

PARTICULARS		
LENGTH	460' 0"	140' 21 M
BREADTH	59' 0"	17' 98"
DEPTH	34' 0"	10' 36"
WATERLINE	27' 5 1/4"	
SPEED	12 KNOTS.	
RUDDER AREA	180 D'	
L x D	13640	
A x D	387	
RUDDER ANGLES MAXIMUM		35°

NOTES.

TO PASS LLOYDS TESTS AND REQUIREMENTS.

RIGGER FOOT SQUARE TO BASE LINE.

BOTH PORTIONS OF STEERN FRAME & RUDDER BACK WORK TO BE ASSEMBLED AND FITTED TOGETHER AT MAKERS WORKS

BEFORE BEING DESPATCHED.

DELETED FOR RIVETS WHICH INDICATED TO SPACING SHOWN ON PLAN

PROPERLY BOSS MAN TO ROUGH BORE.

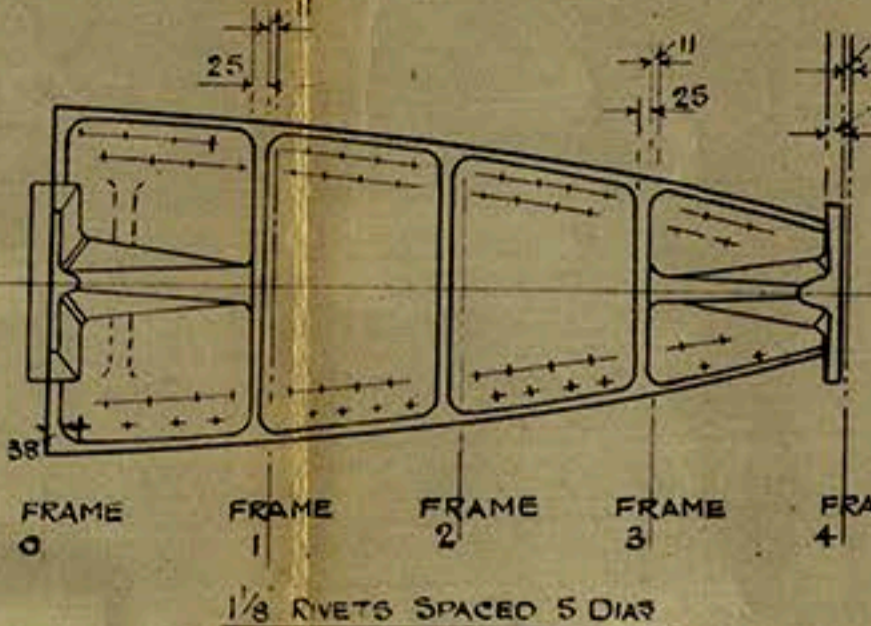
THROUGH RIVET HOLES TO BE BORED PUSHS THROUGH FOOT

IN WHICH ON THIS PLAN MUST BE CAREFULLY WORKED TO

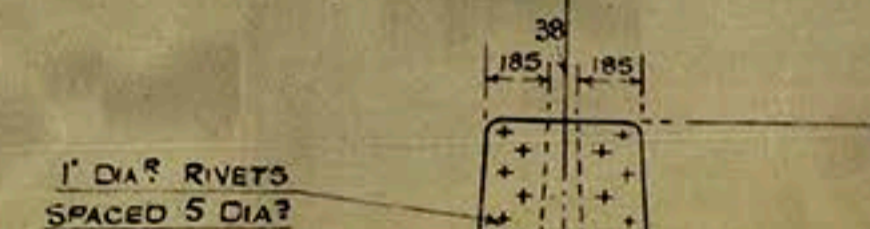
BEING OVER ESTIMATED WEIGHT WILL NOT BE PAID FOR

WATERLINE 27'-5 1/4"

