

SWAN, HUNTER, & WIGHAM RICHARDSON, L^{TD}.

SHIP, ENGINE, BOILER & FLOATING DOCK

BUILDERS AND REPAIRERS.

WALLSEND ON TYNE & WALKER ON TYNE.

LONDON OFFICE: 150, LEADENHALL ST. E.C.

GRAVING DOCK 550 FEET.

DO. 540 "

FLOATING DOCKS & SLIPWAYS.

I.H.

WALLSEND SHIPYARD,

WALLSEND ON TYNE.

7th October, 1904.
Friday.

Recd 8/10/04
Ansdr 8/10

THE SECRETARY,

LLOYDS REGISTRY,

71 Fenchurch Street,

LONDON. E.C.

Dear Sir,

CUNARD EXPRESS STEAMER No. 735.

We have the pleasure to acknowledge the receipt of your letter of the 5th inst., and beg to make the following remarks.

WATERTIGHT BULKHEADS.— We have to thank you for again considering this matter and we will dispense with the brackets at the stiffeners on the decks indicated, fitting a single bar 5 x 5 x 12/20ths at these particular decks with the exception of the fore peak bulkhead which we will construct in its entirety as originally approved.

With regard to bulkhead on No. 260, we note the stiffeners have been marked to be spaced 24 centres. These will not now be subject to the pressure in the trimming tank, as we have placed a watertight chain locker at the rear end of this tank having a bulkhead on No. 264, which will now become the strong bulkhead. We will stiffen this up as requested for No. 260.

Messrs.LLOYDS REGISTRY,

WEB FRAMES.- As some of the plates of the webs have been delivered to the original thickness, viz: 10/20ths, we purpose stiffening them by increasing the size of the face bars from 4 x 4 x 12/20ths to 4 x 4 x 13/20ths which we find will give rather more than the equivalent strength. We trust you will approve of this with the understanding that all the other webs will be made 11/20ths thick as recently arranged.

We note that you will accept the side coal shoots in place of brackets where suitably arranged.

FRAME BRACKETS.- We note that you have accepted the alternative connection of frame brackets to tank top and margin plate.

We are, dear Sir,

Yours faithfully,

For
SWAN, HUNTER, & WIGHAM RICHARDSON, LIMITED.

E. J. De Russett.

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Lloyd's Register
Foundation

Accepted to the Lloyd's Register

Messrs. LLOYD'S REGISTER,

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We are, dear Sir,

Yours faithfully,

For

SWAN, HUNTER, & WIGHAM RICHARDSON, LIMITED

Referred to the Chief Ship Surveyor

W. J. Hunter

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