

9. Appraiser reduced, New propeller placed

It is submitted that  
this vessel is eligible for  
**THE RECORD H.L.M.C.S.O.**

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much stamped as to spread the ink, or to cause it to show through to the other side.

J. Appraiser 70th  
Sept. 20, 1911  
J. Appraiser  
S. S. Castilla  
5. 650.

TUES. 5 JUN 1906

Port of ~~Newcastle~~ - Type. Continuation of Report No. 51,007 dated 30 MAY 1906 on theas Baku Standard

through tubes. in way of buckled parts of tube plates renewed - a number of rivets in saddles of furnaces renewed where necessary fire door repaired - smoke box repaired. and various minor repairs effected. all mountings overhauled and made good as required -

Douglas Boiler. examined. Shows some signs of general wear and tear. The shell plating in the vicinity of Combustion chamber found warped internally and externally - test holes drilled thickness found sufficient - all guides and stays in combustion chamber renewed, Various mountings opened up - examined and overhauled - In my opinion the boiler is efficient for a pressure of 70 lbs.  $\frac{oz}{sq}$

Leonard G. Hallcross

No. 51.007

TUES. 5 JUN 1906

## Report of Survey for Repairs, &amp;c., of Engines and Boilers.

(Received at London Office)

Date of writing Report 29 May 1906 When handed in at Local Office 29 May 1906 Port of Newcastle on Tyne  
 Survey held at North Shields - Tyne & Wear Date, First Survey 30 April 1906 Last Survey 28 May 1906  
 No. in Book. 1906 (No. of Visits) 9  
 on the Machinery of the ~~Wood~~ Iron or Steel by Baker Standard Master  
 Gross 3908 Vessel built at Newcastle By whom Armstrong Mitchell Co. When 1893 - 2  
 Net 2375 Engines made at Newcastle By whom Leedon Slip C. Lin When 1893  
 registered 293 Boilers, when made (Main) 1893 (Donkey) 1893  
 net Power 2013 Owners European Petroleum Co. Ltd Port London Voyage  
 of Main Boilers 1  
 of Donkey Boilers 1  
 main Pressure 160 lbs  
 Main Boilers 160 lbs  
 Donkey Boilers 70 lbs  
 If Surveyed Afloat or in Dry Dock Amethrow & Son  
 (State name of Dock.)

1st Survey No. Port

## Particulars of Examination and Repairs (if any) F.R.M.C.

*Mechanical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the use of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and sides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the text and initials of any letters respecting this case.*

damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined? also whether any damage report was made, and, if so, by whom?

the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time?

Do. " Donkey " "

Yes

Yes

Is was not done, state for what reasons?

what parts of the Boilers could not be thus thoroughly examined?

what special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

the Surveyor examine the Safety Valves of the Main Boiler?

Yes

To what pressure were they afterwards adjusted under steam? 160 lbs

the Surveyor examine the Safety Valves of Donkey Boiler?

Yes

To what pressure were they afterwards adjusted under steam? 70 lbs

the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers?

Yes

, and of the Donkey Boiler? Yes

the Surveyor examine the drain plugs of the Main Boilers?

Yes

, and of the Donkey Boiler? ✓

the Surveyor examine all the mountings of the Main Boilers?

Yes

, and of the Donkey Boiler? Yes

the distance between lignum vitae of stern bush and top of after bearing of screw shaft? a close fit.

the Survey is not complete state what arrangements have been made for its completion and what remains to be done? ✓

cone end examined

screw shaft now been drawn and examined? 90° Is it fitted with continuous liner? ✓

or two-liners? ✓

or is it without liners?

shaft now been changed? If so, state reasons

shaft now fitted new? Has it a continuous liner? or two-liners? or is it without liners?

New propeller fitted - Sea connections opened out examined - overhauled - The discharge valves examined & overhauled, Cylinders, pistons, slide valves, condenser pumps, Crank & Thrust-shaft. Steam steering engine opened out - examined & overhauled & put into good order as found necessary. HP & imp slide spindle partly renewed - Condenser tested under a head of water found tight - a few defective tubes renewed, air & circulating pumps. Studs to condenser renewed, pumps overhauled repaired or required - Various connections repaired & made good - main steam pipes tested under a head of water.

Boilers examined general condition good, about 16 for stay stoppers

## General Observations, Opinion, and Recommendation:

P.T.O

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, B.S. 9,000, B.A.M.S. 9,000, or & L.H.C. 9,000, 140 lb., E.D., &c.)

In my opinion the machinery is now so far as seen in good condition and eligible to remain as Clasped with record of F.R.M.C. 5-06 subject to the working pressure of the donkey boiler not exceeding seventy pounds per square inch -

or Registration Fee (per Sec. 27) £ 5. 10.

Fee applied for 1 JUN 1906

by Fee (per Section 28) £ 4. 10.

10

Total Damage or Repair Fee (if any) £ 44. 10.

10

Billing Expenses (if chargeable) £ 1. 10.

10

to Certificate is required

Committee's Minute

WED 6 JUN 1906

Signed

+ June 5. 06

h.m.s. 5. 06

Leonard G. Hallcross.

Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

Insert character of ship and machinery precisely as in the Register Book.

Certificates to be sent to