

FORGED RUDDER

N^o 527 S. S.

SCALE $\frac{1}{2}'' = 1 \text{ FOOT}$

TO LLOYD'S REQUIREMENTS.

AREA OF RUDDER = 136.05 Sq Feet

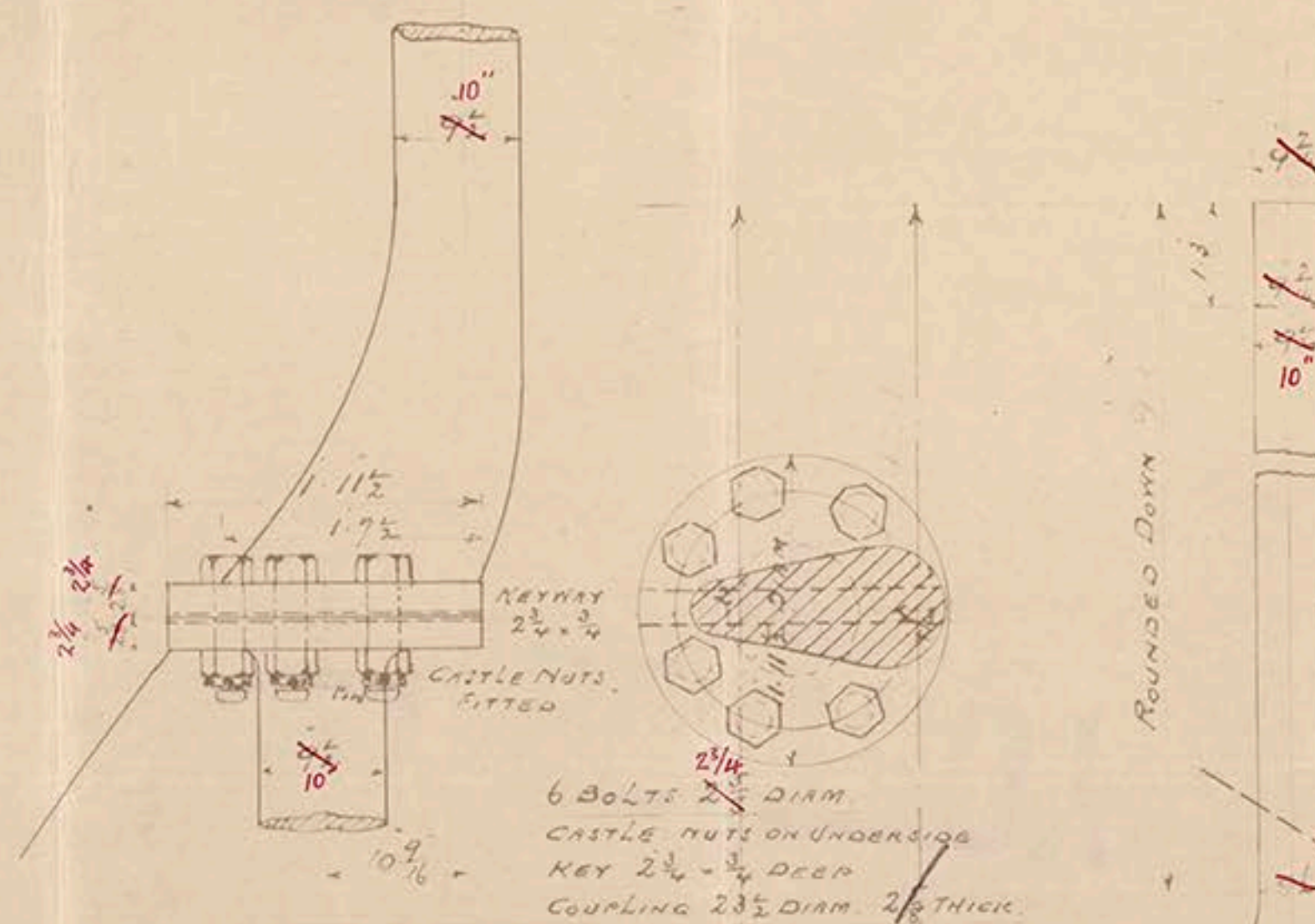
CENTRE OF GRAVITY ABOVE C OF PINTLES = $2 \frac{3}{4}$ FEET.

