

REPORT ON OIL ENGINE MACHINERY

No. 93

15 FEB 1929

Date of writing Report 12th Feb. 1929When handed in at Local Office 12th Feb. 1929

Port of Winterthur

No. in Survey held at
Reg. Book.

Winterthur

Date, First Survey 1st Sept. 1927Last Survey 30th Jan. 1929on the ^{Single}
~~Double~~
~~Triple~~
Quadruple

Screw vessel "ASAMA MARU"

Tons { Gross
Net

Built at Nagasaki By whom built Messrs. Mitsubishi Dockyards Yard No. 450 When built 1929.
Engines made at Winterthur By whom made Messrs. Sulzer Bros. Engine No. 5845 When made 1929.
Donkey Boilers made at By whom made Boiler No. 5861 When made
Brake Horse Power 16000 (4 Engines) Owners Messrs. Nippon Yusen Kaisha Port belonging to
Nom. Horse Power as per Rule 4008 (4 Engines) Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted
Trade for which vessel is intended

L. ENGINES, &c.—Type of Engines Sulzer Diesel Engines 2 or 4 stroke cycle 2 Single or double acting single
Maximum pressure in cylinders 550 lbs. Diameter of cylinders 680 mm. Length of stroke 1000 mm. No. of cylinders 32 No. of cranks 32
Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 870 mm. Is there a bearing between each crank Yes
Revolutions per minute 120 Flywheel dia. 2200 mm. Weight 7600 kg. Means of ignition Temperature due to compression Kind of fuel used Heavy fuel oil
Crank Shaft, dia. of journals as per Rule 439 mm. as fitted 450 Crank pin dia. 450 mm. Crank Webs Mid. length breadth ✓ Thickness parallel to axis 280 mm.
Flywheel Shaft, diameter as per Rule 439 mm. as fitted 450 Intermediate Shafts, diameter as per Rule 344 mm. as fitted Thrust Shaft, diameter at collars as per Rule 439 mm. as fitted 450
Tube Shaft, diameter as per Rule as fitted
Screw Shaft, diameter as per Rule as fitted
Is the { tube screw } shaft fitted with a continuous liner {
Bronze Liners, thickness in way of bushes as per Rule as fitted Thickness between bushes as per rule as fitted Is the after end of the liner made watertight in the
Propeller boss If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner
the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive
two liners are fitted, is the shaft lapped or protected between the liners Is an approved Oil Gland or other appliance fitted at the after
of the tube shaft Length of Bearing in Stern Bush next to and supporting propeller
Propeller, dia. Pitch No. of blades Material whether Movable Total Developed Surface sq. feet
Method of reversing Engines direct Is a governor or other arrangement fitted to prevent racing of the engine when decelerated Yes Means of lubrication
forced Thickness of cylinder liners 53 mm. Are the cylinders fitted with safety valves Yes Are the exhaust pipes and silencers water cooled or lagged with
conducting material Yes If the exhaust is led overboard near the waterline, what means are arranged to prevent water from being syphoned back to the engine
Sling Water Pumps, No. 4 Sea 500-600-800-1000-1200-1500-1800-2000-2200-2400-2600-2800-3000-3200-3400-3600-3800-4000-4200-4400-4600-4800-5000-5200-5400-5600-5800-6000-6200-6400-6600-6800-7000-7200-7400-7600-7800-8000-8200-8400-8600-8800-9000-9200-9400-9600-9800-10000
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IS A DONKEY BOILER FITTED?

PLANS. Are approved plans forwarded herewith for Shafting 6-10-27
(If not, state date of approval)

Donkey Boilers

General Pumping Arrangements

SPARE GEAR

If so, is a report now forwarded?

H.P. Seamless 80 litres 3-5-27
Receivers L.P. Retailed 4-10-27 Separate Tanks
H.P. Seamless 150 litres 7-6-20.
Oil Fuel Burning Arrangements

The foregoing is a correct description,

Manufacturer.

