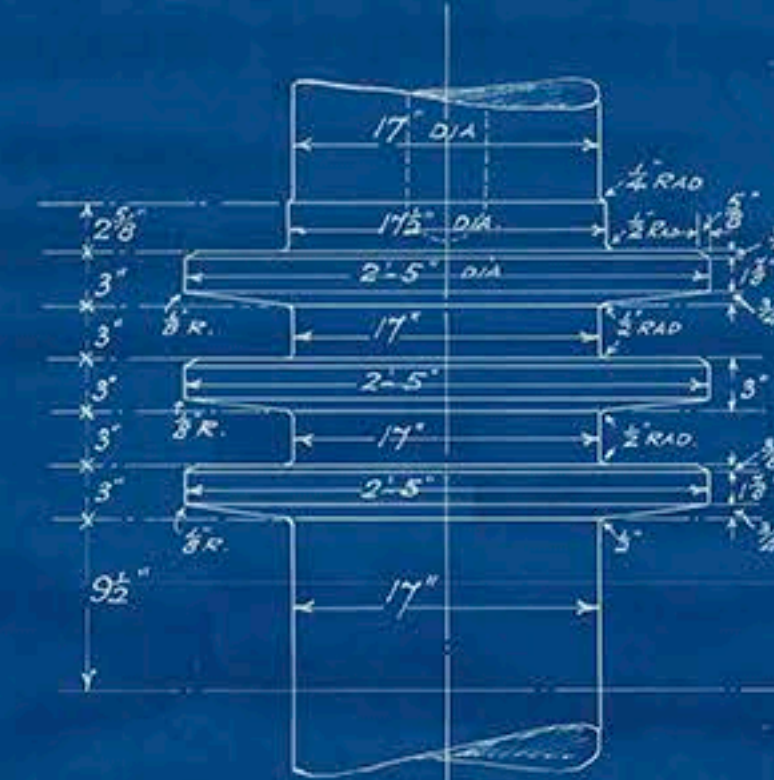


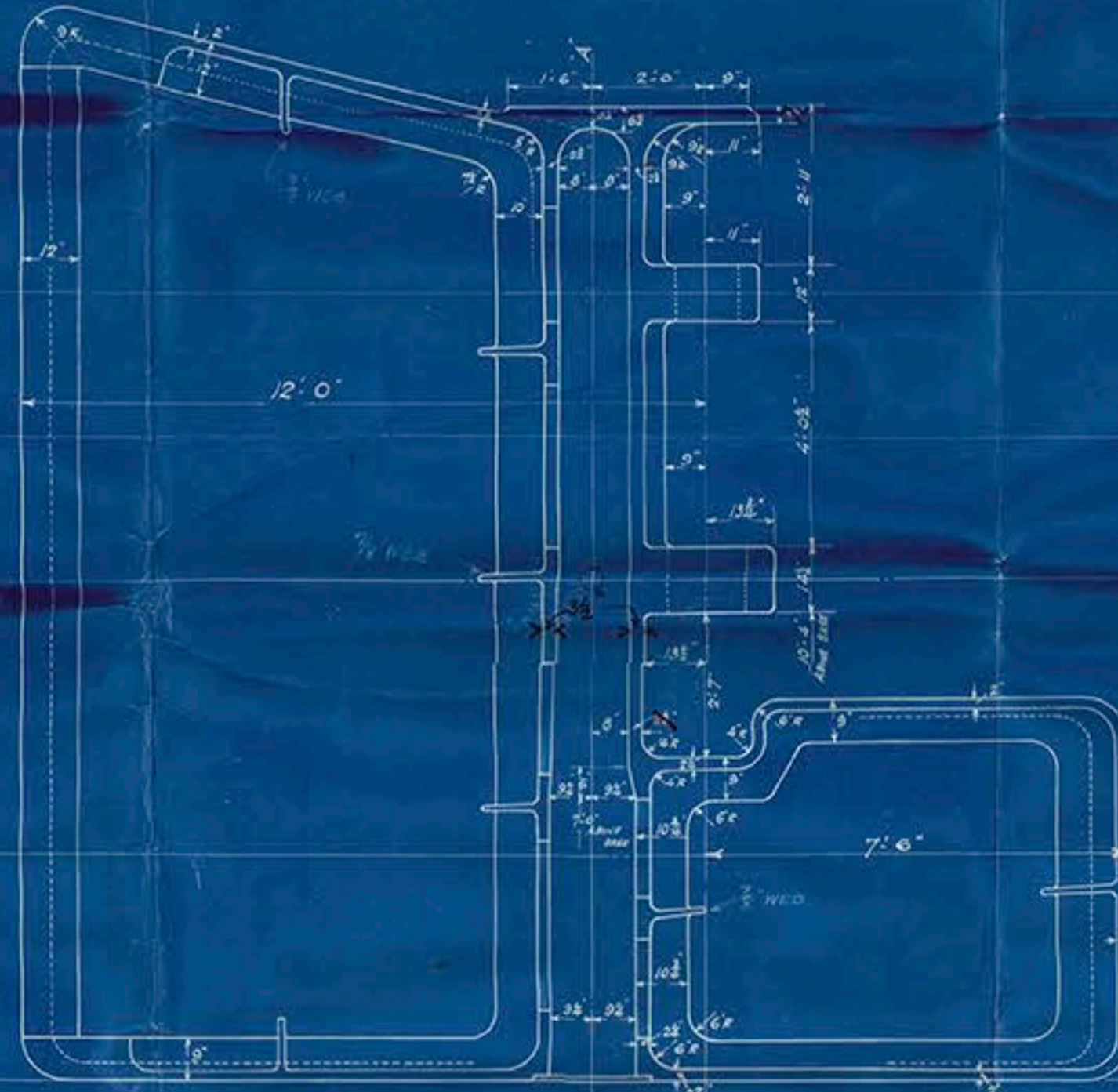
SCALE  $\frac{1}{2} = 1 \text{ Ft}$

STOCK .. FORGED INGOT STEEL  
FRAME .. MILD STEEL CASTING.  
TESTS .. LLOYDS & B. OF T.  
CODE N<sup>o</sup> 115



DETAIL OF COLLARS  
SCALE  $\frac{1}{2}'' = 1 \text{ FT.}$

SECTION BETWEEN "A" & "B" GUDGEON.  
SCALE  $\frac{3}{4}$ " = 1 FOOT



SECTION THRO' CASTING.

ELEVATION.

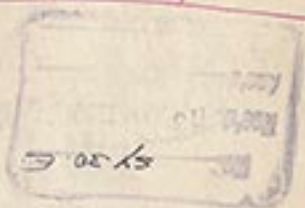
[illegible]



H. W. No 852

Rudder.

"Reina del Pacifico"



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