

REPORT ON OIL ENGINE ELECTRIC GENERATOR SETS.

No. 251.

Received at London Office

19 DEC 1947

of writing Report

19

When handed in at Local Office

19

Port of NOTTINGHAM.

ending in Book.

Survey held at

Lincoln

Date, First Survey

Last Survey

19

Single Triple Quadruple

Screw vessel

DIESEL ELECTRIC VESSEL AURIS

Number of Visits

Tons

Gross 8220.89 Net 4701.33

at Newcastle.

By whom built

R. & W. Hawthorn, Leslie & Co. Yard No. 686

When built

1948

THE ANGLO SAXON PETROLEUM CO. LTD.

Port belonging to

LONDON.

Engines made at

Lincoln.

By whom made

Ruston & Hornsby Ltd.

Contract No.

460225.

When made

1947

Generators made at

Rigby.

By whom made

British Thomson-Houston Co.

Contract No.

When made

✓

of Sets

1

Engine Brake Horse Power

48

M.N. as per Rule

12

Ltd.

Total Capacity of Generators

30

Kilowatts.

Set intended for essential services

Yes.

OIL ENGINES, &c.—Type of Engines 4VPHZ. Eng. No. 250014. 2 or 4 stroke cycle 4 Single or double acting SA

Maximum pressure in cylinders 1000 lbs. Diameter of cylinders 5.3/8" Length of stroke 8" No. of cylinders 4 No. of cranks 4

Mean indicated pressure 109 lbs. Firing order in cylinders 1-3-4-2 Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 6.25/32"

Is there a bearing between each crank Yes Amount of inertia of flywheel 2240 lb. ft. 2 Revolutions per minute 675

Flywheel dia. 2'-8" Weight 510 lbs. Means of ignition Compression Kind of fuel used Diesel Oil

Crank Shaft, dia. of journals as per Rule 4.3/16" Crank pin dia. 3 1/2" Crank Webs Mid. length breadth 5 3/8" Thickness parallel to axis

Flywheel Shaft, diameter as per Rule Intermediate Shafts, diameter as per Rule General armature, moment of inertia (16 m² or Kg.-cm.²)

Are means provided to prevent racing of the engine when declutched Yes Means of lubrication Forced Kind of damper if fitted

Are the cylinders fitted with safety valves Yes Are the exhaust pipes and silencers water cooled or lagged with non-conducting material Lagged

Cooling Water Pumps, No. One Is the sea suction provided with an efficient strainer which can be cleared within the vessel Yes

Lubricating Oil Pumps, No. and size one, 376 gals. per hour. Engine driven.

Air Compressors, No. No. of stages Diameters Stroke Driven by

Scavenging Air Pumps, No. Diameter Stroke Driven by

AIR RECEIVERS:—Have they been made under Survey State No. of Report or Certificate

Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined What means are provided for cleaning their inner surfaces

Is there a drain arrangement fitted at the lowest part of each receiver

High Pressure Air Receivers, No. Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

Starting Air Receivers, No. ONE (See Diesel Engines Total cubic capacity 104 cu ft Internal diameter 4'-0 1/2" thickness 7/8"

Seamless, lap welded or riveted longitudinal joint RIVETED Material Mild Steel Range of tensile strength 26/32 Tons Working pressure by Rules 460 lbs.

ELECTRIC GENERATORS:—Type No. 474592/1/01.

Pressure of supply 110 volts. Full Load Current 273 Amperes. Direct or Alternating Current D.C.

If alternating current system, state the periodicity Has the Automatic Governor been tested and found as per Rule when full load is suddenly thrown

on and off Yes Generators, are they compounded as per Rule Yes is an adjustable regulating resistance fitted in series with each shunt field Yes

Are all terminals accessible, clearly marked, and furnished with sockets Yes Are they so spaced

or shielded that they cannot be accidentally earthed, short circuited, or touched Yes Are the lubricating arrangements of the generators as per Rule Yes

If the generators are under 100 kw. full load rating, have the makers supplied certificates of test Yes and do the results comply with the requirements Yes

If the generators are 100 kw. or over have they been built and tested under survey

Details of driven machinery other than generator Chain drive. Hamworthy circulating pump No. 69459.

PLANS.—Are approved plans forwarded herewith for Shafting Standard Approved. Receivers Separate Tanks

Have Torsional Vibration characteristics if applicable been approved Not applicable. Armature shaft Drawing No.

SPARE GEAR To rule requirements.

The generator has been efficiently installed on board, examined under working conditions and is in good working order.

J. A. Price Newcastle-on-Tyne

Ruston & Hornsby Limited,

The foregoing is a correct description,

18/11/47 Manufacturer.

Oil & Gas Engine Dept.



Dates of Survey while building { During progress of work in shops - -)
 { During erection on board vessel - -)
 Total No. of visits

Dates of Examination of principal parts—Cylinders 18.11.46. Covers 18.11.46. Pistons 18.11.46. Piston rods -

Connecting rods 18.11.46. Crank and Flywheel shafts 18.11.46. Intermediate shafts

Crank shaft { Material S.M. Steel. Tensile strength
 { Elongation Identification Marks LL.966. RD.1837. T.D.S.

Flywheel shaft, Material - Identification Marks

Identification marks on Air-Receiver

Oil fuel tank. 60 gals. capacity., tested 10 lbs. 9-4-47.

Is this machinery duplicate of a previous case. Yes If so, state name of vessel Standard Type.

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

This engine has been built under Special Survey, in accordance with Approved Plans and Regulations of Society, material and workmanship being good.

On completion the set was tried in the Shops under working conditions and found satisfactory.

The set has been forwarded to Newcastle for installation on board the vessel.

200,847-T. (MADE AND PRINTED IN ENGLAND)
 (The Surveyors are requested not to write on or below this space for Committee Minutes.)

The amount of Fee ... £ 4 : 0 : 0 { When applied for 17-12- 19 47.
 Travelling Expenses (if any) £ : : { When received 19

J. D. Scott

Surveyor to Lloyd's Register of Shipping.

FRI. 5 NOV 1946

Committee's Minute

Assigned *See minute on*

LR-FAR-1815-154

f.c. machy r/l

ENCLOSURE