

Plans ordered 3/18
Plans added to again 15/9

"AKKA"

27 AUG 1942

13474.

Nov 5th 1941

July 29th

42

578

"AKKA" Single Screw Motorship.
C.S.S. with Touring
+ 100 A1

Yes

Gothenburg.

Finnish

May 6th 1942

568

A/B Götaviken

Traph A/B Grängesberg-Oxelösund

M Waldenström

Stockholm

Stockholm

5409.29
5553.35

London 37.25

418'0"

56'6"

38'0"

15571

39188

11.0

25'10"

Building, Afloat & in floating dock.

132.64 434.5
17.29 56.72
7.41 24.31

7/11

7/11

775

685

610

E.C. 16.5

340 100 15

Deck

-

-

340

180 90 10

-

-

28%

340 100 15.5

350 100 17.5

200 75 10.5

22 @ 145

22 @ 120 Deep Tank

No

Yes

Yes

1370 x 13

90 90 13

120 120 11

2 @ 9.5

Vertical

120 x 13

Weld 7.17

Weld 7.17

90 x 90 x 14.5

7.22% Riv

very fine

2150 x 11

1380 x 13

11.0

Yes

Yes

200 90 10

-

775

230 90 11

280 90 13

715

Deep Tank 5

10.0 Every frame
Transverse only



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Lloyd's Register
Foundation

002013-002023-0076(112)

198.0.22

299 $200 \times 10 - 200 \times 16$

ion 003713-

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Lloyd's Register

27 AUG 1942

Approved plans to be forwarded when postal communications permit.

- Midship section.
- Profile and plans.
- Stem.
- Stern frame and rudder.
- Tunnel and Wing Tanks.
- Girders, Hatches and Hatch end beams.
- W.T. Bulkheads.
- Fore peak.
- After peak.
- Engine Seatings and Double Bottom in Engine Room.
- von Tell Steel Hatches.

As fitted plans to be forwarded when postal communications permit.

- Midship section.
- Profile and plans.

Various certificates will also be forwarded when possible.

Swedish Tonnages.

Gross	5271.36
Under deck	4532.66
Net	3914.79

PARTICULARS OF ELECTRIC WELDING Butts of shell and deck plating, butts of double bottom plating, butts and seams of bulkheads, stiffeners on deep tank bulkheads, deck girders and hatch end beams, floors in D.B. in mchy space to tank top and centre girder, Side girders throughout vessel to floors and other details (see plans) all electrically welded, also tank side brackets to margin plate. Electrode OK 52P employed.

SPECIAL NOTATIONS Carrying Oil Fuel flash point above 150° F in Wing Tanks aft. Butts of shell and deck plating electrically welded. Wireless. Direction finding apparatus. Cruiser stern.

	Head.								
Particulars of Deep Test of	46.0.12	N.S.	2822	2.9.41.	18.1.2	N.S.	2826	2.9.41.	
Cast Steel Bulkheads, etc.	47.1.0	N.S.	2821	2.9.41.	18.0.24	N.S.	2825	2.9.41.	
Weights, Surveys, etc. Initials.	46.2.24	N.S.	2823	2.9.41.	18.0.24	N.S.	2827	2.9.41.	
Number of Certificate, Date of Test.	Stream	18.3.17	N.S.	2824	2.9.41.				

PARTICULARS FOR RECORD in the REGISTER BOOK--Length of Keel - 442'9" - B. Bridge - 39.2 - A. Forecastle 39.2
Official No. 8535 S.F.M.I. One leek (steel), shelter deck (steel) & forecastle deck (steel).
Inside keel strake Nos. 1, 2, 3, 4 & 6 tanks. Cofferdam & Fresh Water Tank in Engine Room. Drain hats, Bilges, Fore and Aft peak tanks.

PARTICULARS OF WATER BALLAST		Salt w.		Salt Water	
xx No. 1 T. Frs. 133-162	65.4	158.8		21.6	147.3
xxxxx No. 2 T. Frs. 115-153	45.7	238.6		26.0	230.2
xxxxx No. 3 T. Frs. 97-115	45.7	271.6	xx Midships Frs. 80-94.	35.6	1560.0
xxxxx No. 4 T. Frs. 79-97	45.7	274.6			
xxxxx No. 5 T. Frs. 61-79	45.7	300.2	Wing tanks, Frs. 13-40	68.6	489
xxxxx No. 6 T. Frs. 40-61	53.4	275.4			
xxxxxxxxxxxxxxxxxxxxxxxxxxxx					
F. Water Tank in D.B. Frs. 60-66.	16.55	m ³	Lub. oil tank frs. 67-72	13.80	m ³
			& Fr. 72-78	16.55	m ³

1941: Nov. 5, 7, 11, 12, 14, 18, 28, Dec. 9, 11, 17, 19, 29. 1942: Jan. 8, 13, 16, 22, 306. Febr. 6, 12, 20, 24, March 4, 9, 16, 31, 31, April 11, 15, 16, 17, 18, 19, 20, 21, 24, 27, 2 May 4, 6, 18, 29, June 4, 9, 19, 22, 26. July 2, 9, 14, 16, 18, 20, 21, 22, 24, 25, 29.