$$A \times D = 136.05 \times 2.55 = \cancel{387} 421$$

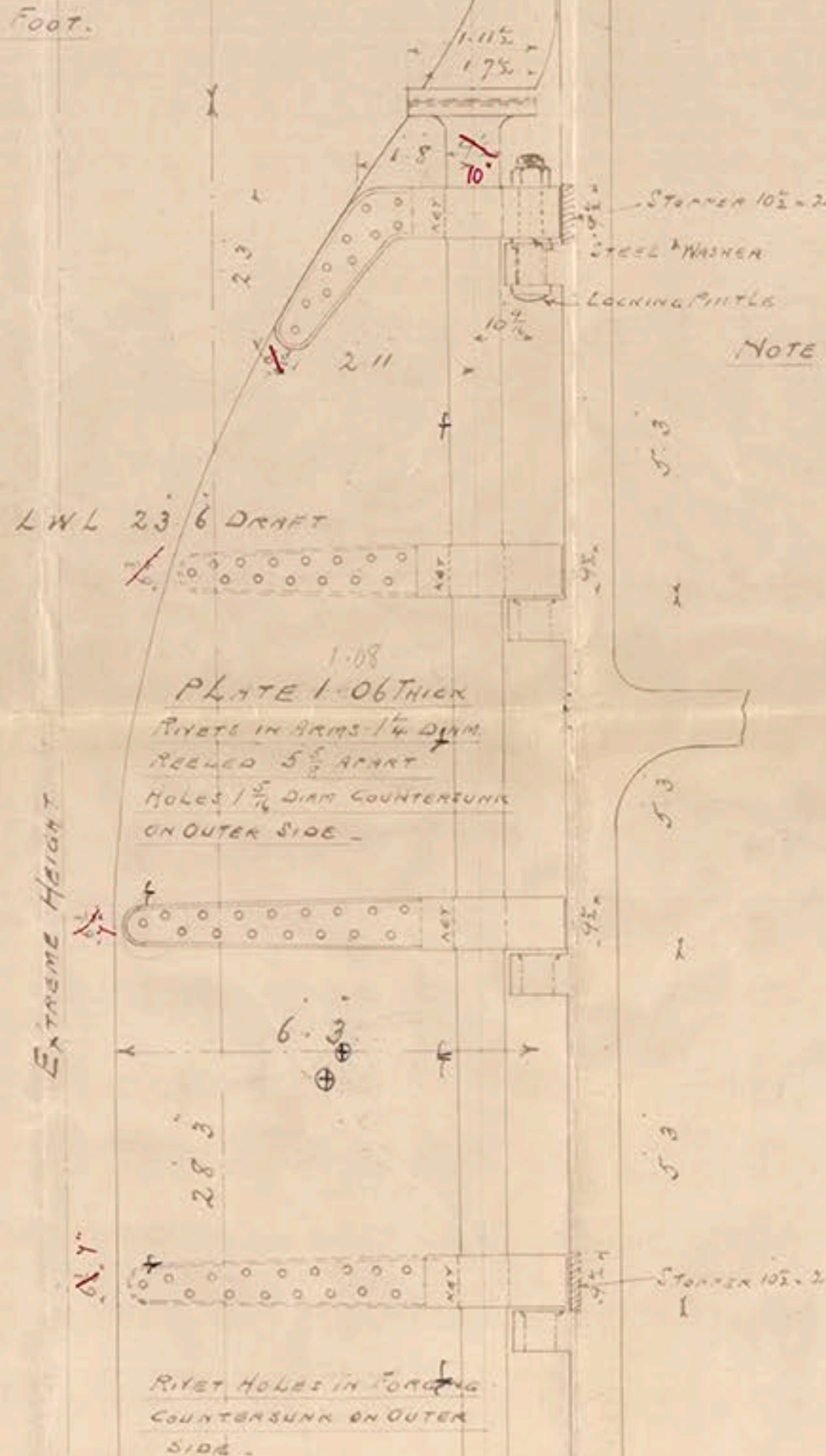
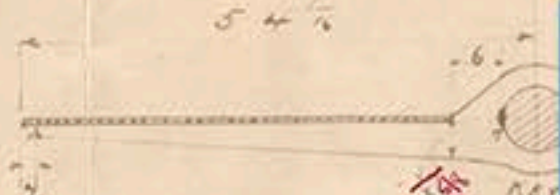
