

Translation

~~WITKOWITZKI WILHELM - U. STADLER~~  
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Horowitz, 26th September 1935.

Our Ref. No. 24/Kf.M-No. 7174/21

Officina Santechi Riuniti dell'Industria  
Fabbrica Macchine S. Andrea

T r i e s t e

Re: "COINTE ROSSO"

We have to inform you that the allowances for the thicknesses of the tubes, required for the HP installation of the "COINTE ROSSO", amount to 15%.

As the thicknesses of the tubes in question are 50% greater than those of the usual tubes, the allowances must be greater than usual. Owing to necessities of manufacture, it is therefore not possible for us to guarantee technically for these tubes any allowance smaller than  $\pm 15\%$ . According to our experience it is to be expected that the real allowances in the thickness of the tubes will not exceed  $\pm 10\%$ . We shall be glad if you will kindly inform the Classification Societies accordingly, as their Rules, which consider tubes of normal thicknesses, lay more severe conditions down e.g. the British Corporation requires an allowance of  $- 7\%$  and  $+ 17\frac{1}{2}\%$ .

We can guarantee the following allowances for the diameter of the tubes: for diameters below  $2\frac{1}{2} \pm 1/64 - 1/32"$ , for diameters above  $2\frac{1}{2} \pm 1\%$ . These allowances are similar to those required by the Regiatrics.

We shall be obliged if you will obtain in due course the approval of the Classification Societies for our allowances.

Yours &c.



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