

Rpt. 8.

(Received at London Office 20 JAN 1947)

No. 114635

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report 20 JAN 1947 When handed in at Local Office 20 JAN 1947 Port of London
 No. in Survey held at London Date, First Survey 17/9/46 Last Survey 1946
 Reg. Book. 141 on the Wood, Iron or Steel To S. EMPIRE CEDRIC (ex HM. L.S.T. 3534)
 TONNAGE: Built at Espinasse, B.C. By whom Unknown Lk. When 1945-11
 GROSS 4291 Owners: The Admiralty Owners' Address: (If not already recorded in Appendix to Register Book)
 UNDER DK. 4055 Managers: Port belonging to
 NET 2430

Surveyed Afloat or in Dry Dock? Name of Dock Destined Voyage
 Cell DBor DBa feet: uE & B feet: f feet
 total capacity tons. FPT tons: APT tons: MT feet tons.
 Only alterations in the existing records of tanks should be inserted.

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 6727 Port VCR

(Periodical Surveys, when held, must be reported in detail and variation in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.)

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined

Was a damage report made by anyone else? if so, by whom?

REPAIRS, OR EXAMINATION AS PER RULE, FOR Condition, Freeboard Assignment & amendment of Class
 how done Vessel placed in dry dock, bottom, keels and rudder cleaned, examined found or placed in order & afterwards recoated.
 Weather Deck, Superstructures, Deckhouses, Companionways, Tween Decks, Hold, Ramps, Bow Doors, Hatchways, Ventilators, Steering Gear, Windlass, Machinery Spaces, After Peak Tank and After Spaces examined & found or placed in order. Ramp at Fore End Hose tested when closed & found tight. Ventilators and Air Pipes fitted with closing arrangements to M.O.T. & Convention requirements. Rectangular flush vents in deck closed by welded steel covers. The after part of the troop decks has been altered to accommodate the crew and additional Escape type Bunkles fitted with deadlights & suitably framed

SUMMARY OF DAMAGE REPAIRS:—	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:—
Renewed ...								
Removed and Fairled or Repaired								
Fairled or Repaired in place ...								

PRESENT CONDITION OF THE	Good	Good	Good	Good
Decks	Good	Good	Good	Good
Caulking of Decks	"	"	"	"
Coamings	"	"	"	"
Beams & Fastenings	"	"	"	"
Outside Plating	"	"	"	"
" " In way of sidelights	"	"	"	"
Frames	"	"	"	"
Reverse Frames	"	"	"	"
Longitudinals	"	"	"	"
Transverses	"	"	"	"
Floors	"	"	"	"
Keelsons	"	"	"	"
Stringers	"	"	"	"
Inner Bottom Plating	"	"	"	"
Have the Tanks been examined internally?	See left	See left	See left	See left
Have the Tanks been tested?	See left	See left	See left	See left
Bulkheads	Good	Good	Good	Good
Ceiling	"	"	"	"
Cement or Asphalt	where seen Good	where seen Good	where seen Good	where seen Good
Rudders	Good	Good	Good	Good
Steering gear and its connections	"	"	"	"
Windlass	"	"	"	"
Have pumps been examined and found efficient?	Yes	Yes	Yes	Yes
Have Sluice Valves been examined and found efficient?	Yes	Yes	Yes	Yes
Have Watertight Doors been examined and found efficient?	Yes	Yes	Yes	Yes
Have Ventilators and their Coamings been examined and found efficient?	Yes	Yes	Yes	Yes
Alr and Sounding Pipes	Good	Good	Good	Good
Doubling Plates under Sounding Pipes	"	"	"	"
Engine Room Skylights	Good	Good	Good	Good
Coal Bunkers, Openings, Covers, &c.	"	"	"	"
Oil Bunkers	"	"	"	"
Scuppers	"	"	"	"
Cargo Hatchways	"	"	"	"
Hatches	"	"	"	"
Planking	"	"	"	"
Caulking	"	"	"	"
Treenails	"	"	"	"
Breasthooks & Stems	"	"	"	"
Transoms, Pointers & Crutches	"	"	"	"
Timbers of Frame at openings	"	"	"	"
" " at other places	"	"	"	"
Stringers, Clamps & Shelves	"	"	"	"
Salting	"	"	"	"
(State if examined.)	"	"	"	"
Copper, or Y.M.	"	"	"	"
(State if on felt.)	"	"	"	"
When fitted, Month	"	"	"	"
Year	"	"	"	"
Boats	"	"	"	"
Masts, Yards, &c.	"	"	"	"
Condition, how ascertained	"	"	"	"
(State if wedges removed.)	"	"	"	"
Equipment letter	"	"	"	"
Anchors, No. of	"	"	"	"
Cables (State if now ranged)	"	"	"	"
" length mean diam.	"	"	"	"
(on board.)	"	"	"	"
" Rule length size	"	"	"	"
Chain Locker	"	"	"	"
Hawsers & Warps	"	"	"	"
Standing and Running Rigging	"	"	"	"
Sails	"	"	"	"

General Observations, Opinion as to Class, Recommendation, &c. :—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:— "to remain as classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1,38," or "to remain as classed and to have record of survey, 1,38, and the notations of ss No. 1-38."

This vessel is eligible in my opinion to be classed + A- with freeboard
 For Service V.K. & Eire (excluding W. Coast of Ireland) also to + in the Baltic
 and Mediterranean with record of survey 1146 Subject to Stiffening of Stem
 as approved being fitted at first opportunity

Survey Fee (per Section 29) £ : : Fees applied for,
 20 JAN 1947
 Special Damage or Repair Fee (if any) £ 26: 5: :
 (per Sec. 29)
 Travelling Expenses (if chargeable) £ : :
 Second Surveyor's Fee (if any) £ : :

Committee's Minute FRI 28 FEB 1947

Character Assigned + A- With Freeboard

For Service V.K. & Eire (excluding the West Coast of Ireland) also to +
 in the Baltic & Mediterranean Fitted for oil fuel 11.45 FP above 150° F.

C. Lloyd Roberts
 Surveyor to Lloyd's Register of Shipping.



Lloyd's Register
 Foundation

Delivery side of Ballast Pumps reduced to 2 1/2" dia to suit tank vents.

The defective plating has been cut out and new plates welded in care being taken to maintain the alignment of the skegs during the process.

It appeared that the fractures ~~where~~^{as} seen might have been attributed to hardness of the material & samples are being forwarded by Messrs Harland & Wolff Tilbury, the repairers, to the Society for examination.

The additional stiffening has not been fitted to the Stern (please see sister vessel Empire Baltic ref. No. 114241.) & the Owners state this will be dealt with later. Meantime in an endeavour to minimise vibration hollow welded tubes 9"-10" in diam. have been inserted through the skegs above & below the Stern tube to allow trapped water to escape especially when going astern.

When Anchors or Cables are supplied, the particulars are to be reported in the following form:—

[illegible]

* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

[illegible]

In my opinion the vessel is in fit condition for her intended trade & it is submitted her class be amended accordingly viz:-

LR-FAF-TB15-87