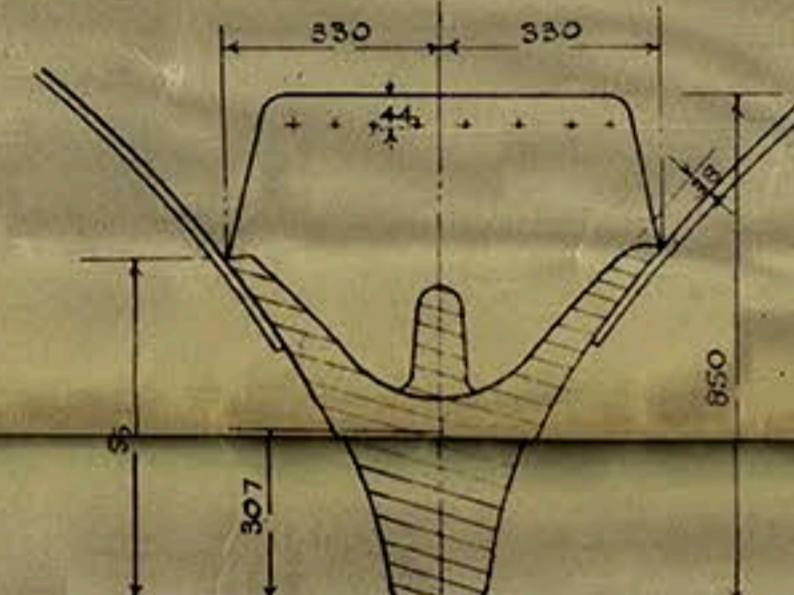
SKETCH SHOWING COUNTERSINKING
IN WAY OF JOINT.



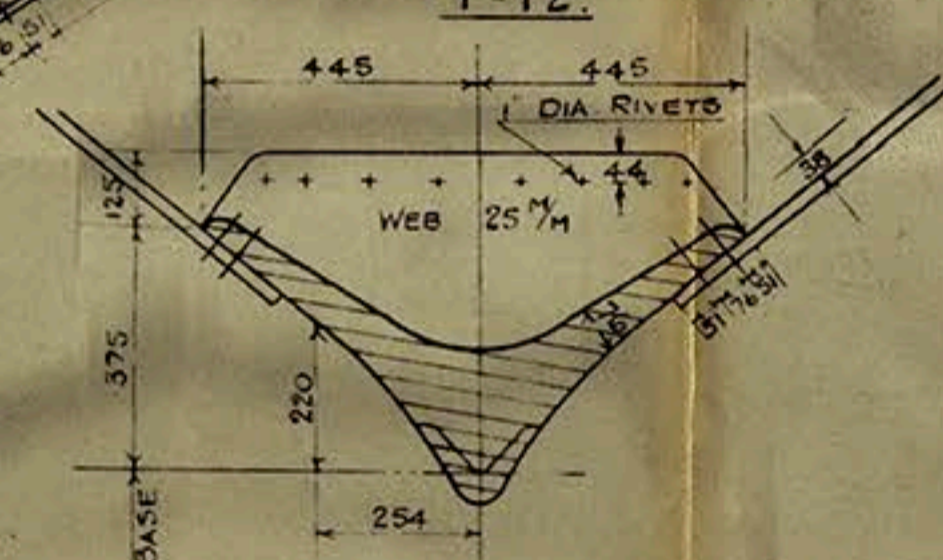
FRAME Nº 0.
(LOOKING FORWARD)



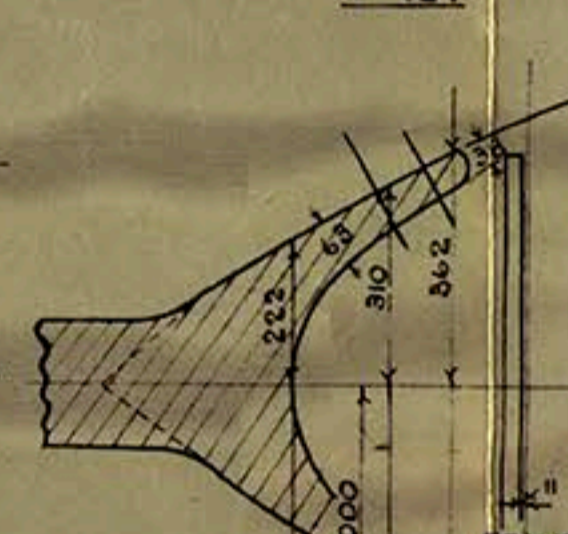
SECTION FRAME 3
1-12.