Dates of Survey while building	During progress of work in shops	During erection on board	Total No. of visits	Dates of Examination of principal parts
1-9-27, 7-9-27, 16-9-27, 11-10-27, 4-11-27, 7-11-27, 21-11-27, 15-12-27, 22-12-27, 13-1-28, 27-1-28, 2-2-28, 9-2-28, 16-2-28	16-2-28, 22-2-28, 2-3-28, 9-3-28, 12-3-28, 13-3-28, 15-3-28, 20-3-28, 24-3-28, 2-4-28, 3-4-28, 4-4-28, 11-4-28, 16-4-28	19-4-28, 20-4-28, 24-4-28, 25-4-28, 27-4-28, 2-5-28, 7-5-28, 10-5-28, 21-5-28, 23-5-28, 25-5-28, 1-6-28, 6-6-28, 7-6-28	12-6-28, 13-6-28, 14-6-28, 21-6-28, 22-6-28, 25-6-28, 27-6-28, 2-7-28, 3-7-28, 4-7-28, 5-7-28, 9-7-28, 10-7-28, 16-7-28	18-7-28, 20-7-28, 21-7-28, 23-7-28, 26-7-28, 20-7-28, 21-7-28, 10-8-28, 13-8-28, 16-8-28, 17-8-28, 21-8-28, 22-8-28, 24-8-28
20-8-28, 20-8-28, 21-8-28, 3-9-28, 4-9-28, 5-9-28, 7-9-28, 10-9-28, 12-9-28, 13-9-28, 20-9-28, 24-9-28, 25-9-28, 26-9-28	28-9-28, 1-10-28, 4-10-28, 5-10-28, 9-10-28, 11-10-28, 16-10-28, 23-10-28, 24-10-28, 29-10-28, 31-10-28, 2-11-28, 7-11-28, 9-11-28	12-1-29, 13-1-29, 15-1-29, 18-1-29, 22-1-29, 23-1-29, 24-1-29, 25-1-29, 26-1-29, 27-1-29, 28-1-29, 29-1-29, 30-1-29, 31-1-29	1-2-29, 2-2-29, 3-2-29, 4-2-29, 5-2-29, 6-2-29, 7-2-29, 8-2-29, 9-2-29, 10-2-29, 11-2-29, 12-2-29, 13-2-29, 14-2-29	16-2-29, 17-2-29, 18-2-29, 19-2-29, 20-2-29, 21-2-29, 22-2-29, 23-2-29, 24-2-29, 25-2-29, 26-2-29, 27-2-29, 28-2-29, 29-2-29

Crank shaft	Flywheel shaft	Thrust shaft	Intermediate shafts	Tube shaft
1-10-28, 2-11-28	1-10-28, 2-11-28	1-10-28, 2-11-28	1-10-28, 2-11-28	1-10-28, 2-11-28
Screw shaft	Propeller	Stern tube	Engine seatings	Engines holding down bolts

Completion of fitting sea connections	Completion of pumping arrangements	Engines tried under working conditions
Crank shaft, Material <i>Ann. S.M. Ing. Steel</i> Identification Mark <i>No. 1258, 1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1268, 1269, 1270, 1271, 1272, 1273, 1274, 1275, 1276, 1277, 1278, 1279, 1280, 1281, 1282, 1283, 1284, 1285, 1286, 1287, 1288, 1289, 1290, 1291, 1292, 1293, 1294, 1295, 1296, 1297, 1298, 1299, 1300, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1340, 1341, 1342, 1343, 1344, 1345, 1346, 1347, 1348, 1349, 1350, 1351, 1352, 1353, 1354, 1355, 1356, 1357, 1358, 1359, 1360, 1361, 1362, 1363, 1364, 1365, 1366, 1367, 1368, 1369, 1370, 1371, 1372, 1373, 1374, 1375, 1376, 1377, 1378, 1379, 1380, 1381, 1382, 1383, 1384, 1385, 1386, 1387, 1388, 1389, 1390, 1391, 1392, 1393, 1394, 1395, 1396, 1397, 1398, 1399, 1400, 1401, 1402, 1403, 1404, 1405, 1406, 1407, 1408, 1409, 1410, 1411, 1412, 1413, 1414, 1415, 1416, 1417, 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1584, 1585, 1586, 1587, 1588, 1589, 1590, 1591, 1592, 1593, 1594, 1595, 1596, 1597, 1598, 1599, 1600, 1601, 1602, 1603, 1604, 1605, 1606, 1607, 1608, 1609, 1610, 1611, 1612, 1613, 1614, 1615, 1616, 1617, 1618, 1619, 1620, 1621, 1622, 1623, 1624, 1625, 1626, 1627, 1628, 1629, 1630, 1631, 1632, 1633, 1634, 1635, 1636, 1637, 1638, 1639, 1640, 1641, 1642, 1643, 1644, 1645, 1646, 1647, 1648, 1649, 1650, 1651, 1652, 1653, 1654, 1655, 1656, 1657, 1658, 1659, 1660, 1661, 1662, 1663, 1664, 1665, 1666, 1667, 1668, 1669, 1670, 1671, 1672, 1673, 1674, 1675, 1676, 1677, 1678, 1679, 1680, 1681, 1682, 1683, 1684, 1685, 1686, 1687, 1688, 1689, 1690, 1691, 1692, 1693, 1694, 1695, 1696, 1697, 1698, 1699, 1700, 1701, 1702, 1703, 1704, 1705, 1706, 1707, 1708, 1709, 1710, 1711, 1712, 1713, 1714, 1715, 1716, 1717, 1718, 1719, 1720, 1721, 1722, 1723, 1724, 1725, 1726, 1727, 1728, 1729, 1730, 1731, 1732, 1733, 1734, 1735, 1736, 1737, 1738, 1739, 1740, 1741, 1742, 1743, 1744, 1745, 1746, 1747, 1748, 1749, 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