

Ship's Name ~~SS~~ IONIA "

4737 Gross tons

Is there a rpt. 9? No Port MARSEILLES Rpt. No. 14019

No. of visits 5 First date 18-8-64 Last date 20-8-64

Interim Cert. issued & copy herewith? -Yes- Damage rpt. issued & copy herewith? - Last rpt. (H.Q. only) MSL 14010

Date of completing rpt. 27-8-64 Surveyed at, if different from Port above -

Surveyed afloat and/or in D.D. Afloat Last date of examination in D.D. -

Has a Load Line Survey been held? No Freeboard Marks verified

State which additional Rpt. 8 is attached: (Cont); (PS); (DR); (EQ); (Rig)

Survey fees	Damage fee	Expenses
Damage repairs Fr. 490,00		Fr. 55,00

S.A. fee Fr. 140,00

I have surveyed the above ship in accordance with the Rules for Repairs to foremast

The items now surveyed are detailed on this report. All were found or placed in good condition unless otherwise stated.

Repairs to foremast : New upper section of foremast fabricated from rolled plate 10m/m thickness and matching diameter.

Existing crosstree assembly now straightened and stiffened and original rivetted type connection modified to provide a welded attachment to new mast, adequately supported.

The new section which is of step form was welded to the existing lower foremast, circumferential seams butt welded, longitudinal seams lap welded. In addition doubling plates have been fitted in way of circumferential seams.

On completion a test load of 5 tons (25% above derrick S.W.L.) was suspended from each of the four derricks in turn and at such an angle 50 as to produce the most severe condition. The welding was re-examined on completion and found in order.

cont'd.../...

I recommend that this ship remain as classed ~~with~~ without fresh record of dry docking and without condition of class concerning the foremast, subject to any outstanding conditions of class being dealt with as previously recommended.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

D.S. PIKE., *[Signature]*
Surveyor to Lloyd's Register of Shipping

Date of Committee

Minute

THURSDAY 17 SEP 1964

as now

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action taken or recommended should be described fully under "defects & repairs". When any part has been subjected to pressure test this should be stated.

date of the next Special Survey. Where repairs have been effected or it is considered that re-examination or repairs should be made before that date the circumstances and

The condition of any item is to be described as "good" only when it has been examined, found or placed in good condition and is considered to be acceptable until the due

In view of repairs now carried out it is recommended that the above item now be deleted from the S.R.L.

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC. The reason for repairs must be stated and repairs on account of damage, the alleged cause of which must be given, should be detailed separately from wear and tear repairs and, besides being detailed above, should be noted in the following summary. *State what action has been taken regarding items which are subjects of class or in SRL Appendix, whether outstanding or new.* Any alterations in existing particulars in the Register Book should also be reported above.

SUMMARY OF DAMAGE REPAIRS	SHELL PLATES	FRAMES	DECK PLATES	BEAMS	OTHER ITEMS
Renewed					
Removed and faired or replaced					
Faired or repaired in place					



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