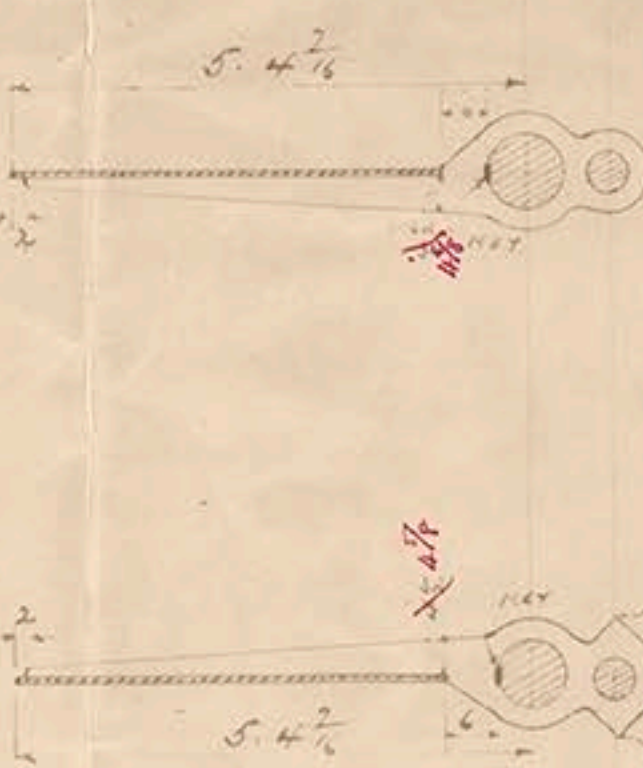
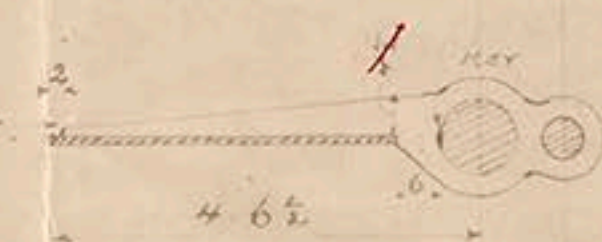
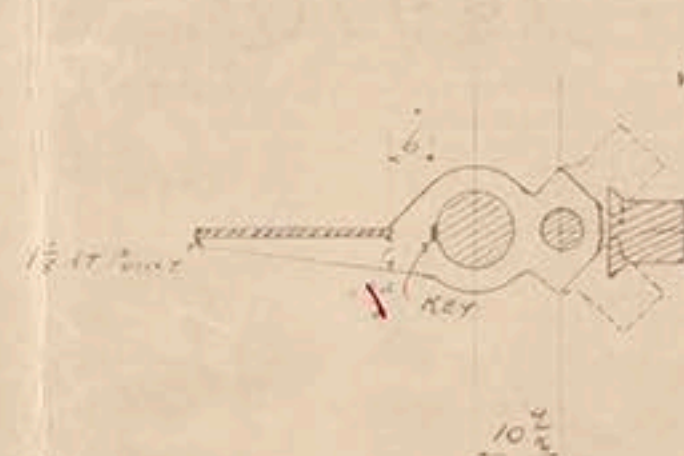
SPEED = 13 KNOTS