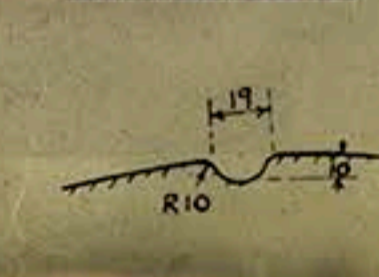
SECTION FRAME 2
1-12



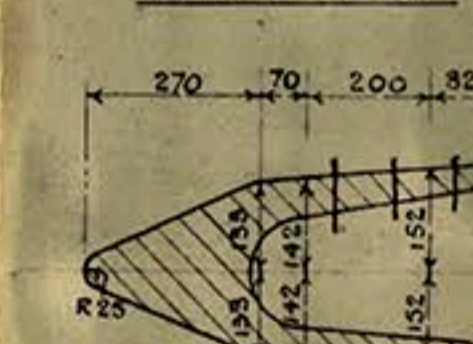
SECTION AT W.L. 6.
1-12.



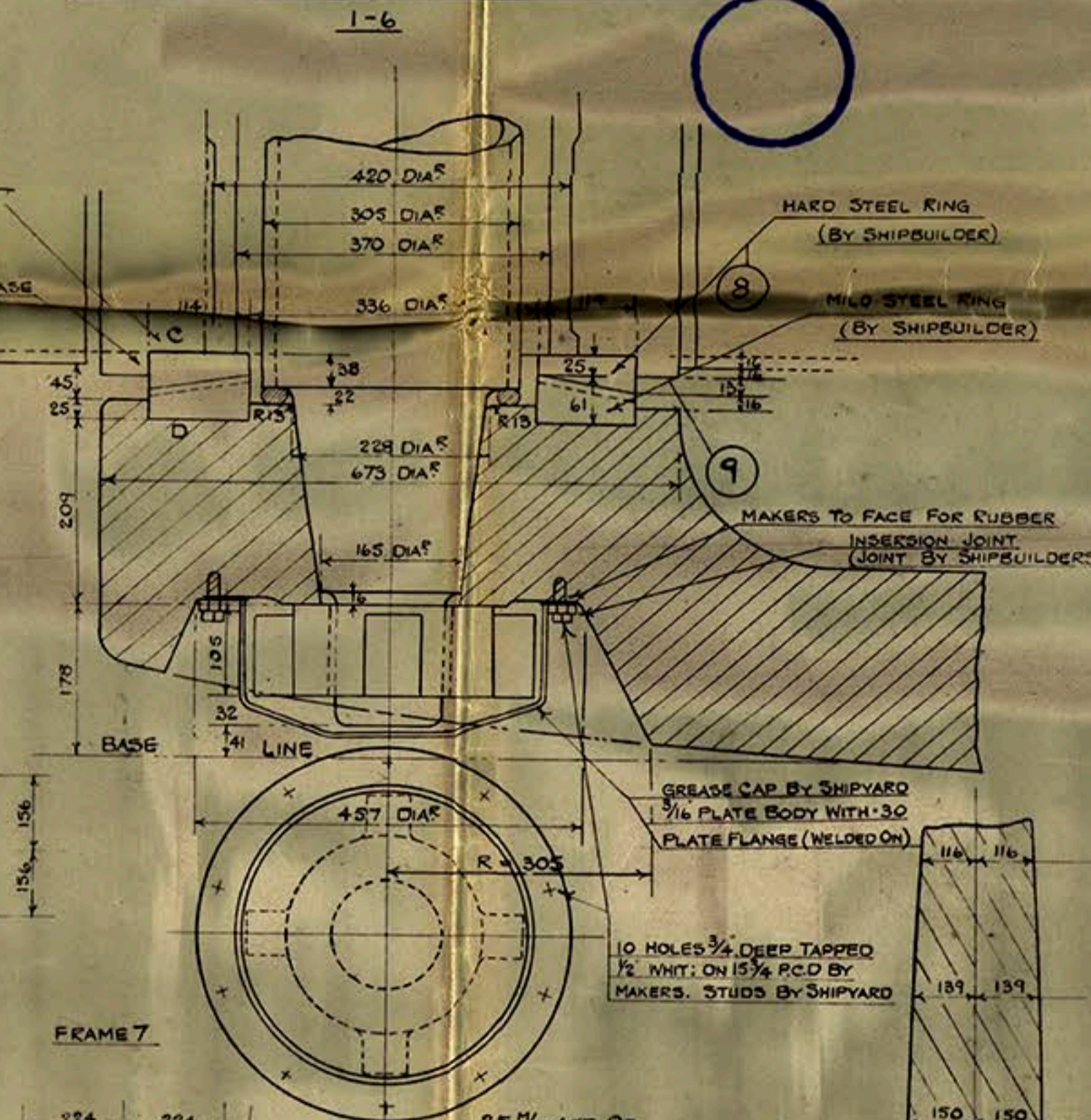
SECTION C-D



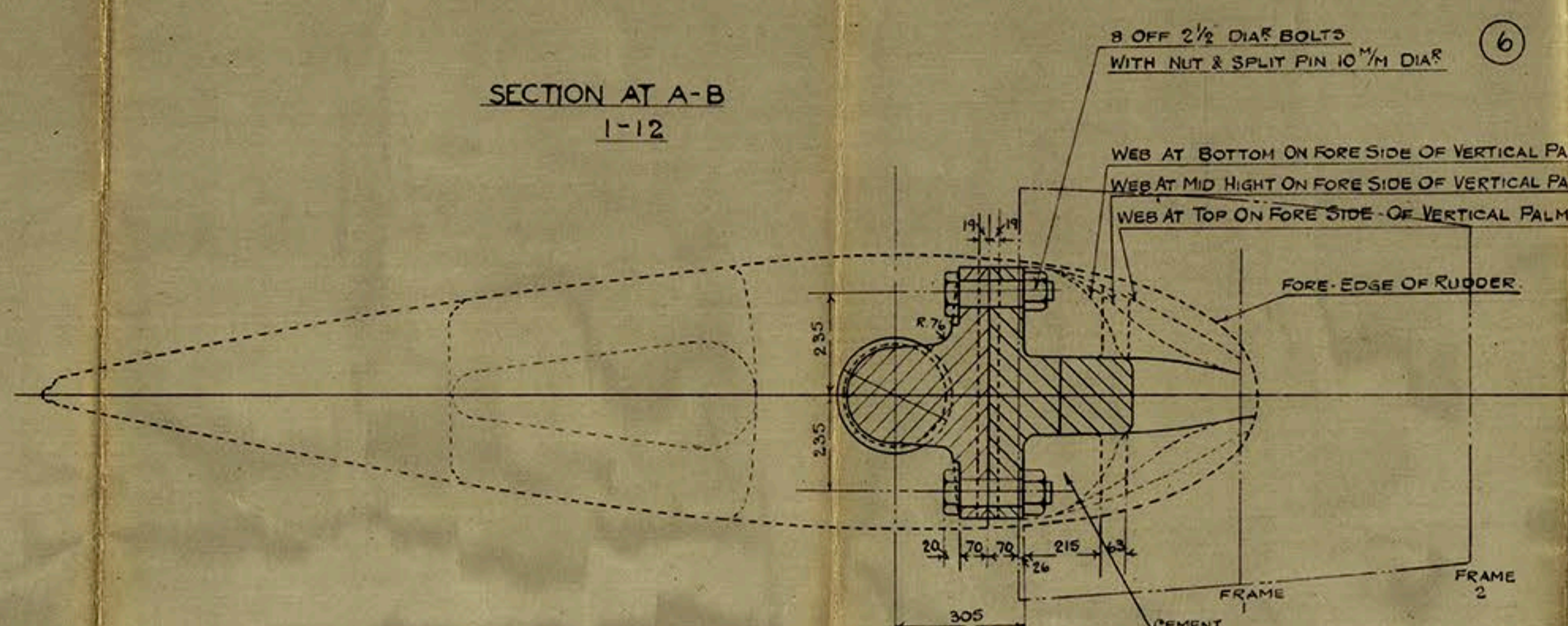
SECTION W.L.O.



