Test—	—	<u>50.4-48.0 : 48.0-48.0</u>	—
Fig. Tens per square inch	—	<u>34.0-33.0 : 32.0-32.0</u>	—
Extension per cent.	—	<u>180°</u>	<u>180°</u>
Cold Bending Test—	—	<u>✓</u>	<u>✓</u>
Angle before fracture	—	<u>✓</u>	<u>✓</u>
Drop Test—	—	<u>✓</u>	<u>✓</u>
Height from ground	—	<u>✓</u>	<u>✓</u>
Hammering Test—	—	<u>✓</u>	<u>✓</u>
If made according to Rules and found satisfactory	—	<u>✓</u>	<u>✓</u>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at Prague.



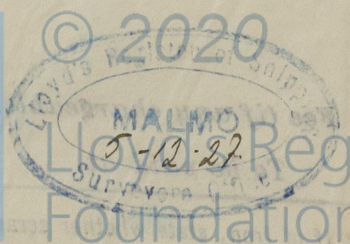
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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

No. 1059

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