DETAILS OF GUDGEONS & PINTLES

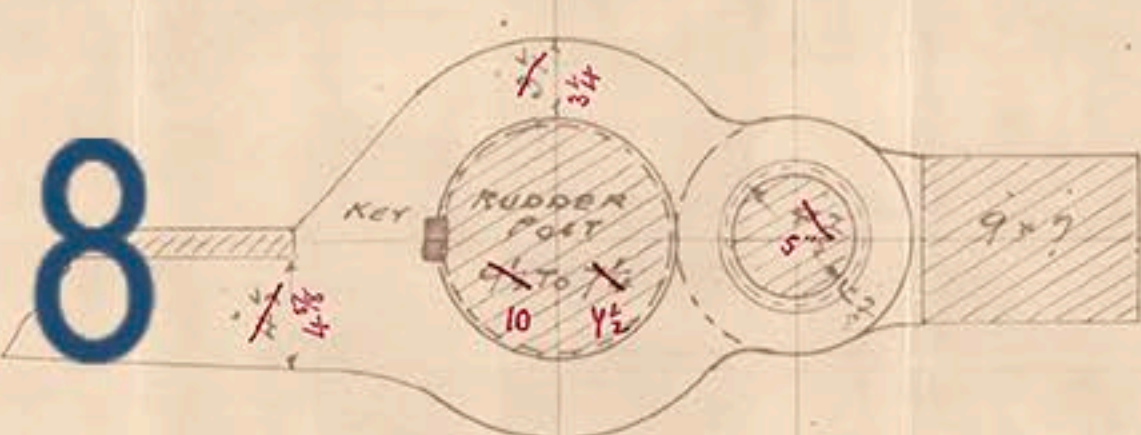
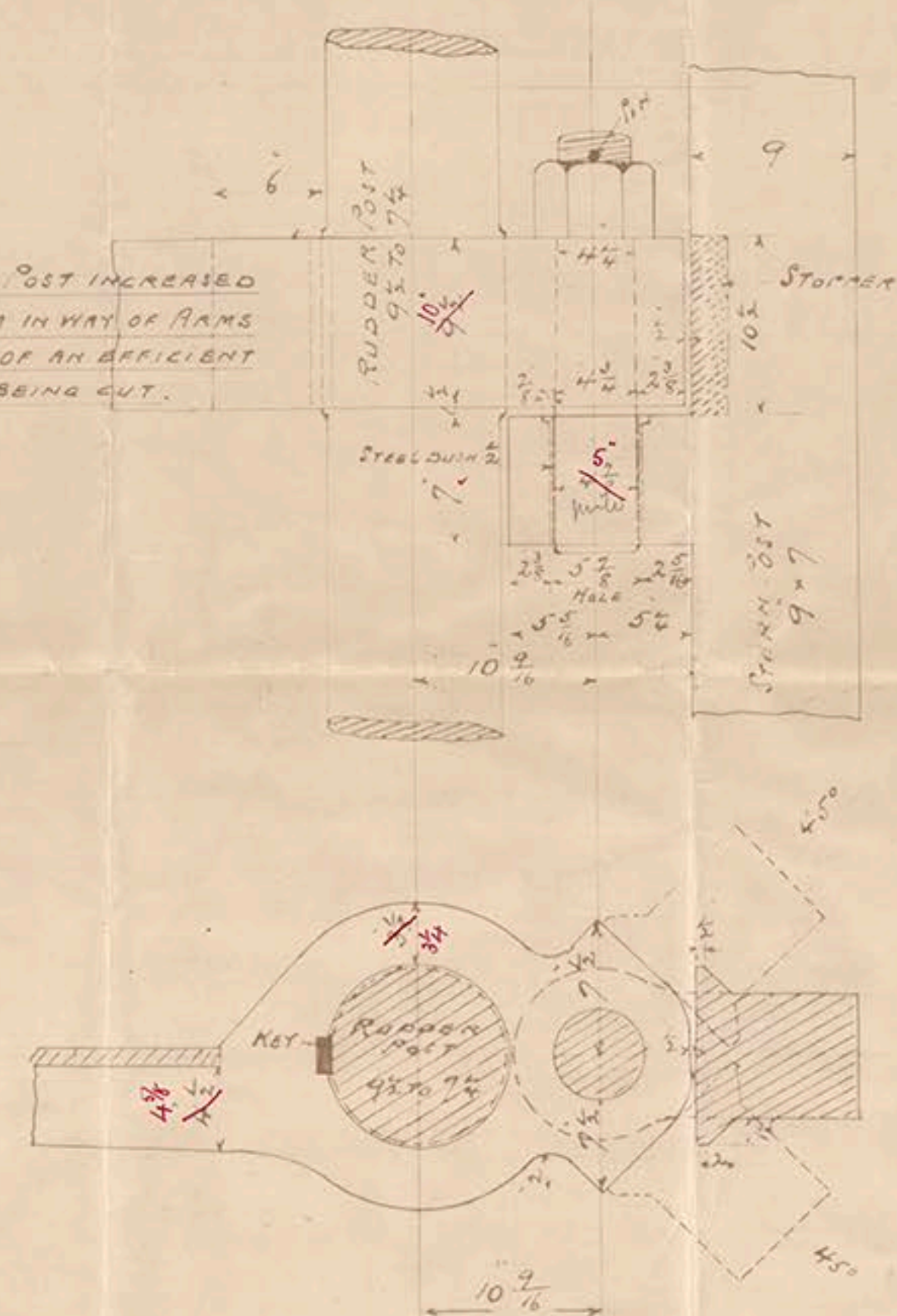
SCALE $1\frac{1}{2}$ - 1 FOOT.



DETAIL OF COUPLING
SCALE 1" = 1 FOOT.



NOTE. RUDDER POST INCREASED
 $\frac{1}{2}$ IN DIAM IN WAY OF RAMS
TO ADMIT OF AN EFFICIENT
KEYWAY BEING CUT.



NOTE. GUARD [REDACTED] WITH THOSE TAKEN FROM [REDACTED] WILL BE SENT LATER. CENTRE OF RUDDER POST AND CENTRE OF PINTLES TO BE PARALLEL TO $1\frac{1}{2}^\circ$ BETWEEN. ARMS SHRUNK ON AND SURFACE OF RUDDER POST IN WAY OF SAME TURNED PARALLEL

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527



Rudder Plan.

Ironies & B. & W. Co. Ltd.

S.S. 527.

Rudder.

See Amended plan

11/5/12

Done

"DIGBY"

Refat No. 14645.

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