

Lloyd's Register of Shipping.

Order: 155418.

(Report on Vessel No. 10420)

Port

Hamburg.

No. 1954

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~xx~~
~~Castings~~, manufactured by Messrs. Fried. Krupp A.G.
 of Essen for the Vessel No. 50, being built
 by Messrs. Deutsche Werft A.G. of Hamburg
 have been inspected by me as set forth below and found to be, so far as can
 be seen, 1 Stem, sound and free from surface defects.

Mark on Forgings or Castings.

Lloyd's

No. 197.

M.B. 31.7.23.

Düsseldorf, 3rd. August 1923.

M. Heg

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*		Annealed Siemens Martin Ingot Steel.	
How made			forged.
Dimensions			292 x 83 mm.
Progress on Inspection			finished.
Time when Inspected			31.7.1923.
CASTINGS.			
Tests on Standard Test Pieces.			.798" 3"
Weld Test—			31.7
Tens per square inch			29.0
Extension per cent.			
Bending Test—			
Angle before fracture			180 degr. good.
Test—			
Sight from ground			
Tempering Test—			
made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

e (if any chargeable) £

To be paid at Düsseldorf.

If Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation