

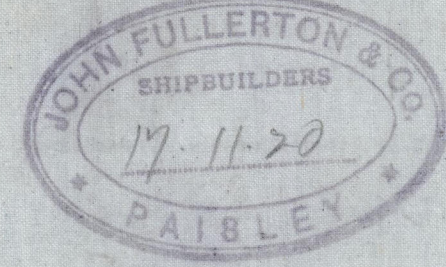
STERNPOST & RUDDER.

S.S.N<sup>os</sup> 271 & ~~272~~ <sup>pp 272 6/9/23.</sup> (DUPLICATE SHIPS  
 TO S.S.N<sup>os</sup> 265,  
 266, & 267.)

SCALE 1" = ONE FOOT.

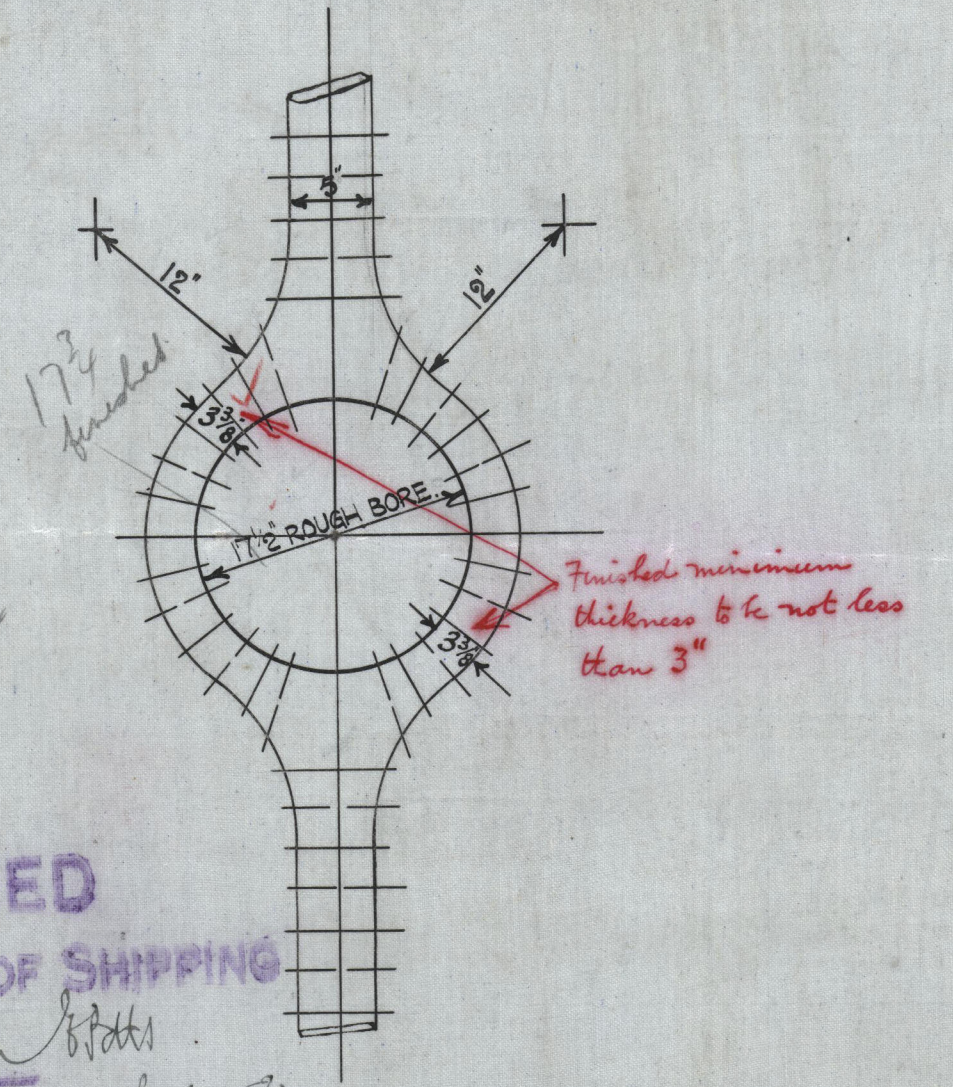
ALL TO BE BORED FOR RIVETS. RUDDER STOCK AND PINTLES TO BE RETURNED  
STERNPOST, BOSS BORED AND FACED. SNUGS ON STERNPOST BORED  
FOR PINTLES STOP ON TOP PINTLE ONLY. ALL FINISHED COMPLETE TO  
LLOYDS REQUIREMENTS.

HOLES IN STERNPOST BELOW COUNTER LINE  $1\frac{1}{8}$ " DIAR. 5" PITCH. ✓  
HOLES IN STERNPOST ABOVE COUNTER LINE  $1\frac{1}{8}$ " DIAR. 4 $\frac{3}{8}$ " PITCH. ✓



SECTION THRO' BOSS

SHEWING CENTRES OF RIVETS.



APPROVED  
LLOYDS REGISTER OF SHIPPING

Montgomery in 1941

no. 242 | 6-9-83

SOLE ROUNDED  
FOR THIS LENGTH →

18	18	
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108

28" ————— 18"

100

[illegible]

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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Foundation  
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Y0015 DK  
12

No. "Zach Rose"

GLASGOW REPORT No.  
42159

Tullerton & Co.

231

rudder

& stem post



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