

21 FEB 1923

Lloyd's Register of Shipping.

(Report on Vessel No. 42484

Port GLASGOW

No. 9463 SHIP FORGINGS OR CASTINGS

Lezara

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Dennystoun Forge Co. Ltd of Dumbarton, for the Vessel No. 499, being built by Messrs A. Stephens & Sons of Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, Sound

1.7.22

Mark on Forgings or Castings:

Lloyd's

No. 9463

JD

28.6.22

J. Dale
Glasgow

STERN FRAME.

RUDDER FRAME.

STEM.

Material* ...
How made ...
Dimensions ...
Progress on Inspection ...
Date when Inspected ...

SM Ingot steel
Forged & built-
10 1/2 to 8" dia
Forging & Machining
28.6.22

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch ...

52.0 32.0

Extension per cent. ...

32% 33%

Cold Bending Test—

Angle before fracture ...

180

Drop Test—

Height from ground ...

Hammering Test—

If made according to Rules and found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ nil.

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made by the Open Hearth process.



9.23.18
Lloyd's Register
Foundation
K.S.A.