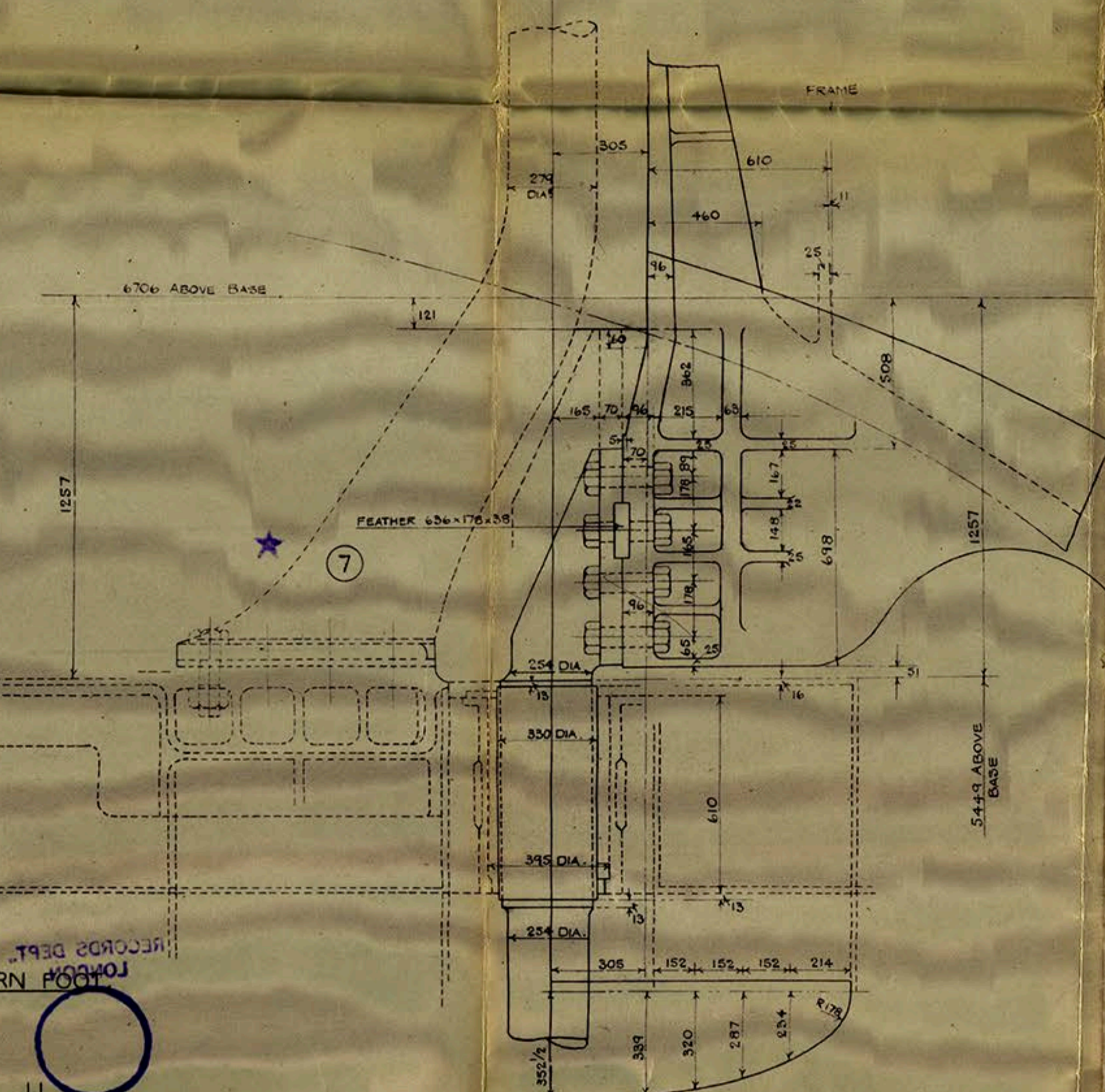
DETAIL OF RUDDER POST & STERN



SECTION AT A-B
1-12



COUPLING OF RUDDER AND STERN FRAME
1-12



REF	NO OF	ITEM	MATERIAL	REMARKS.
①	1	STERN FRAME (UPPER)	CAST STEEL	
②	1	" " (LOWER)	" "	
③	1	RUDER BACK POST	FORGED STEEL	
④	2	" POST LINKS.	BRONZE	
⑤	1	" " NUT	FORGED STEEL	
⑥	8	COUPLING BOLTS	" "	WITH NUT & SPLIT PIN
⑦	1	FEATHER	" "	
⑧	1	BEARING RING (UPPER)	HARD STEEL	BY SHIPBUILDER
⑨	1	" " (LOWER)	SOFT "	

**R. & W. HAWTHORN, LESLIE
& CO. LTD.**

SHIP NO. 686

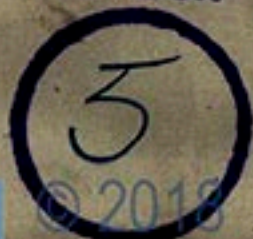
★ "Aunis"

NEWCASTLE ON TYNE

Report No. 105205

Stern Frame

**RECORDS DEPT.
LONDON**



Lloyd's Register
Foundation

LR 547 7830-P-19